

STEP

PLM FOR USERS

Release 9.1-MP6 (July 2019)

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PLM for Users

Welcome to PLM where concepts can be captured, designed, created, and managed all the way to the product's retirement. This product lifecycle management solution allows for efficient management throughout the entire process, with all needed design documents accessible throughout the schedule development process. PLM allows for quick adaptability to any changes that should arise during the production process, ensuring that timely responses can be made. For more information on PLM, see the following documentation.

Line Plans and Schedules Introduction

Line Planning is a discipline for the development of product offerings. Line plan managers must closely manage the development of line plans to ensure that they focus on the right products, meet key deadlines, and achieve goals set for cost and profit margins. Schedules are a way to manage the deadlines and goals set in the line plan by planing and tracking the progress of products that are in development.

Line Plans

A few of the processes that line plans undergoes when being created are:

← 2019 Summer Mens		Schedule Deadline:	2018-11-15	
		Line Plan Year:	2019	
		Line Plan Start Date:	2018-02-05	
		Line Plan Status:	In Progress	
Edit Line Plan	926037200	3222982000 / 150000000	65.01 / 46	
	Cost	Revenue	Gross Margin % Actions	
^	Work From Home Collection	411384000	937278000	51.15 - + ✓
	Bottoms (72 styles)	158409000	349758000	47.01 -
	Shirts (32 styles)	166320000	384720000	51.91 -
	Sweaters (17 styles)	58695000	138000000	56.8 -
	Tees (23 styles)	27960000	64800000	58.93 -
^	Office Collection	184020000	469704000	51.65 - + ✓
	Jackets (15 styles)	16440000	39240000	55.46 -
	Pants (36 styles)	92880000	257364000	54.23 -
	Shirts (26 styles)	51120000	123120000	50.49 -
	Outerwear (15 styles)	23580000	49980000	43.71 -
Add Category				

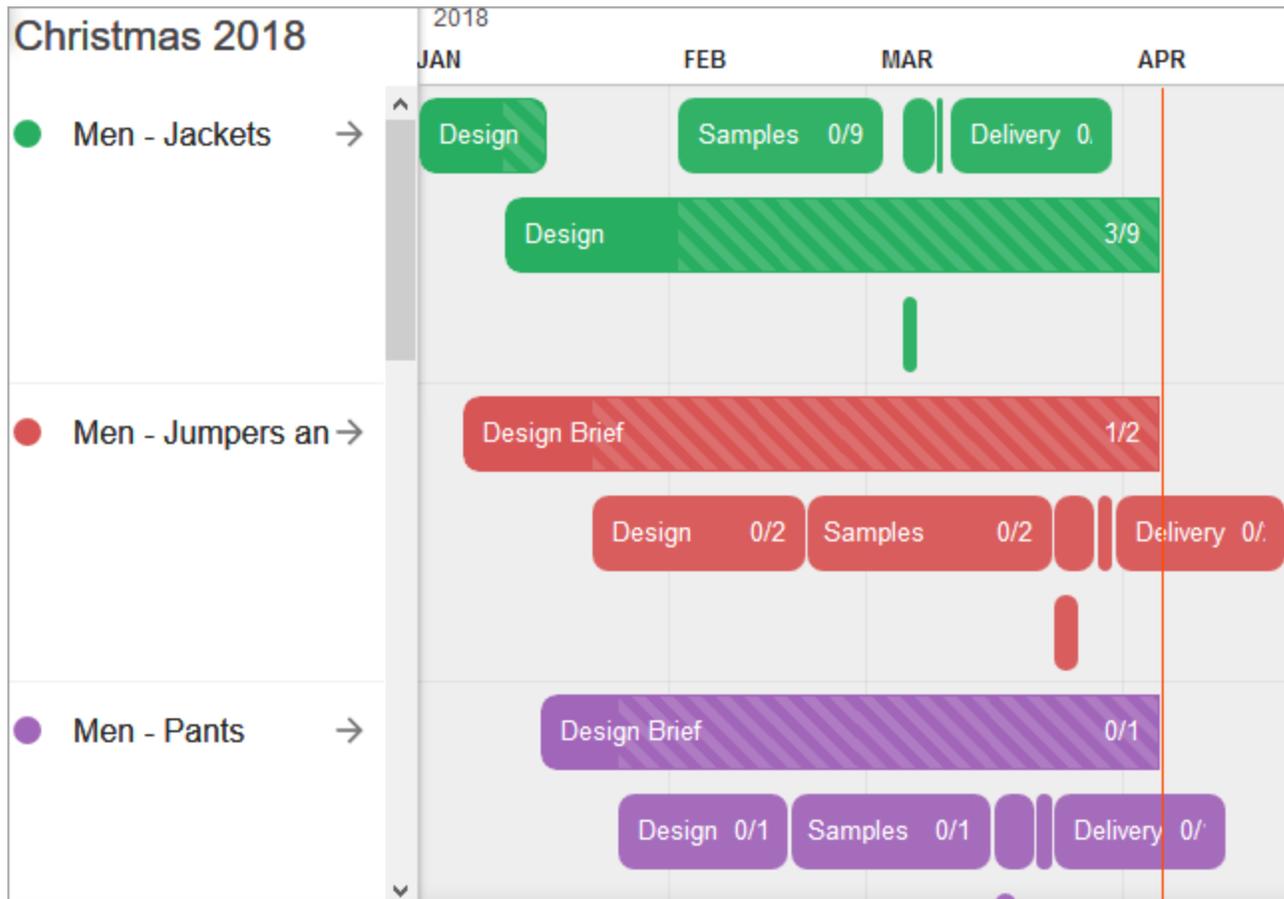
- Gathering information from various sources, such as performance reports, product managers, or designers.
- Adding categories to the plan

- Refining the line plan, such as changes to or removals of items, groups, financial, or quantity information

Once a line plan is set and it is determined that the item should be produced, the line plan manager can easily approve the line plan for production.

Schedules

A few of the processes that schedules undergoes when being created are:



- Defining the start from or need by date
- Selecting the schedule template
- Defining task durations
- Recording actual start and end dates

The following topics in this documentation explain how to use PLM line plans and schedules.

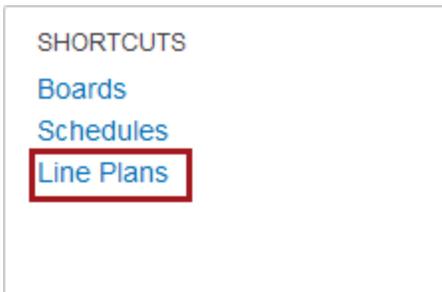
- Creating Line Plans
- Creating Schedules

Creating Line Plans

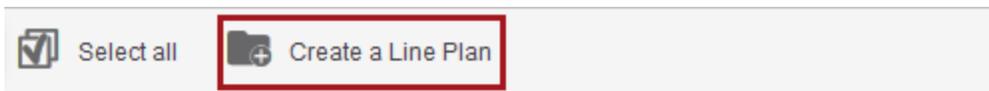
Line plans help in determining if product cost and profit margin goals can be achieved, and what key deadlines need to be met to achieve these goals.

To create a line plan, follow the steps below:

1. After logging in to Web UI, click on the Line Plans link in the Links Widget.

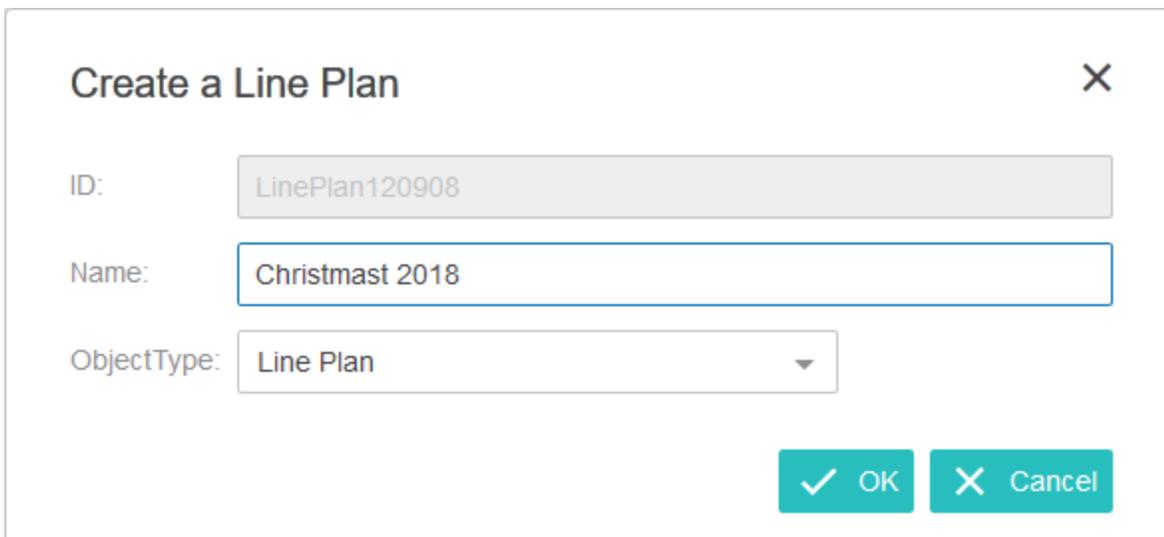


2. Next, select the **Create a Line Plan** toolbar action.



Title	•	Line Plan Business	•	Line Plan Year	•
-------	---	--------------------	---	----------------	---

3. Enter in the name of the line plan and press **OK**.

A screenshot of a dialog box titled 'Create a Line Plan'. It has a close button (X) in the top right corner. The dialog contains three input fields: 'ID:' with the value 'LinePlan120908', 'Name:' with the value 'Christmast 2018', and 'ObjectType:' with a dropdown menu showing 'Line Plan'. At the bottom right, there are two buttons: 'OK' (with a checkmark icon) and 'Cancel' (with an X icon).

4. Find your newly created line plan in the line plan table, and click on the hyperlink.

<input checked="" type="checkbox"/> Select all <input type="checkbox"/> Create a Line Plan			
	Title •	Line Plan Business Category •	Line Plan Year
<input type="checkbox"/>	Beach Clothing 2018	Apparel	2018
<input type="checkbox"/>	Christmas 2018		

5. An Edit Line Plan dialog displays. The user can fill out any of the attributes or attribute groups that are configured to display, though the values for Target Item Quantity, Target Unit Quantity, Target Revenue, and Target Gross Margin % must be filled out for line plans to work.

Note: It is impossible to create a line plan without filling in at least one value on this dialog.

6. When finished, click **Create**.

Note: Talk to your administrator if anything shown in the Edit Line Plan dialog needs to be edited.

Edit Line Plan

Line Plan Season
Holiday

Line Plan Start Date
03 / 06 / 2018

Schedule Deadline
04 / 06 / 2018

Line Plan Status
In Progress

Target Item Quantity
240000

Target Unit Quantity
120

Target Revenue
2000000

Target Gross Margin %
54

Create

7. On the line plan canvas, click on **Add Category** to add a line plan category.

← Christmas 2018

Line Plan Business Cat... Apparel

Line Plan Year: 2018

Line Plan Season: Holiday

Line Plan Start Date: 2018-03-06

Schedule Deadline: 2018-04-06

Line Plan Status: In Progress

[Edit Line Plan](#)

707 / 240000

Item Quantity Actions



Add categories to the line plan

[Add Category](#)

8. Enter in a product category and press **Create**. Create as many categories as needed.

Create category

Name

Men

[Create](#) [Cancel](#)

9. After all categories have been added, click on the plus sign (+) next to the category to add any needed sub categories.

Note: Clicking the negative sign (-) will delete the sub category.

← **Christmas 2018** Line Plan Year: 2018 Line Plan Business Cat...
 Line Plan Start Date: 2018-03-06 Line Plan Season:
 Line Plan Status: In Progress Schedule Deadline:

[Edit Line Plan](#)

Create sub category

Name

Men
 Jackets (9 styles)
 Jumpers and Cardig
 Pants (2 styles)

Actions
 - + ✓
 -
 -
 -

10. After all sub categories are created, add design specifications to the designated sub categories. Click on the sub category link to go to the design specifications table.

[Edit Line Plan](#) **707 / 240000**
Item Quantity

^	Men	707
	Jackets (9 styles)	202
	Jumpers and Cardigans (2 styles)	16
	Pants (2 styles)	42

Classification Screen

Select all ← Go Back Design spec creation

	Title	Short Description	Planned Colors	Planned Number of Colors
<input type="checkbox"/>	Down Coat			0 <i>fx</i>
<input type="checkbox"/>	Leather Look Jacket			0 <i>fx</i>

- Click on the **Design spec creation** toolbar action to create a design specification.

Classification Screen

The screenshot shows the 'Classification Screen' toolbar with 'Select all', 'Go Back', and 'Design spec creation' buttons. A red box highlights the 'Design spec creation' button, with an arrow pointing to a 'Create Design Specification' dialog box. The dialog box contains a text input field for 'Name*' with the value 'Long Quilted Jacket' and 'OK' and 'Cancel' buttons.

- Fill in the attributes in the table to complete the design specification, and click the **Save** button (to the right of the table). Clicking on the **Refresh** button before saving will reset all fields to what they were before changes were made.

Important: All attribute information for the design specification must have a value in order for necessary calculations to take place for line plans.

The screenshot shows the 'Classification Screen' with a table of items. The table has columns: Title, Planned Item Revenue, Each, Planned Revenue, Style, and Planned Item Gross Margin %. The table has three rows: Down Coat, Leather Look Jacket, and Long Quilted Jacket. The 'Save' button is highlighted with a red box.

	Title	Planned Item Revenue, Each	Planned Revenue, Style	Planned Item Gross Margin %
<input type="checkbox"/>	Down Coat	4	16 <i>fx</i>	25 <i>fx</i>
<input type="checkbox"/>	Leather Look Jacket	5	7200 <i>fx</i>	16.67 <i>fx</i>
<input type="checkbox"/>	Long Quilted Jacket	75	1650 <i>fx</i>	66.67 <i>fx</i>

Number of items : 9

Classification Screen

Select all Go Back Design spec creation

	Title	Short Description	Planned Colors	Planned Sizes	Plan	
<input type="checkbox"/>	Down Coat	Feather filled coat	2	s, m, l, xl	1	
<input type="checkbox"/>	Leather Look Jacket	Smooth brown leather	3	s, m, l, xl	1	
<input type="checkbox"/>	Long Quilted Jacket	Feather Filled Jacket	4	S, M, L, XL	1	

13. Clicking on a checkbox next to a design specification folder enables the **Delete a design spec** toolbar action. Click on the action to delete the selected design specification(s). To help prevent unintended deletions, an actionable warning dialog will appear requiring confirmation that this is the action that you want to take. Click OK or Cancel.

Classification Screen

Clear all Go Back Design spec creation **Delete a design spec**

	Title	Short Description	Planned Colors	Planned Number of Colors
<input type="checkbox"/>	Down Coat	Feather filled coat	2	2 <i>fs</i>
<input type="checkbox"/>	Leather Look Jacket	Smooth brown leather	3	3 <i>fs</i>
<input type="checkbox"/>	Long Quilted Jacket	Feather fil		
<input checked="" type="checkbox"/>	Quilted Coat	duck filled		
<input type="checkbox"/>	Seasonal Parka			
<input type="checkbox"/>	Transitional Jacket			

Warning ✕

 You are about to delete 1 object(s)

If you wish to see just the design specification for a particular object, click on the created design specification hyperlink.

Note: No changes can be made to the design specification from this view. To exit this view, click the browser's back button.

Node Details	
Title	
Status	Never Been
Short Description	Feather filled coat
Planned Colors	2
Planned Sizes	s, m, l, xl
Planned Item Quantity	2

14. Back on the design specifications table, when all additions, changes, and deletions to the design specifications have been made and saved, you can navigate back to the main line plan by clicking on the **Go Back** button.

Classification Screen

Select all
 ← Go Back
 Design spec creation

	Title	Short Description	Planned Colors
<input type="checkbox"/>	Down Coat	Feather filled coat	2
<input type="checkbox"/>	Leather Look Jacket	Smooth brown leather	3
<input type="checkbox"/>	Long		
<input type="checkbox"/>	Quilte		

← **Christmas 2018**

Line Plan Year: 2018

Line Plan Start Date: 2018-03-06

Line Plan Status: In Progress

Edit Line Plan **707 / 240000**

Item Quantity

^	Men	707
	Jackets (9 styles)	202
	Jumpers and Cardigans (2 styles)	16
	Pants (2 styles)	42
	Shirts (1 styles)	56

15. On the main line plan screen, if a category in the line plan is considered complete, click the checkmark under the Actions column to approve the category.

← **Christmas 2018**

Line Plan Business Cat... Apparel

Line Plan Year: 2018

Line Plan Season: Holiday

Line Plan Start Date: 2018-03-06

Schedule Deadline: 2018-04-06

Line Plan Status: In Progress

[Edit Line Plan](#)

651 / 120

	Item Unit	Actions
<p>^ Women</p> <p style="padding-left: 20px;">Jackets (0 styles)</p>	0	- + ✓
<p>^ Children</p> <p style="padding-left: 20px;">T-shirts (1 styles)</p>	24	- + ✓

A 'Confirm approval' dialog will appear, requiring action. This is to ensure that you intended to confirm the line plan category.

← Christmas 2018

Line Plan Business Cat...	Apparel
Line Plan Year:	2018
Line Plan Season:	Holiday
Line Plan Start Date:	2018-03-06
Schedule Deadline:	2018-04-06
Line Plan Status:	In Progress

Confirm approval

Do you really want to approve "Children"?

Confirm **Cancel**

Underwear (1 styles)	04			
^ Women	0	-	+	✓
Jackets (0 styles)	0	-		
^ Children	24	-	+	✓
T-shirts (1 styles)	24	-		

If confirmed, a hyperlink to the schedules in Web UI will appear.

← **Christmas 2018**

Line Plan Business Cat... Apparel

Line Plan Year: 2018

Line Plan Season: Holiday

Line Plan Start Date: 2018-03-06

Schedule Deadline: 2018-04-06

Line Plan Status: In Progress

Edit Line Plan

651 / 120

	Item Unit	Actions
<p>^ Women</p> <p style="margin-left: 20px;">Jackets (0 styles)</p>	<p>0</p> <p>0</p>	<p>– + ✓</p> <p>–</p>
<p>^ Children</p> <p style="margin-left: 20px;">T-shirts (1 styles)</p>	<p>24</p> <p>24</p>	<p>Schedule</p>

For more on PLM Schedules, see the **Creating Schedules** topic in this documentation.

16. To navigate back to the complete list of all created line plans, click on the back arrow by the line plan name.

 **Christmas 2018**

Line Plan Year: 2018
Line Plan Start Date: 2018-03-06
Line Plan Status: In Progress

[Edit Line Plan](#)

707 / 240000
Item Quantity

^	Men	707
	Jackets (9 styles)	202
	Jumpers and Cardigans (2 styles)	16
	Pants (2 styles)	42
	Shirts (1 styles)	56

Creating Schedules

PLM Schedules assist managers with the planning, tracking, and progress of products that are in development. You can access schedules by clicking on an approved line plan.

To access a schedule from an approved line plan and start schedule configuration:

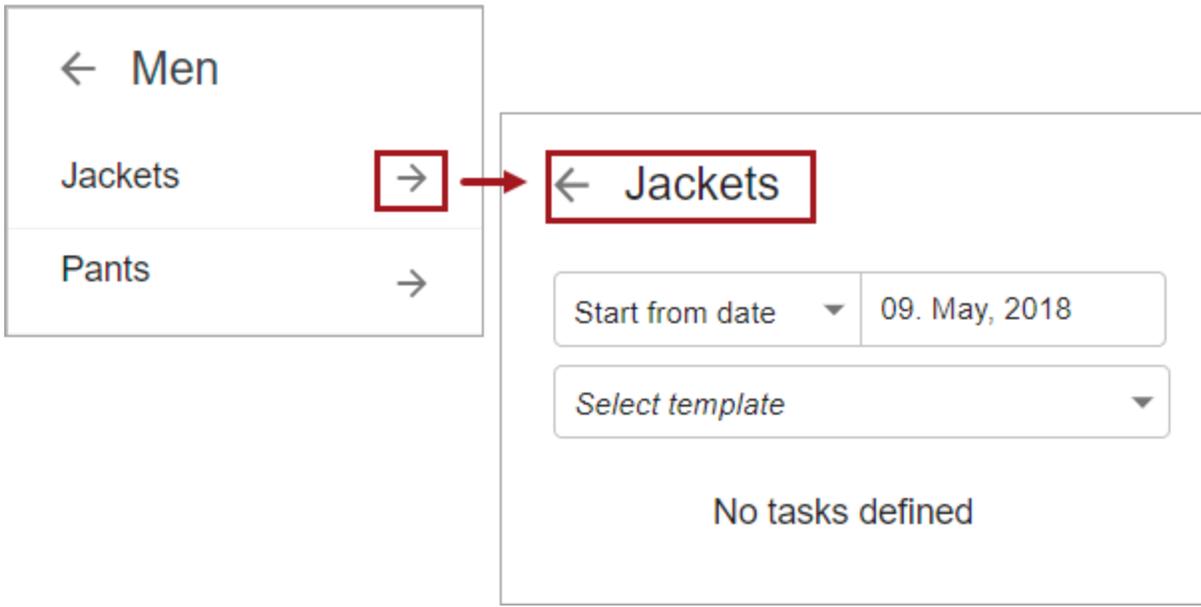
1. Click on the approved PLM Line Plan, and then click on the **Schedule** hyperlink. This directs you to the schedule associated with the approved line plan.

The screenshot shows a web interface for a line plan titled "Christmas 2018". It includes summary information such as Business Category (Apparel), Line Plan Start Date (2018-03-06), Schedule Deadline (2018-06-06), and Line Plan Status (In Progress). A table below lists items with columns for Cost, Revenue, and Gross Margin %. A red box highlights the "Schedule" link in the "Actions" column for the "Men" category, with a red arrow pointing down to a secondary navigation menu.

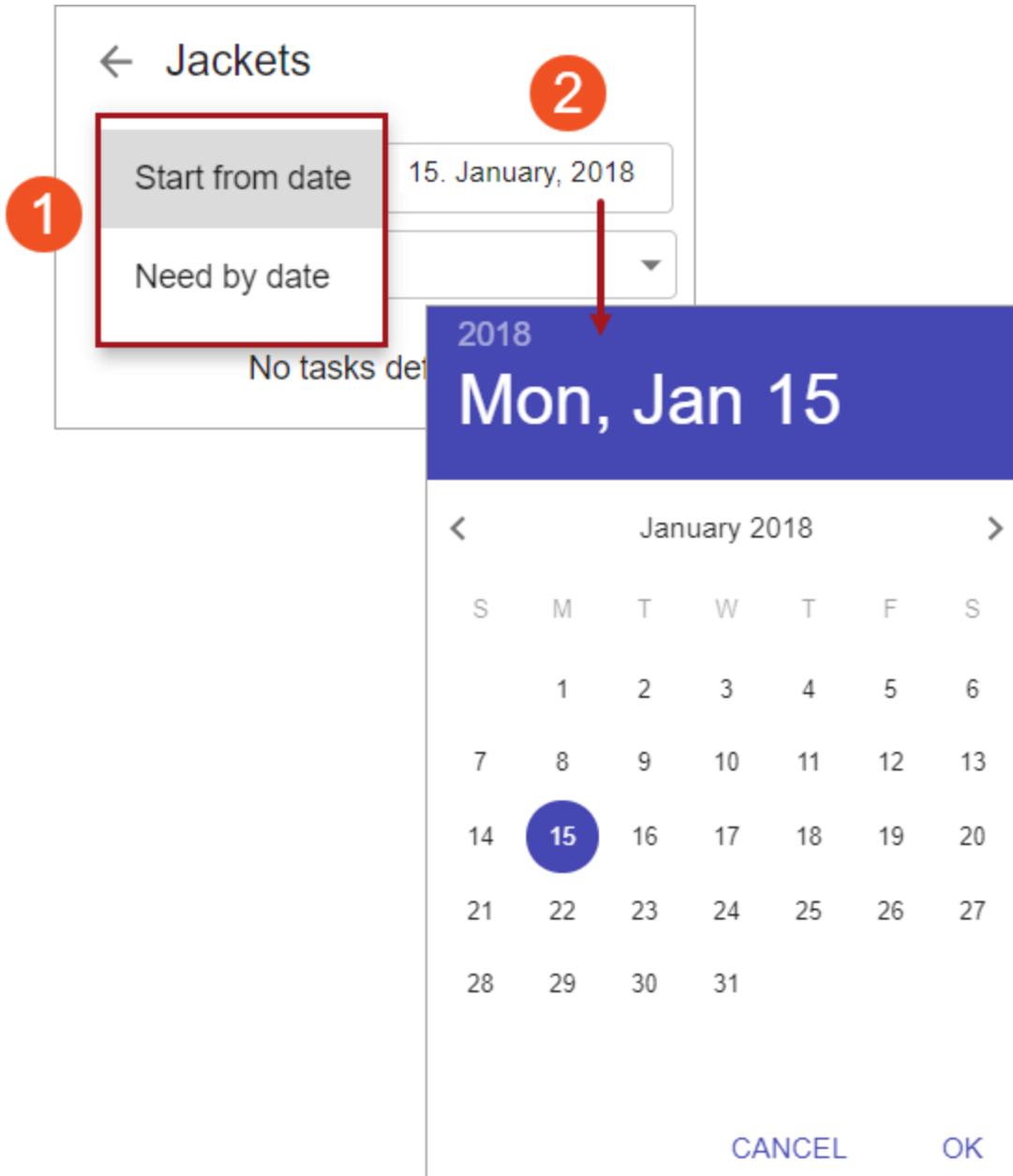
		Business Category:	Apparel	
		Line Plan Start Date:	2018-03-06	
		Schedule Deadline:	2018-06-06	
		Line Plan Status:	In Progress	
Edit Line Plan	682153.96	549542.74 / 2000000	3.57 / 54	
	Cost	Revenue	Gross Margin %	Actions
^ Men	649489.96	501524.74	5.36	Schedule
Jackets (9 styles)	642574	493682	-3.87	
Pants (1 styles)	319.02	543.14	41.26	

← Men	2018
Jackets →	
Pants →	

2. On the main schedule, click on the subsection that you wish to work with and begin to configure.



3. On the subsection schedule panel, choose from the dropdown if the schedule will need to be set as a 'Start from date' or as a 'Need by date.' Then in the date section, select the desired date from the node picker. Click **OK** when the date is selected.



4. After the type of schedule and the date have been selected, choose the template that is to be used for the schedule. In the example below, the 'Apparel Template (Make)' was chosen.

← Jackets

Start from date ▼ 15. January, 2018

Select template

- Apparel Template (Make)
- Apparel Template (Buy)

← Jackets

Start from date ▼ 15. January, 2018

Apparel Template (Make) ▼

Design Brief	15/01/2018 - 26/01/2018	10
Design	29/01/2018 - 23/02/2018	20
Samples	26/02/2018 - 06/04/2018	30
Margin Review and Selection	09/04/2018 - 13/04/2018	5
Purchase Orders	09/04/2018 - 13/04/2018	5
Production	16/04/2018 - 18/05/2018	25

Submit

Note: Templates will vary according to business needs. If you feel that a template has tasks that needs to be added or changed, or you are missing a template, talk to your administrator.

When you select a schedule template, you will notice that the tasks associated with the template, along with the planned duration of days for each task, populate. While the tasks cannot be altered, the planned duration of days can be adjusted before the schedule is submitted according to business needs.

Important: The schedule does not allocate for any business holidays, and this must be taken into account by the schedule manager when creating the schedule.

← Jackets

Start from date ▼ 15. January, 2018

Apparel Template (Make) ▼

Design Brief 15/01/2018 - 26/01/2018	10
Design 29/01/2018 - 23/02/2018	20
Samples 26/02/2018 - 06/04/2018	30
Margin Review and Selection 09/04/2018 - 13/04/2018	5
Purchase Orders 09/04/2018 - 13/04/2018	5
Production 16/04/2018 - 18/05/2018	25

Submit

5. Click **Submit** when the schedule is set and ready to be implemented. Once submitted, no alterations to the schedule can be made.

Important: If you feel a mistake has been made after a schedule is submitted, talk to your administrator.

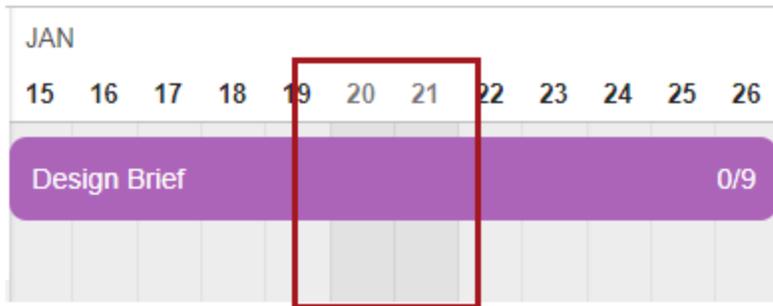
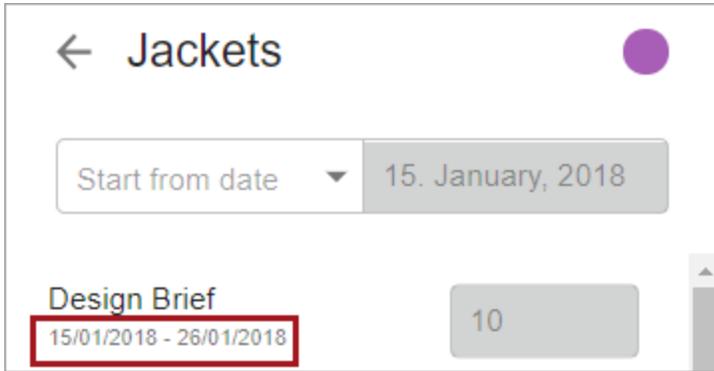
← Jackets

Start from date ▼ 15. January, 2018

Task Name	Duration	Start Date	End Date
Design Brief	10	15/01/2018	26/01/2018
Design	20	29/01/2018	23/02/2018
Samples	30	26/02/2018	06/04/2018
Margin Review and Selection	5	09/04/2018	13/04/2018
Purchase Orders	5	09/04/2018	13/04/2018
Production	25	16/04/2018	18/05/2018
Delivery	20		

Submitted

When calculating a schedule with the planned duration of days for each task, the schedule does not count weekends towards planned duration of days, and will reflect this in the schedule bar graph and planned task due date.



For more on how to interact with schedules, see the **Using Schedules** topic in this documentation.

Using Schedules

Understanding how to use and read schedules once they are created can provide valuable information on the progress of projects. Detailed below are the ways that you can interact with schedules.

Main schedule screen

You can view the main schedule screen by clicking an approved line plan's 'Schedule' hyperlink. On the main screen, you can see all subsections that are part of the approved line plan. Each subsection has its own schedule.

← **Christmas 2018**

Business Category: Apparel

Line Plan Start Date: 2018-03-06

Schedule Deadline: 2018-06-06

Line Plan Status: In Progress

Edit Line Plan

	682153.96	549542.74 / 2000000	3.57 / 54	
	Cost	Revenue	Gross Margin %	Actions
<p>^ Men</p> <p style="margin-left: 20px;">Jackets (9 styles)</p> <p style="margin-left: 20px;">Pants (1 styles)</p>	649489.96	501524.74	5.36	Schedule
	642574	493682	-3.87	
	319.02	543.14	41.26	

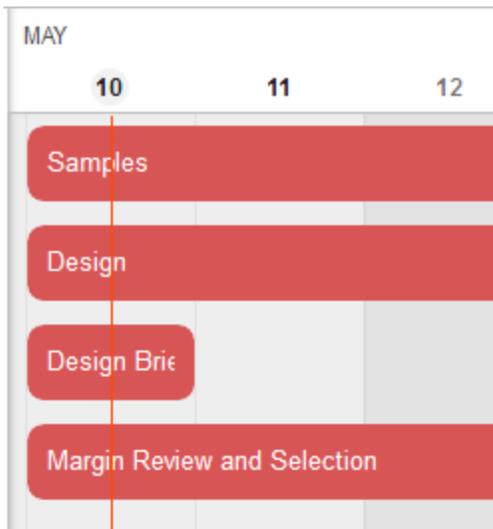
Men

- Jackets →
- Pants →

2018

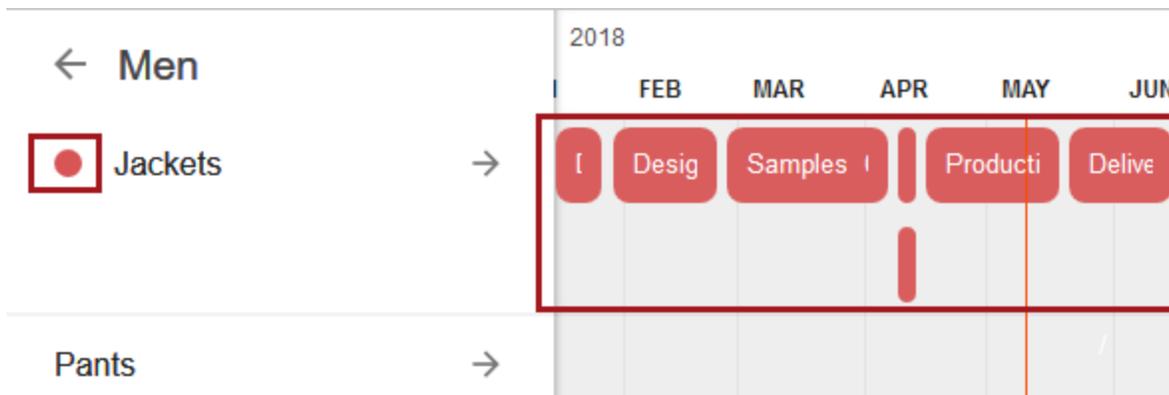
	JAN	FEB	MAR	APR
<div style="background-color: #00a651; color: white; padding: 5px; border-radius: 5px; display: flex; justify-content: space-between;"> Design Samples 0/9 Delivery 0/ </div>				
<div style="background-color: #00a651; color: white; padding: 5px; border-radius: 5px; display: flex; justify-content: space-between;"> Design 3/9 </div>				
<div style="background-color: #c00000; color: white; padding: 5px; border-radius: 5px; display: flex; justify-content: space-between;"> Design Brief 1/2 </div>				
<div style="background-color: #c00000; color: white; padding: 5px; border-radius: 5px; display: flex; justify-content: space-between;"> Design 0/2 Samples 0/2 Delivery 0/ </div>				

The solid red line on the calendar that passes through all schedules depicts the current date that the schedule is being viewed. In the example below, the current date is May 10th.



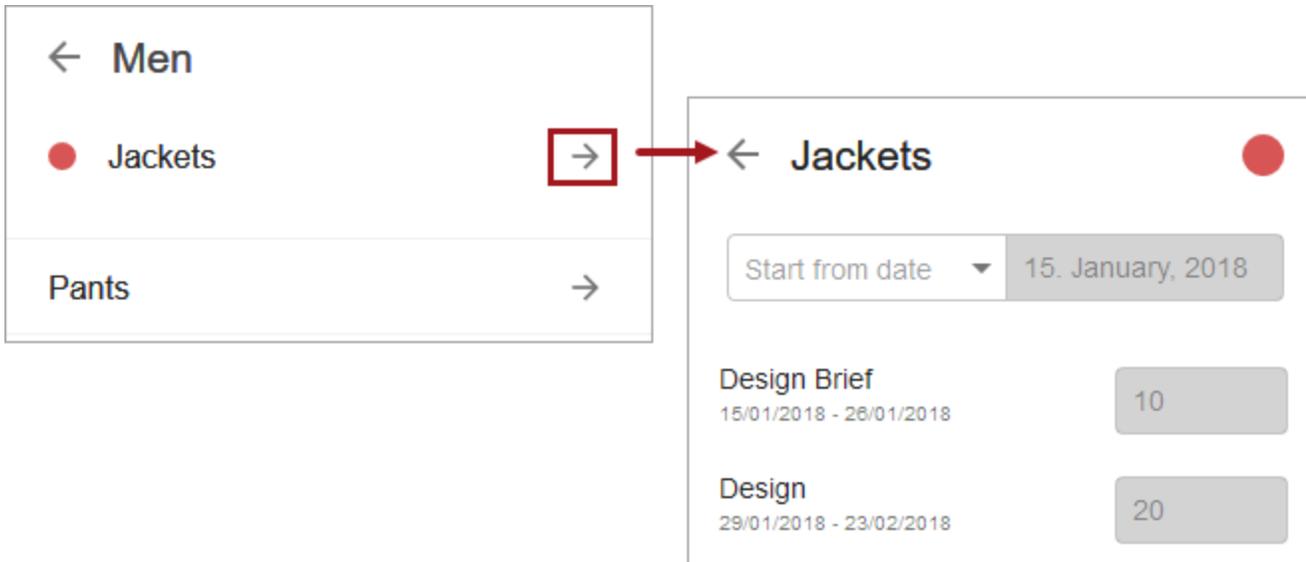
Viewing the subsection schedule panel

On the main schedule screen, you can see if a subsection has had a schedule created by viewing if there is a colored dot next to the subsection's name, and a task bar graph is generated in the calendar to the right.

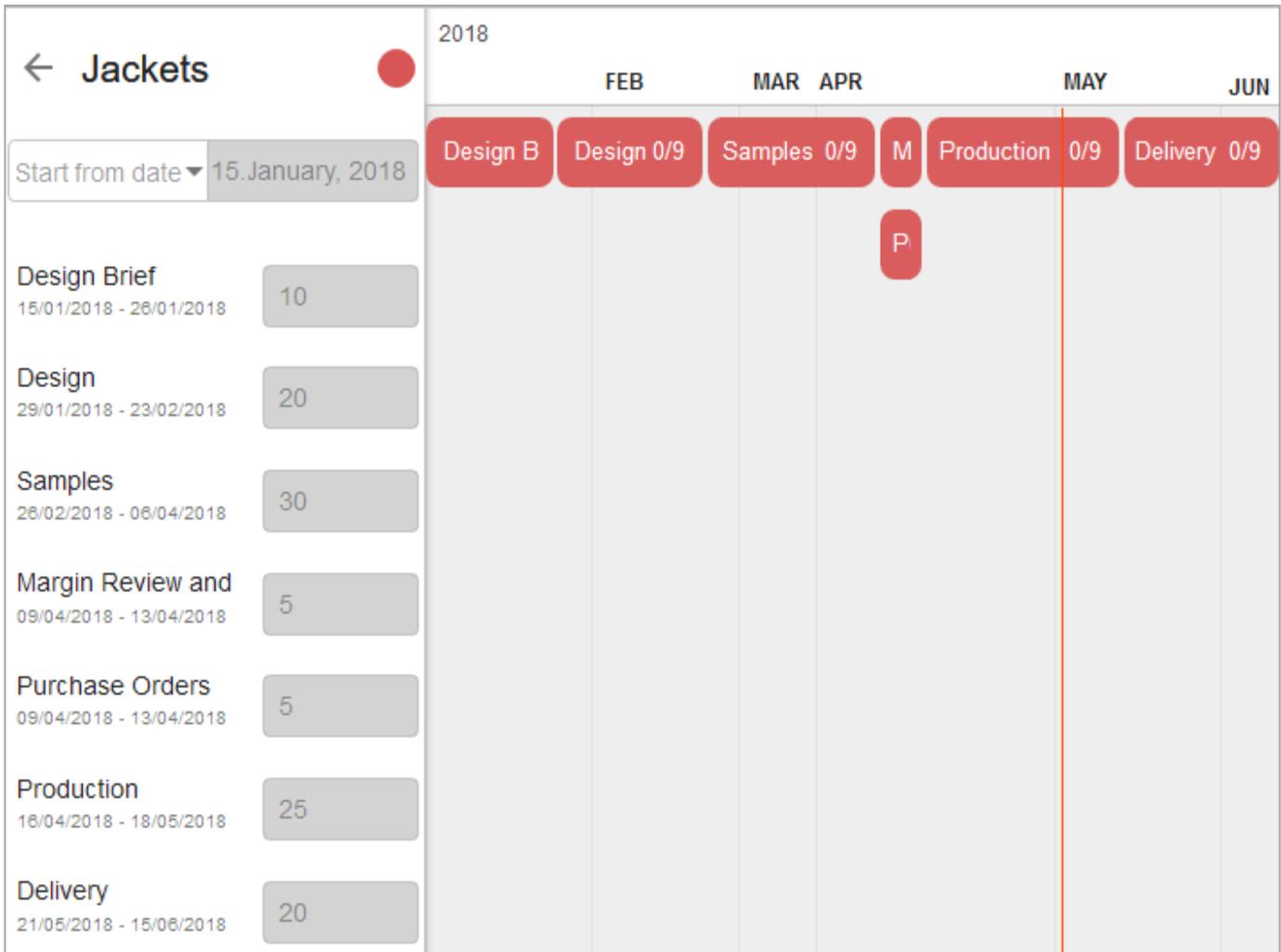


Note: Schedule task bar graph colors may rotate in color. For example, if it was red when initially created, it may be green the next time the schedule is opened. Note that no data will be altered in the schedule.

Clicking on the arrow next to the subsection will bring you to the subsection schedule panel.



While the information can not be altered if the schedule has already been submitted, you can view the type of schedule selected, the name of the selected template, the tasks in the selected template, and the planned start and end dates for each task in the schedule. Additionally, you can see all of this information in relation to the task bar graph calendar on the right side of the subsection schedule panel.



It is possible to click and drag the calendar to see different parts of the task bar graph.

Task bars

Each task bar that makes up the task bar graph calendar displays:

1. The task name
2. The number of design specifications that have completed the task
3. The total number of design specifications that need to complete the task

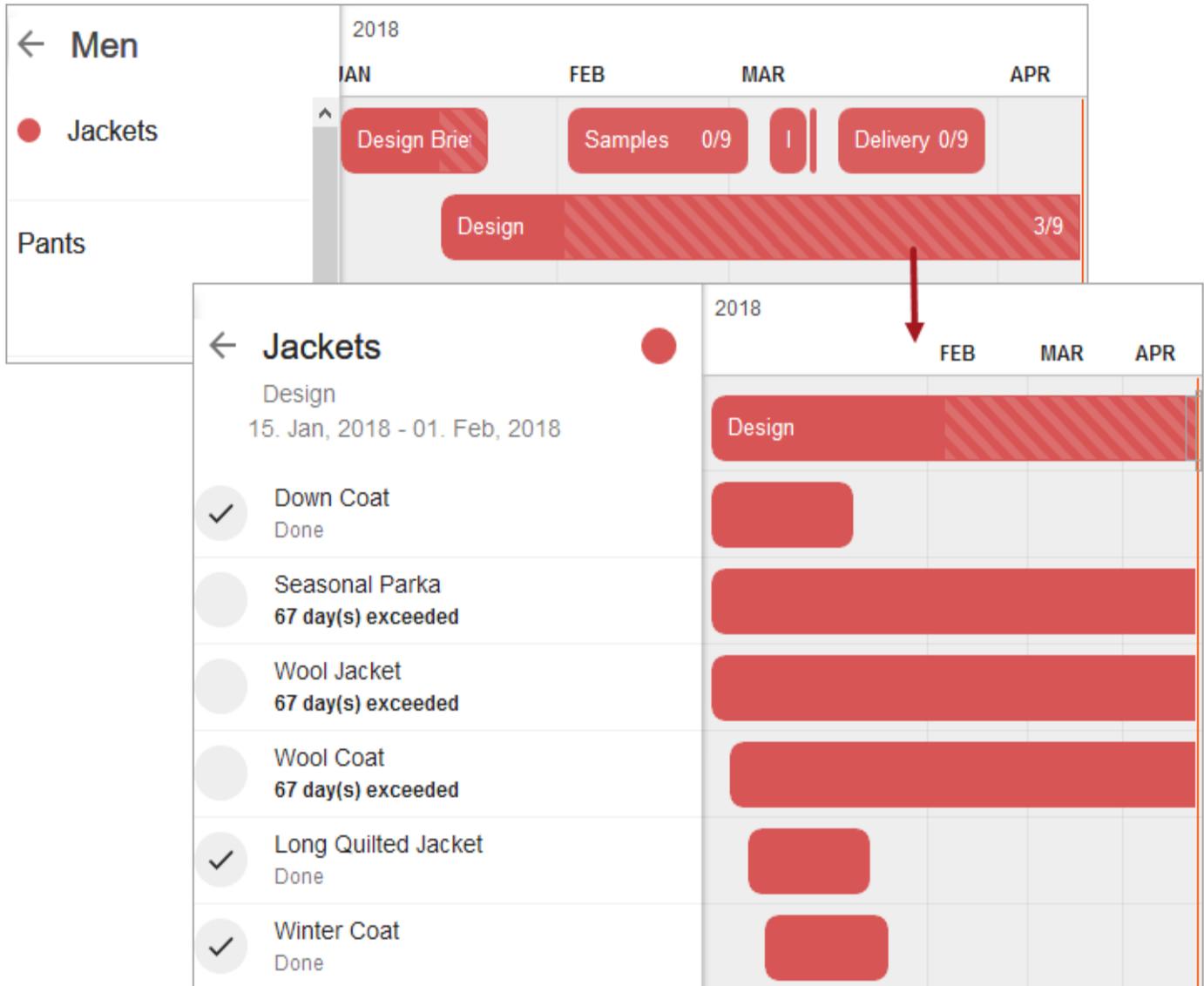


If all design specifications that need to complete a task have been completed, the task bar displays a checkmark.

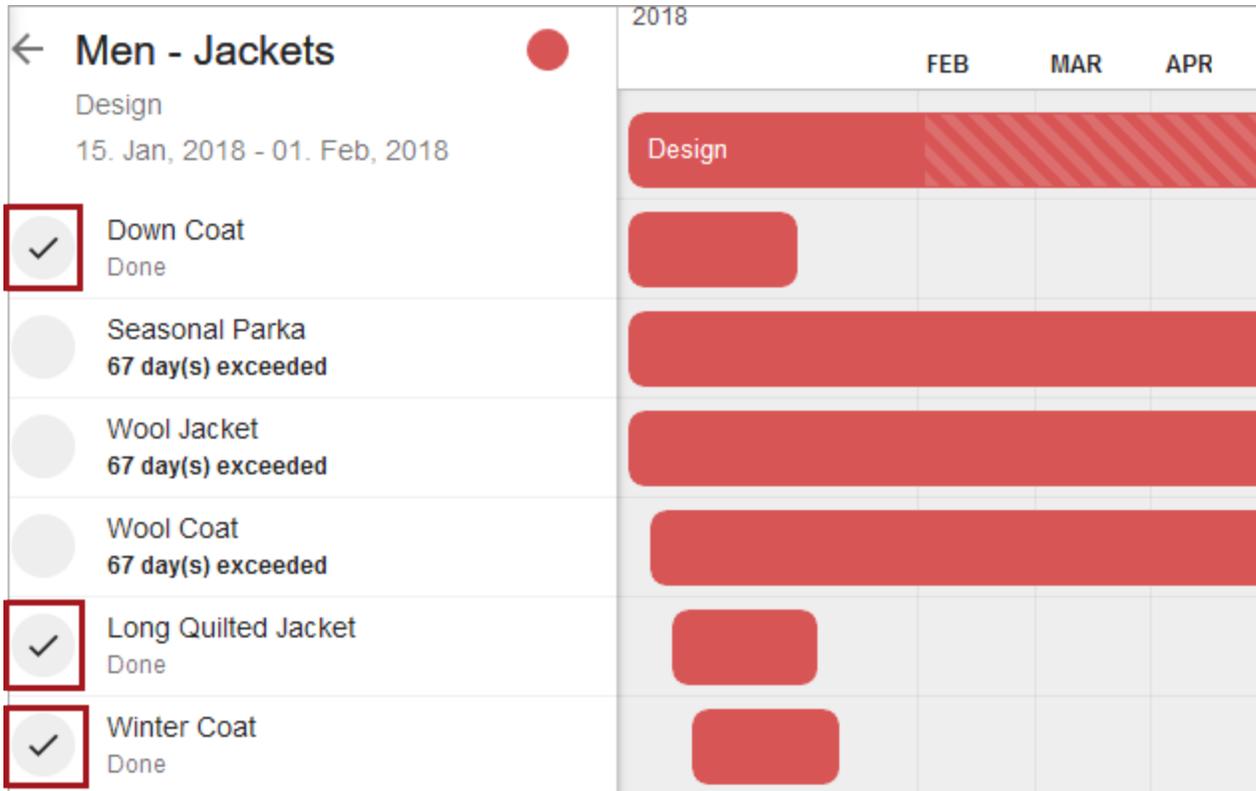
Design Brief ✓

Task view

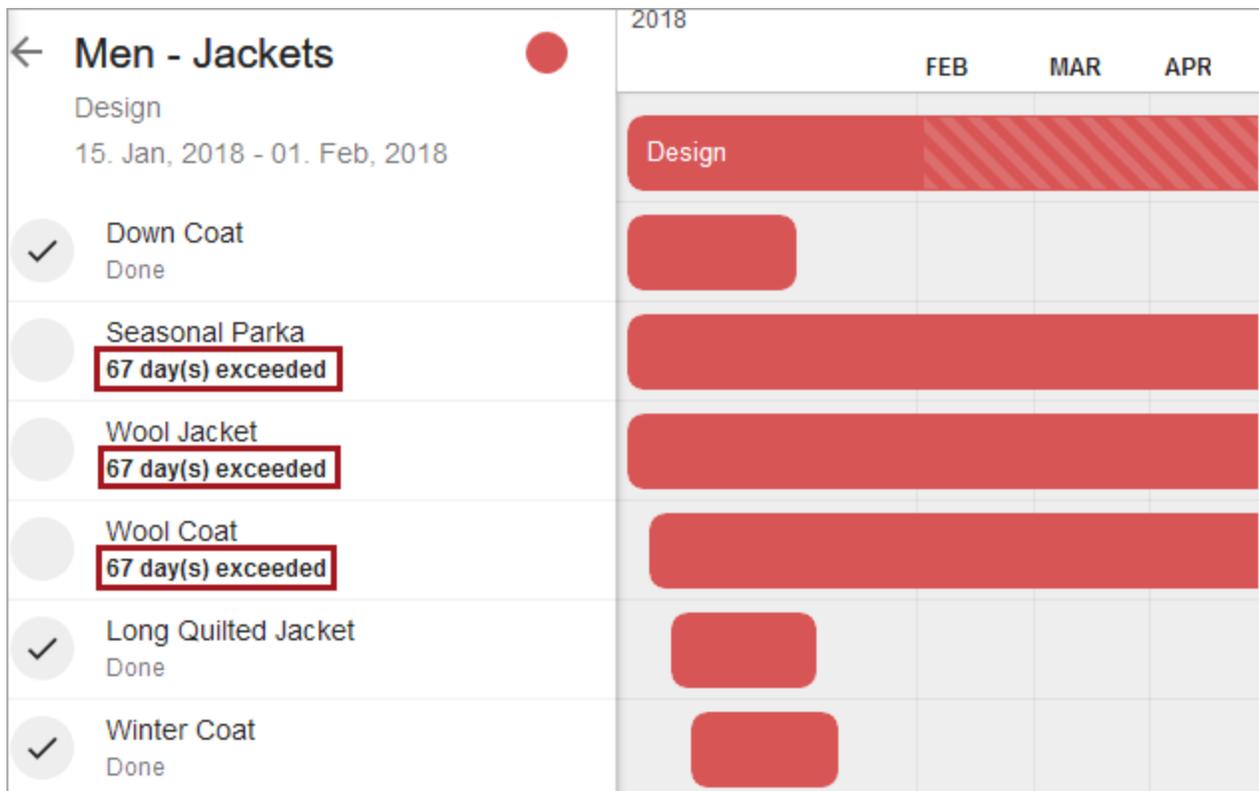
On the main schedule, you can click on a particular task bar in a schedule, and see the progress of all the design specifications in relation to that particular schedule task.



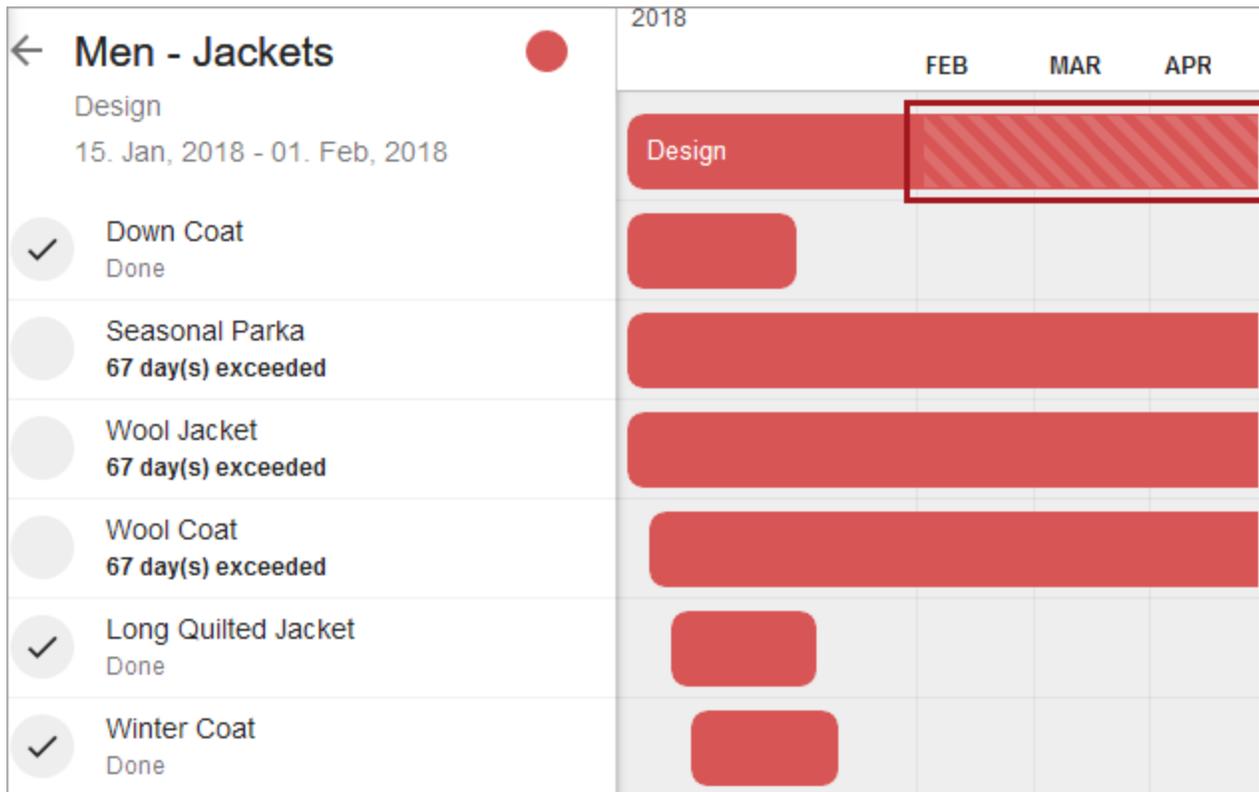
Any design specifications that are completed with the viewed task, will have a checkmark next to their name and their status will say 'Done.'



Any tasks that are overdue will state how many working days the task has exceeded the deadline.



If the task as a whole is going over the allotted planned time duration, the portion of the task that is past the deadline will be displayed with diagonal stripes.



Private Label Food Solution

The private label food solution enables you to create a product from the ground up. You are able to create a product idea, decide upon the flavors of the product, and then agree upon a recipe in collaboration with your suppliers.

There are a number of tab components in Web UI that assist with the private label food journey. Additionally, there is an action button created with private label food directly in mind. These tab components make it easier to create recipe specification for suppliers and allow suppliers to create their own version of the recipe. Suppliers can then seamlessly send their recipe versions back for evaluation, where you can select and compare different supplier samples against one another and your recipe specification. In short, it is easier to create, evaluate, and select desired recipes from suppliers.

To learn more about how to use the tabs and action button created specifically for private label food, see the following topics in this documentation:

- Specify Ingredients Tab
- Selecting Supplier Samples
- Compare Ingredients Tab
- Compare Parameters Tab
- Compare Requirements Tab

Note: If accessing a Compare Ingredients Tab, Compare Parameters Tab, or Compare Requirements Tab from a Task List Properties, it is not possible to submit the viewed object type to a different step in a workflow. If the object type in a task list is selected and viewed individually on a Node Details screen, the options to submit that object type to a different step in a workflow are still possible.

Specify Ingredients and Supplier Ingredients Tabs

Recipe specifications from the customer aid suppliers in knowing what to include or exclude in the samples that they create and provide back. As a customer, recipe samples from suppliers detail exactly what was put into the sample product. While the **Specify Ingredients Tab** is used on the customer Web UI and the **Supplier Ingredients Tab** is used in the supplier Web UI, the basic principle behind recipe creation for both of these tab pages is identical though there are a number of differences in layout.

For more specific information on how to add ingredients to either of these tabs, see the **Using the Specify and Supplier Ingredients Tabs** topic in this documentation.

Specify Ingredients Tab

The Specify Ingredients Tab displays a clean layout for customers to create their specification recipes.

Specify Recipe						
Ingredients	Recipe Requirements	Recipe Parameters	Project Information			
+ Add Ingredient						
Specified Ingredients						
Ingredient	Ingredient Type	Specification Details	Allowance	Precision	Quantity	
Acidity Regulator: Citric Acid	Additive	-	May Contain	-	-	
▼ Margarine	Compound ingredient	-	Must Not Contain	-	-	
Bleached Wheat Flour	Ingredient	-	May Contain	Maximum	20	
Egg	Ingredient	-	Must Contain	Maximum	15	
Lemon	Ingredient	Zest	Must Contain	Minimum	5	

Supplier Ingredients Tab

The **Supplier Ingredients Tab**, while again providing a clean layout for sample development, also has the Specified Ingredient Side Panel that displays the customers recipe specification. This provides for easy checks

and cross references while creating the sample recipe. Additionally, each time an ingredient is added to or deleted from the sample recipe, it is validated in real time against the customer recipe specification, which displays in the Specified Ingredient Side Panel.

The Specified Ingredient Side Panel appears on the right hand side of the Supplier Ingredients Tab page. This panel can expand or retract according to user needs by clicking on the clipboard icon, and automatically expands when an ingredient is changed or added to the supplier recipe. When expanded, the specifications and guidelines for the product's recipe display.

Recipe Information

Food > Lemon Shortbread Cookies > Lemon Butter Cookie

Project Information Recipe Requirements **Recipe Ingredients**

[+ Add Ingredient](#)

Supplier Ingredients

Ingredient	Supplier's Ingredient Quantity (%)
Sweetener: Advantame	0.5
Calcium Hydrogen Phosphate	8
Egg	6
^ Enriched Flour	24
Leavening	3.0
Reduced Iron	3.0
Lemon	2
∨ Margarine	20.0

Specified Ingredients

You currently have 1 of 3 mandatory ingredients added to the recipe

^ Must Contain

Lemon (Minimum 4%) !

∨ Butter (Minimum 30%) !

∨ Enriched Flour (Approximately 24%) ✓

^ May Contain

Vanilla ✓

Brown Sugar (Approximately 25%) ✓

^ Must Not Contain

Confectioners Sugar ✓

Margarine !

Sweetener: Advantame !

In the Specified Ingredients Side Panel key indicators display to help suppliers create a recipe in accordance to the customer guidelines. These key indicators change in accordance to the automatic validations that occur each time an ingredient, additive, or compound ingredient is added, changed, or deleted from the supplier's sample recipe:

- Subtext tells the supplier how many 'Mandatory' / 'Must Contain' ingredients are added to the supplier's recipe.

The screenshot shows a 'Specified Ingredients' section. At the top, a red-bordered box highlights the text: 'You currently have 1 of 3 mandatory ingredients added to the recipe'. Below this, there is a section titled 'Must Contain' with an upward arrow. It contains a list of ingredients: 'Lemon (Minimum 4%)' with a red exclamation point, 'Butter (Minimum 30%)' with a red exclamation point, 'Cream' with a red exclamation point, and 'Enriched Flour (Approximately 24%)' with a green checkmark.

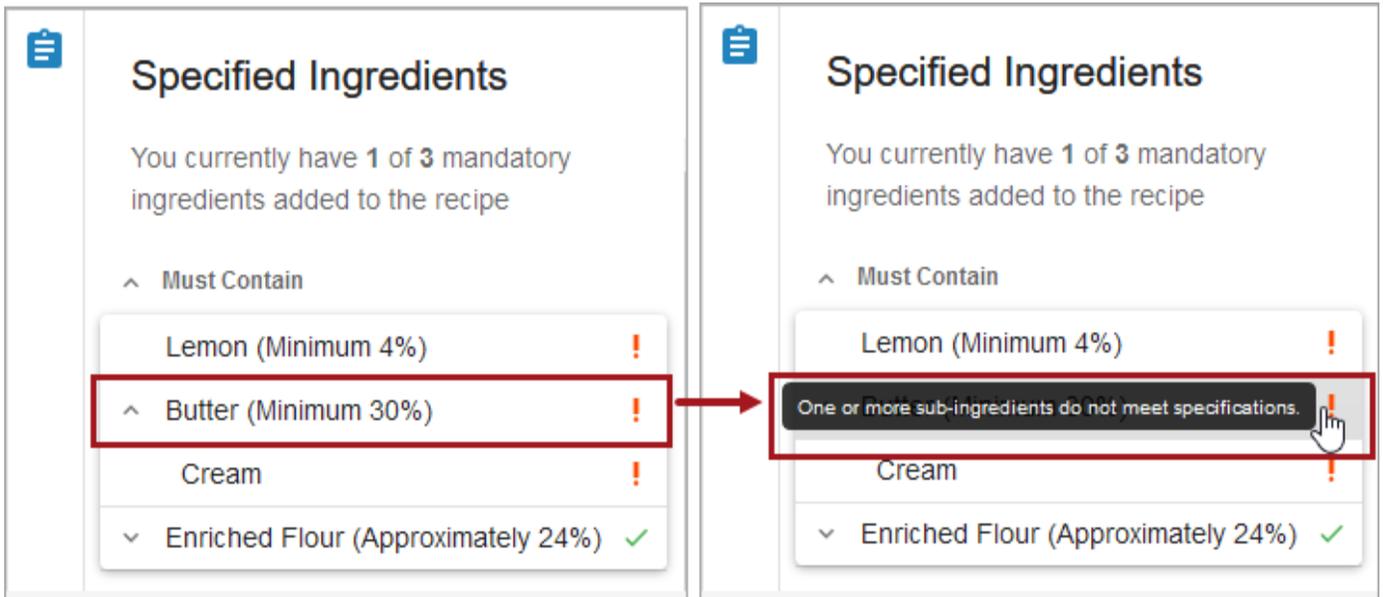
Note: If a 'Must contain' ingredient is specified without any precision and/or quantity, it will be counted when the supplier has added the ingredient in any quantity.

- A checkmark appears next to ingredients, additives, and compound ingredients that comply with the customer recipe specification.

This screenshot is identical to the one above, showing the 'Specified Ingredients' section. The text 'You currently have 1 of 3 mandatory ingredients added to the recipe' is present. The list of ingredients includes 'Lemon (Minimum 4%)', 'Butter (Minimum 30%)', 'Cream', and 'Enriched Flour (Approximately 24%)'. A red box highlights the green checkmark next to 'Enriched Flour', indicating that this ingredient complies with the specification.

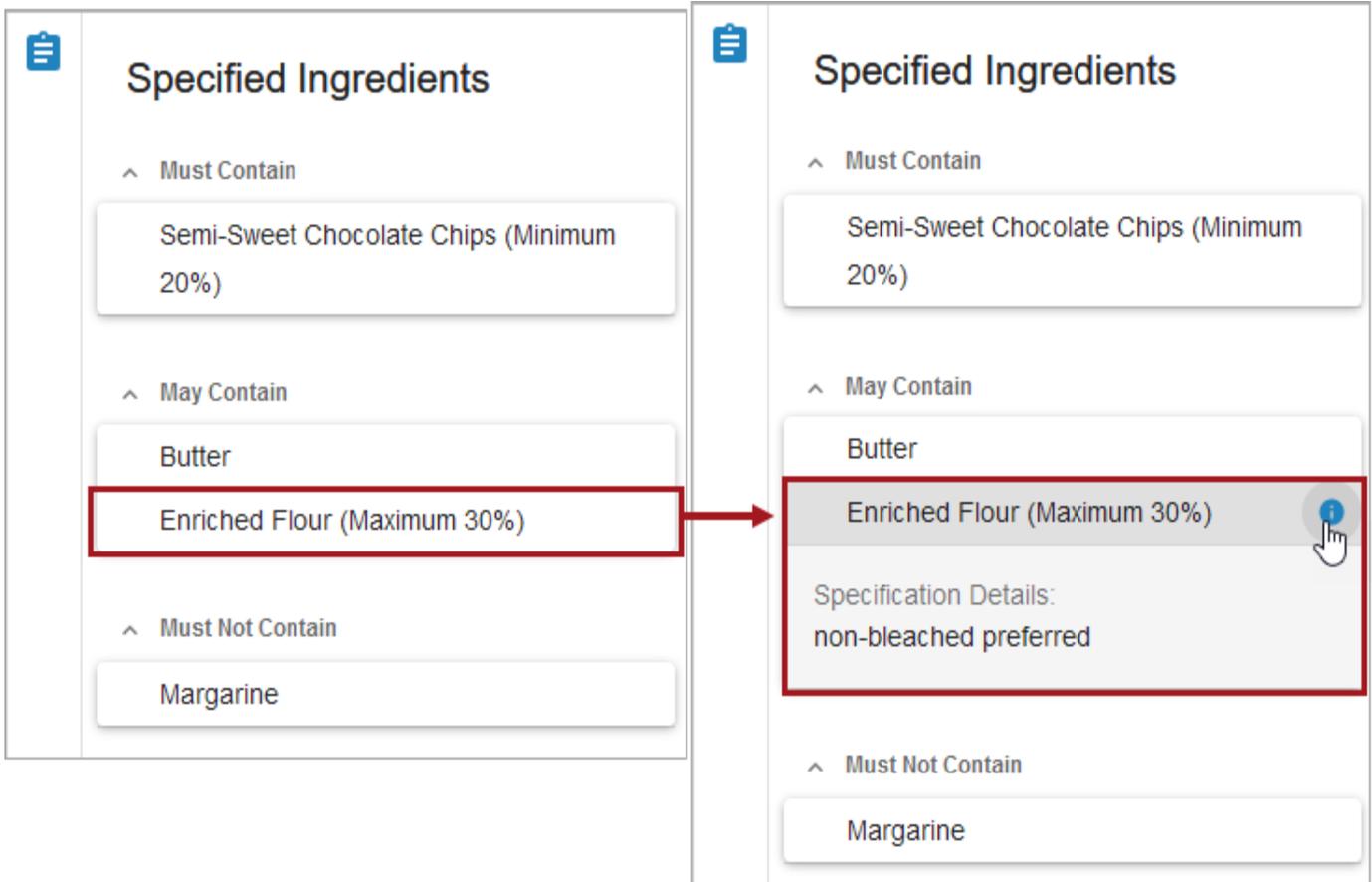
- Exclamation points appear next to any ingredients, additives, or compound ingredients that are required by the customer but are missing from the supplier recipe, or have been added by the supplier but do not comply with

the customer specification. For compound ingredients, hovering the mouse over the exclamation point provides further detail as to what is not compliant.



Note: For approximate amount allowances of an ingredient, an exclamation point will notify if the added ingredient is 10% higher or lower than the approximate amount indicated in the specification recipe.

- If the mouse is hovered over an ingredient, additive, or compound ingredient and an 'i' appears, it indicates that there is more information to be viewed. Clicking on the 'i' displays the additional information.



- A circle with a slash through it appears next to sub-ingredients that should not be used in the compound ingredient, and either a check mark or Exclamation point will appear next to it to indicate if the supplier's sample recipe is in compliance.

Specified Ingredients

You currently have 4 of 4 mandatory ingredients added to the recipe

^ Must Contain

Lemon (Minimum 4%)	✓
^ Butter (Minimum 30%)	!
Cream (Approximately 15%)	✓
⊘ Salt	!
Brown Sugar (Approximately 25%)	✓
∨ Enriched Flour (Approximately 24%)	✓

- If a non-compliant ingredient, additive, or compound ingredient is added to a sample recipe, a warning message displays as it is being added.

Add Ingredient

* Ingredient

Margarine

Prohibited ingredient added

■ Ingredient "Margarine" is not allowed in this recipe.

OK

Add another

Add Ingredient

Close

Using the Specify and Supplier Ingredients Tabs

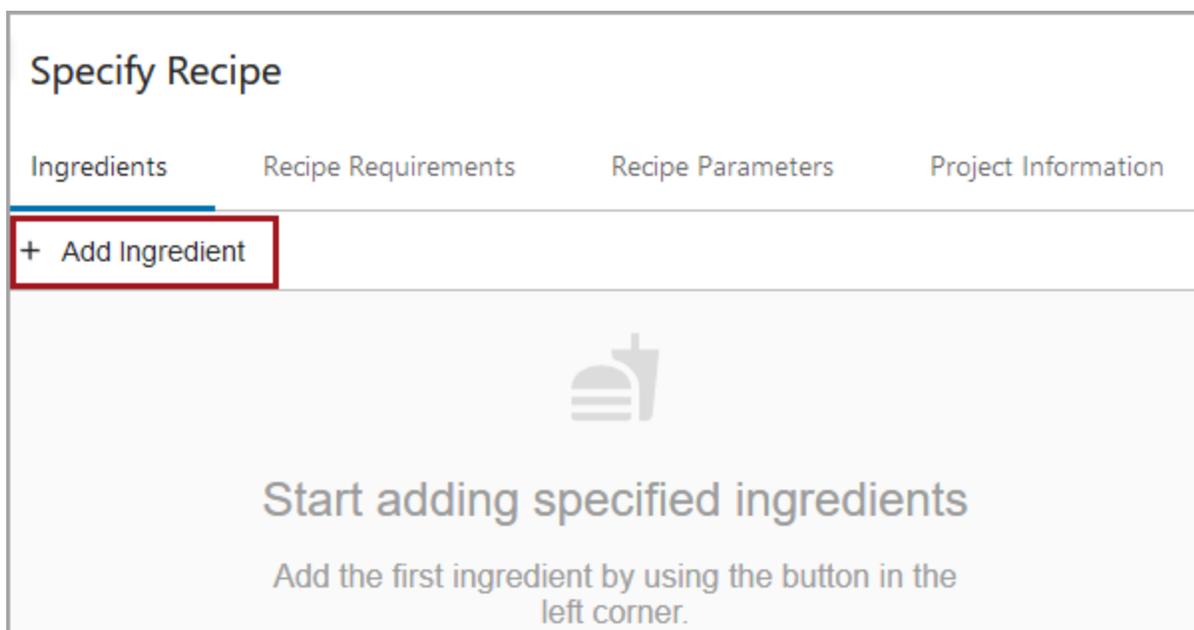
While the **Specify Ingredients Tab** is used on the customer Web UI and the **Supplier Ingredients Tab** is used in the supplier Web UI, the basic principle behind recipe creation for both of these tab pages is identical.

The example below uses the Specify Ingredients Tab to describe both the basic Specify Ingredients Tab and Supplier Ingredients Tab recipe creation functionality.

Note: All recipe specifications use ingredients, additives, and compound ingredients from the library on your current system.

To create a recipe specification:

1. Go to your Specify or Supplier Ingredients Tab, and click on **+ Add Ingredient**. In this example, the Specify Ingredients Tab is called 'Ingredients.'



2. The Add Ingredient dialog box will display. Start to type the ingredient desired, and matching ingredients will appear, as well as any matching alternate names (if any) in parentheses. It is also possible to search for additives using E numbers. Select the needed ingredient or additive with the intended purpose from the typeahead list that appears.

Add Ingredient

* Ingredient

- Enriched Flour (Flour)
- Egg

Specification Details

 Add another

Note: Only ten options in the dropdown list will appear at a time even if more options are available in the library. The options will adjust as more letters are typed.

3. Once the ingredient is selected, specify the ingredient allowance, then fill in any other fields as necessary, and click **Add Ingredient**.

Add Ingredient

* Ingredient
Enriched Flour (Flour) ✕

Specified Ingredient Allowance: **May Contain** ▼ Specified Ingredient Precision: **Minimum** ▼ Specified Ingredient Quantity (%): **35** ⬆️⬇️⬆️

Specification Details
Enriched Flour ingredient

Add another **Add Ingredient** Close

- If you wish to continue to add additional ingredients after submitting this one, check the '**Add another**' checkbox before clicking **Add Ingredient**. This enables another 'Add Ingredient' dialog box to populate after the current one is submitted.

Add Ingredient

* Ingredient
Enriched Flour (Flour) ✕

Specified Ingredient Allowance: **May Contain** ▼ Specified Ingredient Precision: **Minimum** ▼ Specified Ingredient Quantity (%): **35** ⬆️⬇️⬆️

Specification Details
Enriched Flour ingredient

Add another **Add Ingredient** Close

- If an ingredient, additive, or compound ingredient is already added to the recipe, it is not possible to add it again unless it is part of sub-ingredient list, or it is an additive being applied as part of a different additive class.

Add Ingredient

* Ingredient

🔍

Advantame (969), Flavour Enhancer

Advantame (969), Sweetener Ingredient already added

Specified Ingredient Precision

Specified Ingredient Quantity (%)

Add another

- If 'Read Only' is enabled or disabled, depending on configurations, there may be fields that are still editable or are strictly for viewing.

Edit Ingredient

* Ingredient

Butter

Specified Ingredient Allowance

Must Contain

Specified Ingredient Precision

Minimum

Specified Ingredient Quantity (%)

30

Organic

Yes

Add another

Save

Close

Add Ingredient

* Ingredient



Specified Ingredient Allowance

May Contain

Specified Ingredient Precision

Specified Ingredient Quantity (%)



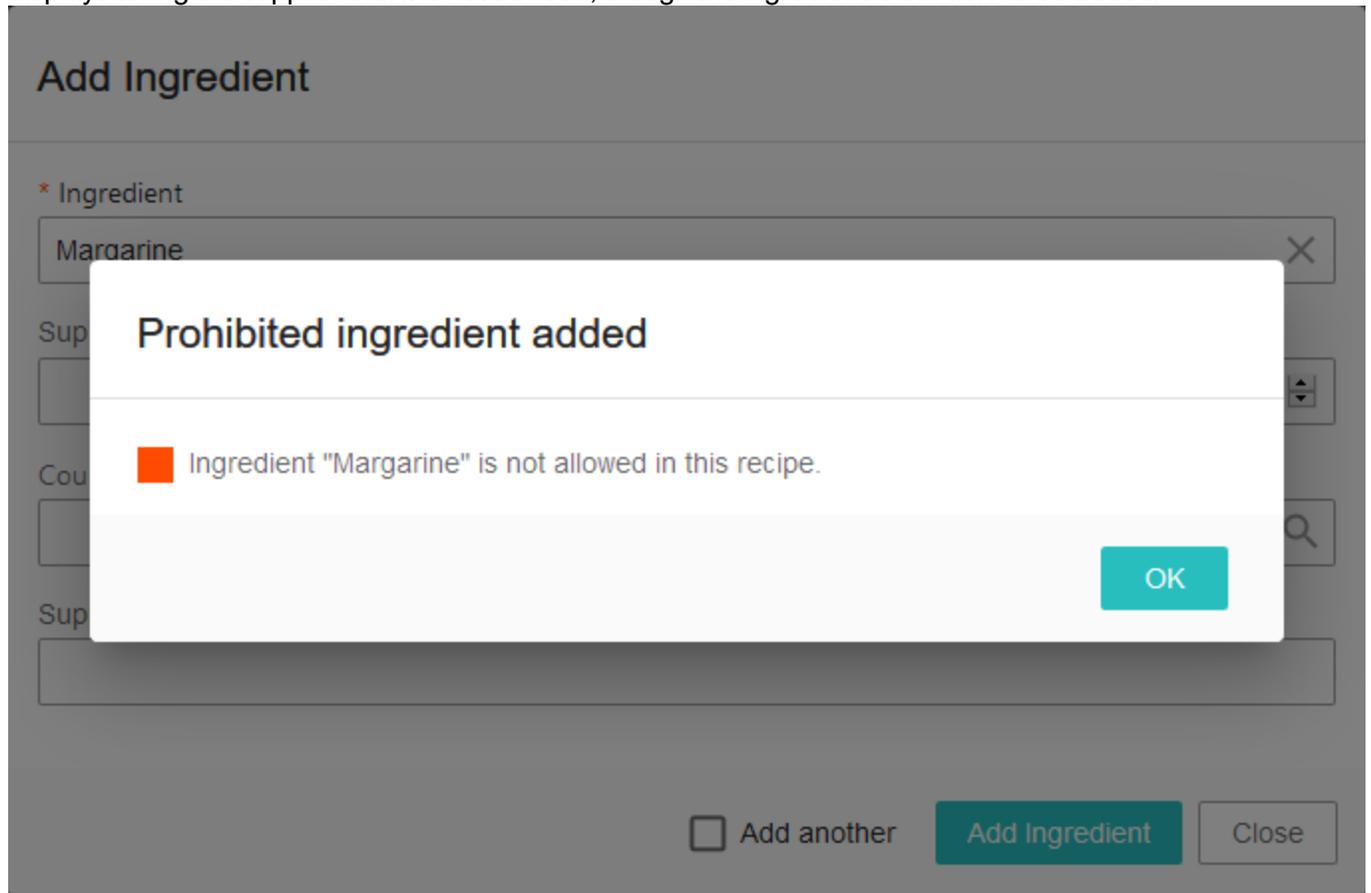
Organic

Add another

Add Ingredient

Close

Note: For the Supplier Tab only, should a supplier add a non-compliant ingredient, a warning message displays telling the supplier that it is not advised, though the ingredient is still able to be added.



- Continue to add as many ingredients to the recipe specification as needed. If an ingredient added is a compound ingredient, you will be able to add sub-ingredients. To do so, hover your mouse over the compound ingredient and select the plus sign, **+**.

+ Add Ingredient

Specified Ingredients

Ingredient	Ingredient Type	Specification Details	Allowance	Precision	Quantity
Milk Solids	Ingredient	-	May Contain	Approximately	2
Enriched Flour	Compound ingredient	Enriched Flour ingredient	May Contain	-	+

A hand cursor is shown hovering over the plus sign (+) in the Precision column for the "Enriched Flour" row.

Note: The plus sign will only appear if the ingredient added to the recipe specification is a compound ingredient.

Once a sub-ingredient or additive has been added to a compound ingredient, clicking on the arrow next to the compound ingredient will display all added sub-ingredients.

Specify Recipe						
Ingredients	Recipe Requirements	Recipe Parameters	Project Information			
+ Add Ingredient						
Specified Ingredients						
Ingredient	Ingredient Type	Specification Details	Allowance	Precision	Quantity	
Milk Solids	Ingredient	-	May Contain	Approximately	2	
 Enriched Flour	Compound ingredient	-	May Contain	Minimum	35	
Bleached Wheat Flour	Ingredient	-	May Contain	Approximately	1	
Folic Acid	Ingredient	-	May Contain	Maximum	3	

- After all ingredients, sub-ingredients, and additives have been added, you are able to do the following actions by hovering the mouse over an ingredient:

Specify Recipe

Ingredients Recipe Requirements Recipe Parameters Project Information

+ Add Ingredient

Specified Ingredients

Ingredient	Ingredient Type	Specification Details	Allowance	Precision	Quantity
Milk Solids	Ingredient	-	May Contain	Approx	- ✎ ↑ ↓
^ Enriched Flour	Compound ingredient	-	May Contain	Minimum	35
Bleached Wheat Flour	Ingredient	-	May Contain	Approximately	1
Folic Acid	Ingredient	-	May Contain	Maximum	3

- Change the order of the ingredients in the recipe specification by clicking the up and down arrows, .
- Edit the ingredient information by clicking the pencil icon, .
- Delete an ingredient, or a compound ingredient and all of its sub-ingredients by clicking the negative sign, .

Note: A warning dialog will only display when deleting the compound ingredient because deleting the main compound ingredient also deletes its sub-ingredients.

Confirm deletion

Confirm deletion of Semi-Sweet Chocolate Chips and all of its sub-ingredients?

Selecting and Comparing Supplier Samples

After suppliers have submitted their samples, you are able to select which supplier samples to review when comparing recipes.

Select the desired supplier recipes for comparison from the table that displays.

Note: Depending on the setup of your Web UI, tables may look different than what is pictured below.

When all desired suppliers are selected, click the '**Compare BOMs Action**' button, in this case the action button is named 'Compare Recipes,' to view the recipe's ingredients, parameters, and requirements.

Supplier Samples

Project Lemon Shortbread Cookies

 Clear all
 Compare BOMs

	Supplier	Supplier's ID Number	Supplier's Recipe Number
<input checked="" type="checkbox"/>	Pierre Biscuiterie	B12345	44-622
<input checked="" type="checkbox"/>	Swanson	A12345	56-247
<input type="checkbox"/>	Williams-Sonoma	C12345	73-164

For more information on Node Details screens, see the **Node Details Component** topic in the **Web User Interfaces / Web UI Setup and User Guide** documentation.

For more information on how to evaluate recipes, see the following topics:

- Compare Ingredients Tab
- Compare Parameters Tab
- Compare Requirements Tab

Note: If accessing a Compare Ingredients Tab, Compare Parameters Tab, or Compare Requirements Tab from a Task List Properties, it is not possible to submit the viewed object type to a different step in a workflow. If the object type in a task list is selected and viewed individually on a Node Details screen, the options to submit that object type to a different step in a workflow are still possible

Compare Ingredients Tab

The Compare Ingredients Tab is a private label food tab. It displays the selected supplier's recipes for the product being compared. For each supplier's recipe, there are three sections that display:

1. **Recipe Header:** displays the supplier's name, the recipe's name, and the recipe number.
2. **Specified to contain:** displays any ingredients, additives, or compound ingredients and quantities that must be in the recipe.
3. **Other ingredients:** displays ingredients, additives, or compound ingredients that are in the 'May contain' or 'Must not contain' groups if the supplier added them. Additionally, it displays any ingredients, additives, or compound ingredients that were not originally in the recipe specification but were added by the supplier.

The screenshot shows the 'Compare Ingredients Tab' for 'PLM Supplier A'. It is divided into three numbered sections:

- Section 1 (Recipe Header):** Displays 'PLM Supplier A', 'Chocolate Chip Cookies (Recipe) Sample (supplier A) (A55533 - 1)'. This section is highlighted with a red box and a '1' in a red circle.
- Section 2 (Specified to contain):** Displays a collapsed section 'Specified to contain' with an upward arrow. Below it, 'Semi-Sweet Chocolate Chips (SR) A (30%)' is listed with a downward arrow. This section is highlighted with a red box and a '2' in a red circle.
- Section 3 (Other ingredients):** Displays a collapsed section 'Other ingredients' with an upward arrow. Below it, several ingredients are listed:
 - Color: Caramel Color (SR) A (0.5%)
 - Salt (SR) A (0.5%)
 - Natural Flavor (SR) A (2%)
 - Leavening (SR) A (1%) (with a downward arrow)
 - Sugar (SR) A (4%)
 - Egg (SR) A (3%) (in orange text with an exclamation point)
 - Brown Sugar (SR) A (12%)
 - Margarine (SR) A (4%) (with a downward arrow)
 - Enriched Flour (SR) A (43%) (in orange text with an exclamation point)
 This section is highlighted with a red box and a '3' in a red circle.

Clicking the arrow, ^, expands and retracts the 'Specified to contain,' and 'Other ingredients' sections as well as expands and retracts any added compound ingredients. Additionally, within the 'Specified to contain' or the 'Other ingredients' sections, ingredients, additives, and compound ingredients are displayed in black, orange, or gray strikethrough text, with or without an exclamation point, depending on if recipe specifications are met:

Note: An additive must be used in the same way, (from the same additive class), as defined by the specification recipe for an alert to occur. If the additive is not used in the same way as defined by the specification recipe, no alert will occur.

- **Black Text:** all recipe specifications for the ingredient, additive, or compound ingredient specified are met or not specified at all.
- **Orange Text with Exclamation Point:** signals that the ingredient, additive, or compound ingredient is present, but does not have the correct quantity or value as specified in the recipe specification, or that an ingredient is present when the recipe specification requested that it should not be. Hover the mouse over the exclamation point to receive further details on what does not meet the recipe specifications.

PLM Test Supplier C

Chocolate Chip Cookies (Recipe) Sample (supplier C) (C55533 - 1)

^ Specified to contain

- v Semi-Sweet Chocolate Chips (SR) C (30%)

^ Other ingredients

Sugar (SR) C (6%)	
Salt (SR) C (8%)	
Natural Flavor (SR) C (4%)	
v Margarine (SR) C (6%)	
v Leavening (SR) C (7%)	
v Enriched Flour (SR) C (20%)	!
Egg (SR) C (7%)	! May Contain Exactly 2% Egg (SR) C
Brown Sugar (SR) C (11%)	
Caramel Color (SR) C (1%)	
Xanthan Gum	!

- **Black Text with Exclamation Point:** Displays for compound ingredients if there are any alerts on the sub-ingredients or additives. Additionally, this displays if the ingredient was specified as 'Must contain approximately' an amount, so that attention is called to the ingredient for examination. Hover the mouse over the exclamation point to receive further details.

PLM Test Supplier D

Chocolate Chip Cookies (Recipe) Sample (supplier D) (D55533 - 1)

^ Specified to contain

v Semi-Sweet Chocolate Chips (SR) D (34%) !

^ Other ingredients

Sugar (SR) D (6%)	
Salt (SR) D (8%)	
Natural Flavor (SR) D (1%)	
v Margarine (SR) D (3%)	
v Leavening (SR) D (12%)	
v Enriched Flour (SR) D (20%) !	One or more sub-ingredients do not meet specifications.
Egg (SR) D (8%) !	
Brown Sugar (SR) D (7%)	
Caramel Color (SR) D (1%)	
Xanthan Gum !	

- **Gray Strikethrough Text with Exclamation Point:** Displays if an ingredient, additive, or compound ingredient is not present in the recipe, but it was part of the recipe specification.

PLM Test Supplier C
Chocolate Chip Cookies (Recipe) Sample (supplier C) (C55533 - 1)

^ Specified to contain

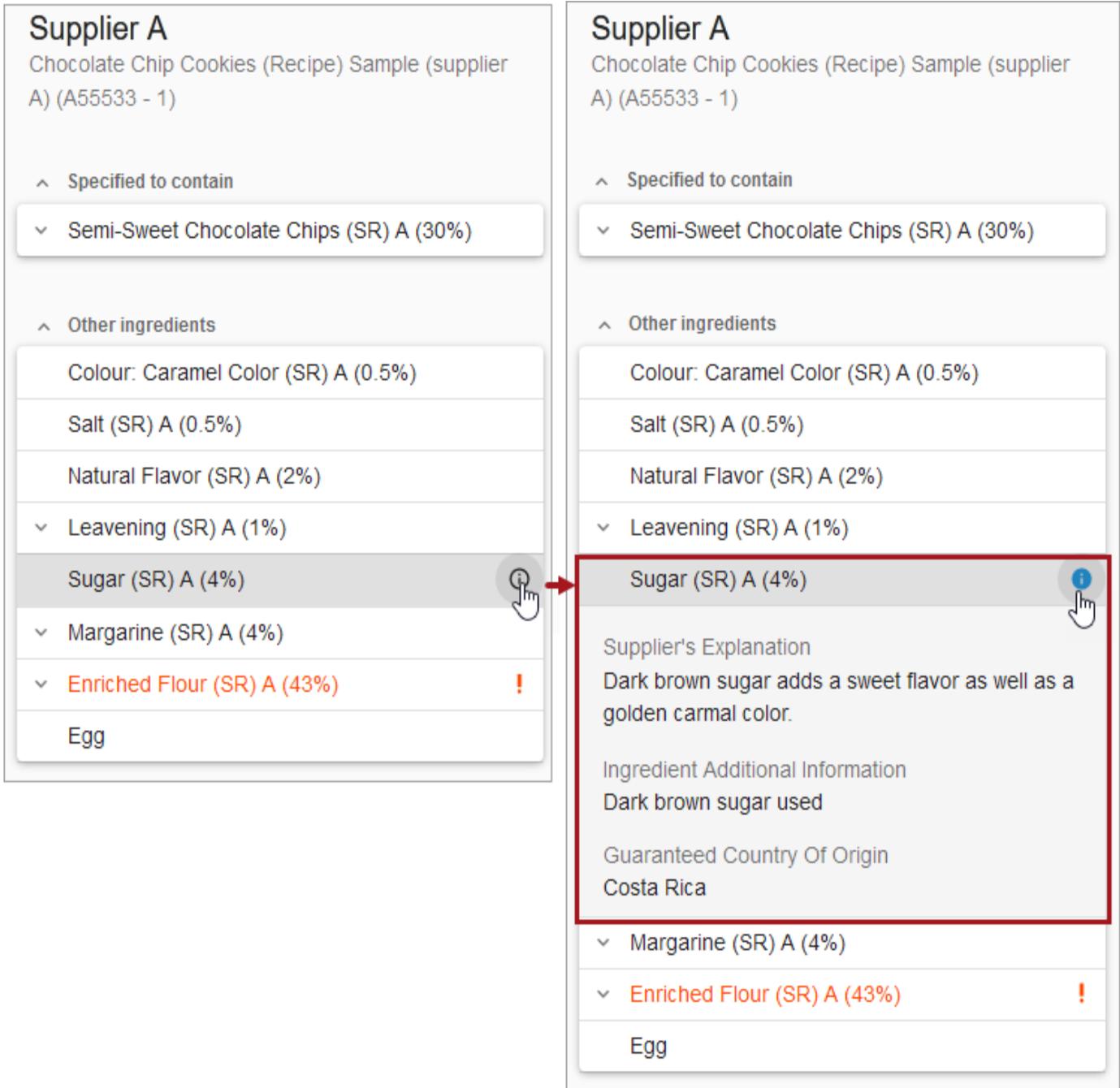
- v Semi-Sweet Chocolate Chips (SR) C (30%)

^ Other ingredients

Sugar (SR) C (6%)	
Salt (SR) C (8%)	
Natural Flavor (SR) C (4%)	
v Margarine (SR) C (6%)	
v Leavening (SR) C (7%)	
^ Enriched Flour (SR) C (20%)	!
Niacin (SR) C	! Must Contain Maximum 3% Niacin (SR) C
Riboflavin (SR) C	
Reduced Iron (SR) C	

Information Icon

It is sometimes necessary for suppliers to provide more information on the ingredients, additives, or compound ingredients used in their recipe version. To view this additional information, hover the mouse over an ingredient, additive, or compound ingredient to see if an 'i' appears. If one does appear, there is more information to be viewed. Click on the 'i' to view the additional information.



Specified Ingredients Side Panel

The Specified Ingredient Side Panel appears on the right-hand side of the Compare Ingredients Tab page. This panel can expand or retract according to user needs by clicking on the clipboard icon. When expanded, the specifications and guidelines for the product's recipe display.



Specified Ingredients

^ Must Contain

- ^ Semi-Sweet Chocolate Chips (S) (Minimum 25%)
- Cocoa Butter (S) (Must Contain Maximum 15%)
- Maltodextrin (Must Not Contain)
- Unsweetened Chocolate (S) (Must Contain Minimum 25%)

^ May Contain

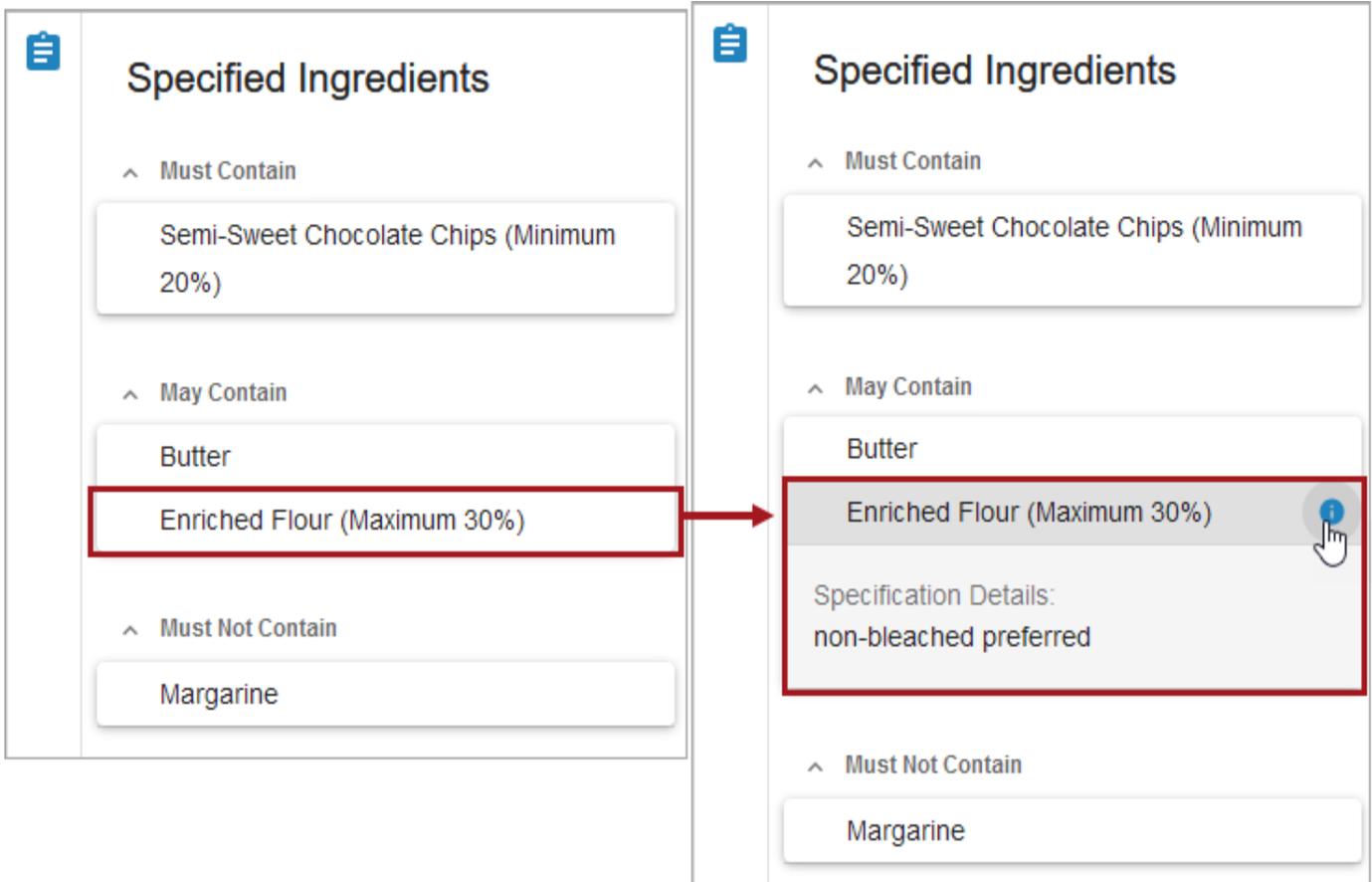
- Brown Sugar (S) (Maximum 15%)
- Egg (S) (Exactly 2%)
- ∨ Enriched Flour (S) (Maximum 35%)

^ Must Not Contain

- Xanthan Gum

Clicking the arrow, ^, expands and retracts the main specification groupings as well as expands and retracts the compound ingredients.

If you hover the mouse over an ingredient, additive, or compound ingredient and an 'i' appears, it indicates that there is more information to be viewed. Click on the 'i' to view the additional information.



Note: If accessing a Compare Ingredients Tab, Compare Parameters Tab, or Compare Requirements Tab from a Task List Properties, it is not possible to submit the viewed object type to a different step in a workflow. If the object type in a task list is selected and viewed individually on a Node Details screen, the options to submit that object type to a different step in a workflow are still possible.

Compare Parameters Tab

With this view, you are able to see a supplier's responses to the specified parameters for the recipe, ingredients, and compound ingredients, providing a complete and informative detailed view. This aids in the selection of the supplier recipe that best meets the recipe specifications.

Compare Supplier Samples						
Ingredients		Parameters	Requirements	Recipe Overview		
Hide Equal						
Physiochemical						
Parameter		Supplier A (A55533)	Supplier B (B55533)	Supplier C (C55533)	Supplier D (D55533)	Supplier E (E55533)
Glycidol esters: Glycidyl ester < 6 µg / serving.		(✓)	(✗)	✓	✓	(✗)
Microbiological						
Parameter		Supplier A (A55533)	Supplier B (B55533)	Supplier C (C55533)	Supplier D (D55533)	Supplier E (E55533)
Cholerae: Not detectable in 25 g recipe		(✓)	(✓)	(✓)	(✗)	(✓)
Microbiological status: Must be Class A		(✓)	(✗)	(✓)	ⓘ	(✓)
E. Coli: Good < 3		(✓)	(✗)	(✓)	(✗)	(✓)
Coliforme Germs: Not detectable in 25 g		(✓)	(✓)	(✗)	(✗)	(✓)
Ingredients						
Ingredient	Parameter	Supplier A (A55533)	Supplier B (B55533)	Supplier C (C55533)	Supplier D (D55533)	Supplier E (E55533)
Egg	Enterobacteriaceae: Not detectable in 25 g		(✓)	(✓)	(✗)	(✓)

Note: The third table that displays in the picture above shows recipe parameters from the recipe specification only, enabling a comparison to be made between the recipe specification parameters and those of supplier parameters. This table can be configured to display or stay hidden. Talk to your administrator if you have further

questions on the visibility of this table. Additionally, if the tables are large enough to require scrolling, the headers of each table section, including the supplier name and recipe number, continue showing so that users can more easily tell what they are viewing when scrolling.

The following ledger helps viewers determine how compliant the different supplier's recipe parameters are with the recipe requirements:

Symbol	Icon	Description
Green Checkmark		When the supplier has answered ' YES ' to the specification.
Green Checkmark in Parenthesis		When the supplier has answered ' YES ' to the specification and has provided further details.
Red X		When the supplier has answered ' NO ' to the specification.
Red X in parenthesis		When the supplier has answered ' NO ' to the specification and has provided further details.
Information Icon		Displays if a 'Yes / No' value is not present, but there are further details.
Shaded Cell		Displays if the supplier did not add the ingredient to their recipe.

When looking at the table, it is possible to click **Hide Equal** to hide or reveal any row where all suppliers have replied 'YES' to the specification, indicated by the green check mark,  .

Compare Supplier Samples

Ingredients Parameters Requirements Recipe Overview Requirements test Parameters test

Hide Equal

Microbiological

Parameter

	Supplier B (B55533)	Supplier C (C55533)
Cholerae: Not detectable in 25 g recipe	(✓)	(✓)
Microbiological status: Must be Class A	(✗)	(✓)
E. Coli: Good < 3	(✓)	(✓)
Coliforme Germs: Not detectable in 25 g	(✓)	(✗)

Compare Supplier Samples

Ingredients Parameters Requirements Recipe Overview Requirements test Parameters test

Hide Equal

Microbiological

Parameter

	Supplier B (B55533)	Supplier C (C55533)
Cholerae: Not detectable in 25 g recipe	(✓)	(✓)
Microbiological status: Must be Class A	(✗)	(✓)
Coliforme Germs: Not detectable in 25 g	(✓)	(✗)

Additionally, it is possible to click on the green checkmark in parenthesis, (✓), the red X in parenthesis, (✗), and the information icon, ⓘ. Doing so will render the Detailed Parameter Compare dialog that displays further information or values about the parameters being studied.

Note: Even if only one supplier has either a green checkmark in parentheses, red x in parentheses, or an information icon in a row, all other supplier responses in that row will display as well, though they will not have any additional information.

Ingredients	Parameters	Requirements
Hide Equal		
Physiochemical		
Parameter	Supplier A (A55533)	Supplier B (B55533)
	Supplier C (C55533)	Supplier D (D55533)
	Supplier E (E55533)	
Glycidol esters: Glycidyl ester < 6 µg / serving.	(✓)	(✗)
	✓	✓
		(✗)

Detailed Parameters Compare

Glycidol esters: Glycidyl ester < 6 µg / serving. Please indicate portion size

Supplier	Supplier A	Supplier B	Supplier C	Supplier D	Supplier E
Status	(✓)	(✗)	✓	✓	(✗)
Meets Requirement?	Yes	No	Yes	Yes	No
Method	-	-	-	-	-
Supplier's Explanation	-	-	-	-	-
Supplier Response Detail	-	In certain conditions	-	-	Crunchy more than crispy

Close

Note: If accessing a Compare Ingredients Tab, Compare Parameters Tab, or Compare Requirements Tab from a Task List Properties, it is not possible to submit the viewed object type to a different step in a workflow. If the object type in a task list is selected and viewed individually on a Node Details screen, the options to submit that object type to a different step in a workflow are still possible.

Compare Requirements Tab

This view shows the different supplier responses to the recipe requirements and assists in determining where supplier's response conflict with the recipe requirements, so that the best recipe can be selected.

Ingredients	Parameters	Requirements
Hide Equal		
<h3>Quality Requirement</h3>		
Requirement	PLM Supplier A (A55533)	PLM Supplier B (B55533)
PLM Supplier C (C55533)	PLM Supplier D (D55533)	PLM Supplier E (E55533)
Non GMO: Please specify, YES/NO	✓	✗
Sugar by Weight: No more than 30%	✓	✗
Content/ Net Quantity: Please Specify	✓	✓
Best-before date: Please Specify Date	(✓)	(✓)
Consistency: Crispy	✓	✗
Calories from Fat: No more than 30%	(✓)	(✓)
Certified Colors: Not Allowed	(✓)	(✗)
Calories from Saturated Fat: No more than 10%	(✓)	(✗)

Note: If the table is large enough to require scrolling, the headers of the table, including the supplier name and recipe number, continue showing as the table is scrolled so that users can more easily tell what they are viewing.

The following ledger helps viewers determine how compliant the different supplier's recipes are with the requirements:

Symbol	Icon	Description
Green Checkmark	✓	When the supplier has answered 'YES' to the 'Meets Requirements?' field.

Symbol	Icon	Description
Green Checkmark in Parenthesis	(✓)	When the supplier has answered ' YES ' to the 'Meets Requirements?' field and has provided further details.
Red X	✗	When the supplier has answered ' NO ' to the 'Meets Requirements?' field.
Red X in parenthesis	(✗)	When the supplier has answered ' NO ' to the 'Meets Requirements?' field and has provided further details.
Information Icon	ⓘ	Displays if a 'Yes / No' value is not present, but there are further details.

When looking at the Quality Requirement table, it is possible to click **Hide Equal** to hide or reveal any row where all suppliers have replied 'YES' to the 'Meets Requirements?' field, indicated by the green check mark, ✓ .

Ingredients	Parameters	Requirements			
<input type="checkbox"/> Hide Equal					
Quality Requirement					
Requirement	PLM Supplier A (A55533)	PLM Supplier B (B55533)	PLM Supplier C (C55533)	PLM Supplier D (D55533)	PLM Supplier E (E55533)
Non GMO: Please specify, YES/NO	✓	✗	✓	✓	✓
Sugar by Weight: No more than 30%	✓	✓	✗	✓	✗
Content/ Net Quantity: Please Specify	✓	✓	✓	✓	✓
Best-before date: Please Specify Date	(✓)	(✓)	(✓)	(✓)	(✓)
Consistency: Crispy	✓	✓	✓	✓	✗
Calories from Fat: No more than 30%	(✓)	(✓)	(✓)	(✓)	(✓)
Certified Colors: Not Allowed	(✓)	(✓)	(✗)	(✓)	(✗)
Calories from Saturated Fat: No more than 10%	(✓)	(✗)	(✓)	(✗)	(✓)

Ingredients	Parameters	Requirements			
<input checked="" type="checkbox"/> Hide Equal					
Quality Requirement					
Requirement	PLM Supplier A (A55533)	PLM Supplier B (B55533)	PLM Supplier C (C55533)	PLM Supplier D (D55533)	PLM Supplier E (E55533)
Non GMO: Please specify, YES/NO	✓	✗	✓	✓	✓
Sugar by Weight: No more than 30%	✓	✓	✗	✓	✗
Best-before date: Please Specify Date	(✓)	(✓)	(✓)	(✓)	(✓)
Consistency: Crispy	✓	✓	✓	✓	✗
Calories from Fat: No more than 30%	(✓)	(✓)	(✓)	(✓)	(✓)
Certified Colors: Not Allowed	(✓)	(✓)	(✗)	(✓)	(✗)
Calories from Saturated Fat: No more than 10%	(✓)	(✗)	(✓)	(✗)	(✓)

It is also possible to click on the green checkmark in parenthesis, (✓), the red X in parenthesis, (✗), and the Information Icon, ⓘ. Doing so will render the Detailed Requirements Compare dialog that displays further information about the ingredient being looked at by displaying any values associated with the ingredient from the perspective supplier.

Ingredients
Parameters
Requirements

Hide Equal

Quality Requirement

Requirement	PLM Supplier A (A55533)	PLM Supplier B (B55533)	PLM Supplier C (C55533)	PLM Supplier D (D55533)	PLM Supplier E (E55533)
Non GMO: Please specify, YES/NO	✓	✗	✓	✓	✓
Sugar by Weight: No more than 30%	✓	✓	✗	✓	✗
Content/ Net Quantity: Please Specify	✓	✗	✓	✓	✓
Best-before date: Please Specify Date	(✓)	(✓)	(✓)	(✓)	(✓)

Detailed Requirements Compare

Best-before date: Please Specify Date

Supplier	PLM Supplier A	PLM Supplier B	PLM Supplier C	PLM Supplier D	PLM Supplier E
Status	(✓)	(✓)	(✓)	(✓)	(✓)
Meets Requirement?	Yes	Yes	Yes	Yes	Yes
Response Detail	6 months from date of shipment	3 months from ship date	12 months from manufacturing date	1 year	90 days

Close

Note: Even if only one supplier has either a green checkmark in parentheses, red x in parentheses, or an information icon in a row, all other supplier responses in that row will display as well, though they will not have any additional information.

Quality Requirement

Requirement	PLM Supplier A (A55533)	PLM Supplier B (B55533)	PLM Supplier C (C55533)	PLM Supplier D (D55533)	PLM Supplier E (E55533)
Non GMO: Please specify, YES/NO	✓	✗	✓	✓	✓
Calories from Fat: No more than 30%	(✓)	(✓)	(✓)	(✓)	(✓)
Certified Colors: Not Allowed	(✓)	(✓)	✗	✓	✗
Calories from Saturated Fat: No more than 10%	(✓)	(✗)	(✓)	(✗)	(✓)

Detailed Requirements Compare

Certified Colors: Not Allowed

Supplier	PLM Supplier A	PLM Supplier B	PLM Supplier C	PLM Supplier D	PLM Supplier E
Status	(✓)	(✓)	✗	✓	✗
Meets Requirement?	Yes	Yes	No	Yes	No
Response Detail	In certain conditions	25 g			

Close

Note: If accessing a Compare Ingredients Tab, Compare Parameters Tab, or Compare Requirements Tab from a Task List Properties, it is not possible to submit the viewed object type to a different step in a workflow. If the object type in a task list is selected and viewed individually on a Node Details screen, the options to submit that object type to a different step in a workflow are still possible.

Any supplier's response that are equal with no further details can be hidden or displayed by clicking Hide Equal.

Storyboards

Welcome to PLM Storyboards, where creative inspiration meets a platform for capturing that inspiration and making it a reality. With Storyboards, users are able to capture or upload pictures, colors, materials, etc., to a storyboard for easy collection development. With all inspirational resources needed for a collection kept in one place, users are able to efficiently complete any collection they are working on. Additionally, communication can be done directly through comments on storyboards for easy collaboration. To learn more about PLM Storyboards and how to use it, read the documentation that follows.

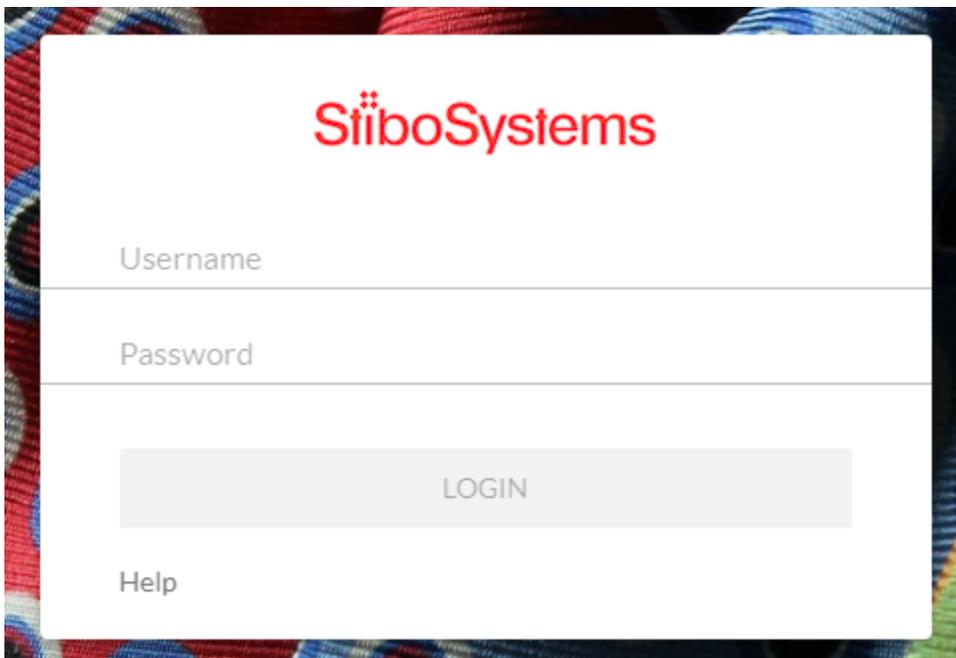
Logging In and Out of Stibo Systems' PLM

Accessing Stibo Systems' PLM is done through a web address. The start of the web address is tied to the server address, so this will change from company to company. The end of the web address will always end with **/spireplm**. For example, 'user1' at Clothing Inc. might use <https://tom.clothinginc.com/spireplm> as their web address to access PLM.

Once a user is logged into PLM, they are brought to the login page.

Logging In

When logging in to PLM, the first screen seen is the login screen. Depending on your company, the background image to the login screen will vary, but the Username / Password fields remain the same for everyone, as will the link to access PLM Help.

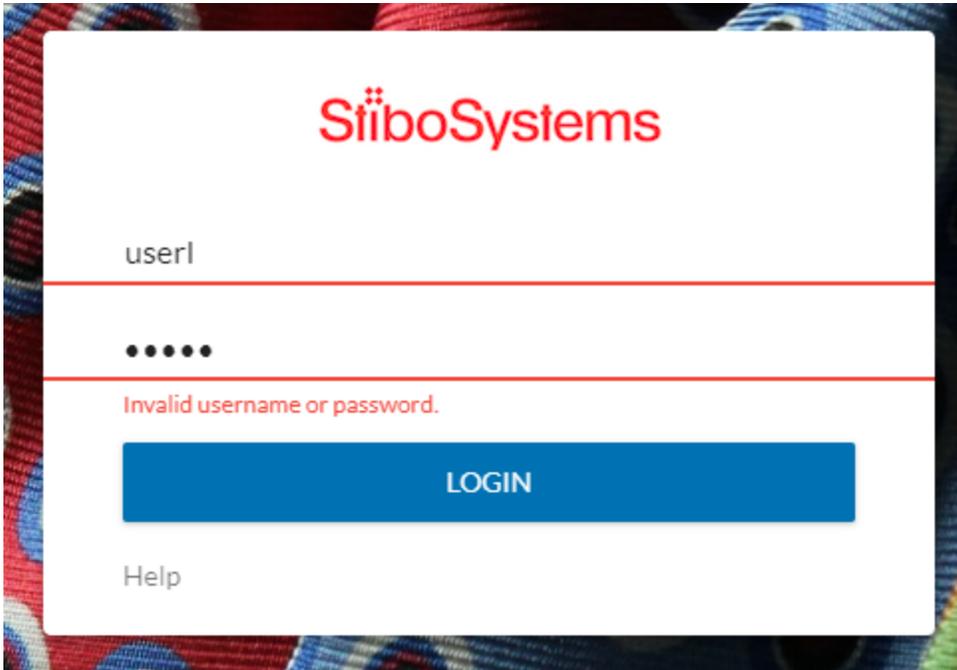


To access Stibo Systems' PLM:

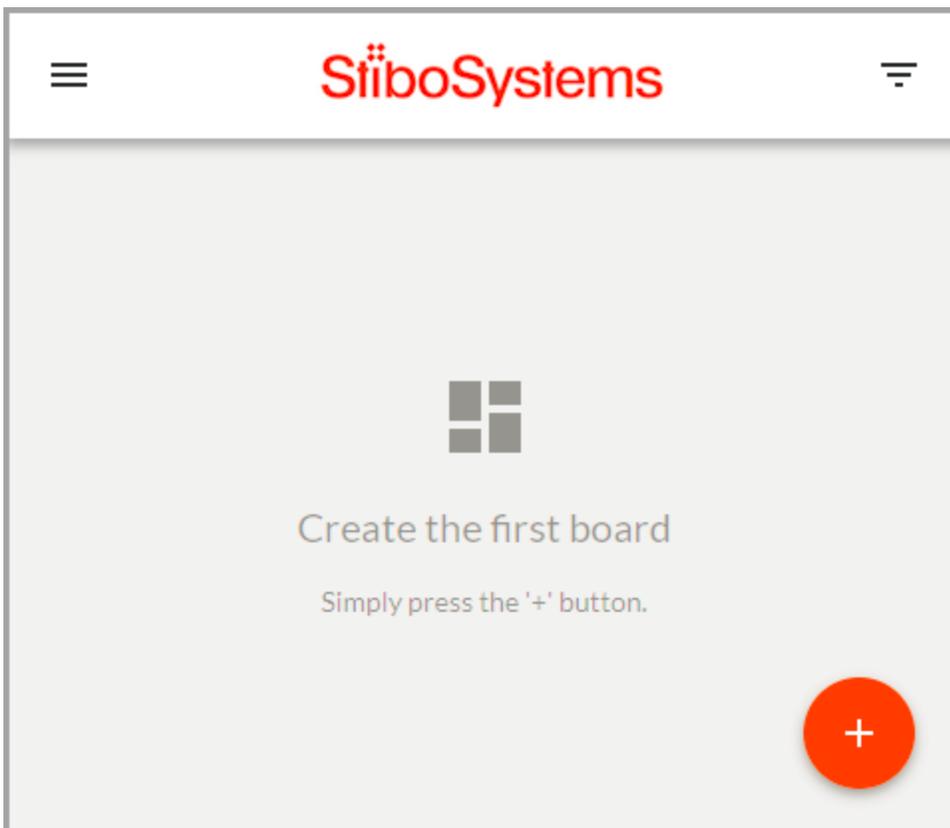
1. Enter in your STEP username. (This is the User ID set up in STEP.)
2. Enter in your STEP password. (This is the password associated with your User ID.)
3. Click **LOGIN** to enter PLM.

You will notice that the LOGIN button does not become active until both fields are filled out.

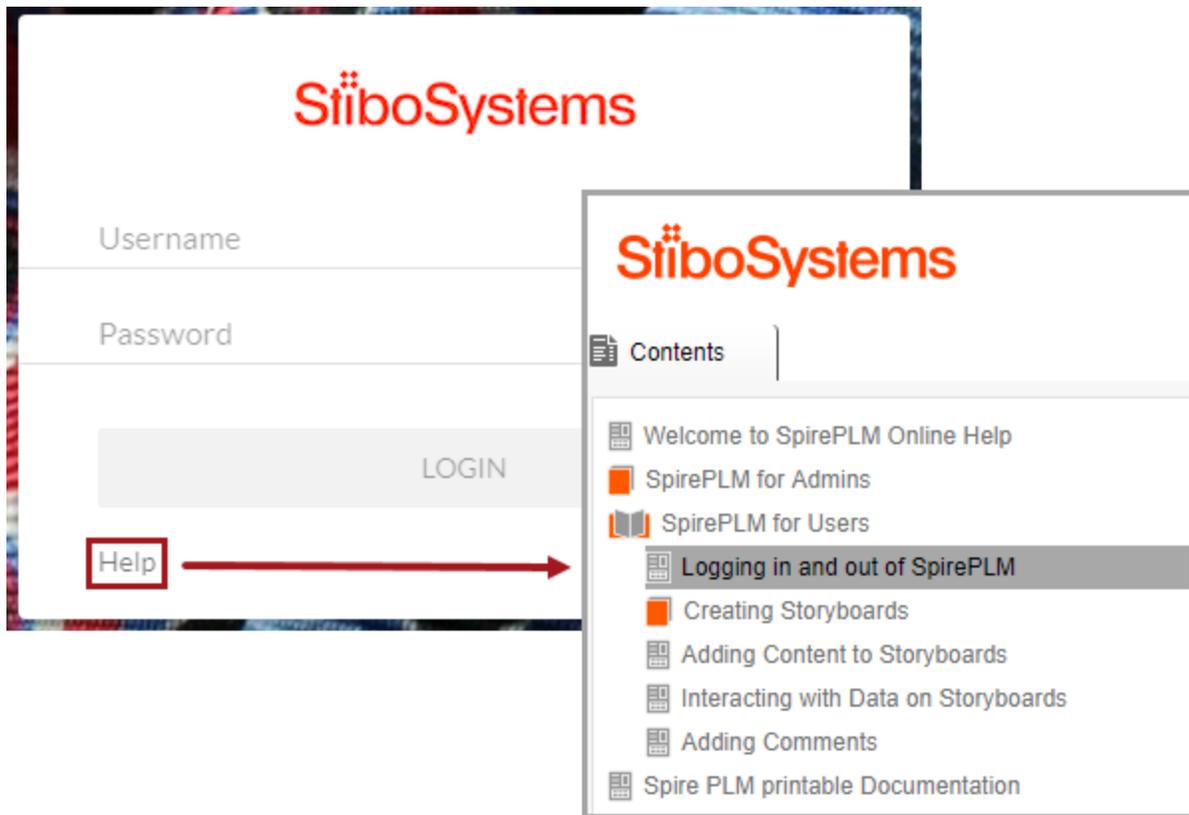
If incorrect credentials are entered in either the Username or Password fields, or the username entered does not have privileges to access PLM, a message will pop up notifying that the login failed.



To correct this, enter in the correct credentials, and press LOGIN again. When successful, PLM will open, and storyboards can be created.

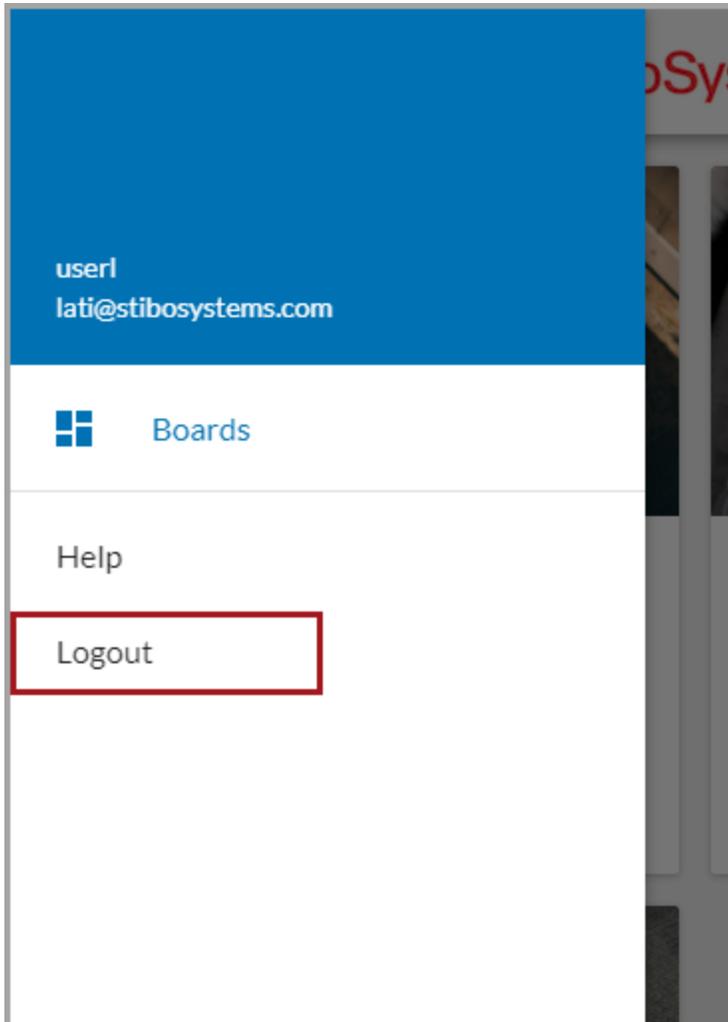


If assistance is needed while on the login screen, press the **Help** link to access the PLM documentation.



Logging Out

To log out of PLM, click on the menu icon, , on the upper left-hand side to open the menu panel. Click on Logout to exit.



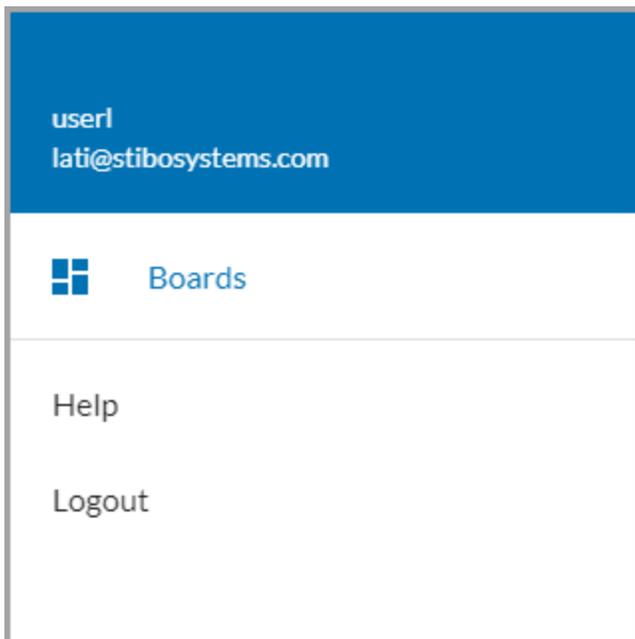
For more information on boards, see the **Creating Storyboards** topic in this documentation.

Menu Panel

The left-side menu panel is the area that is used to access various parts of PLM. It can be accessed by clicking on the menu icon, ☰, on the upper left-hand side.



In this menu a user can:

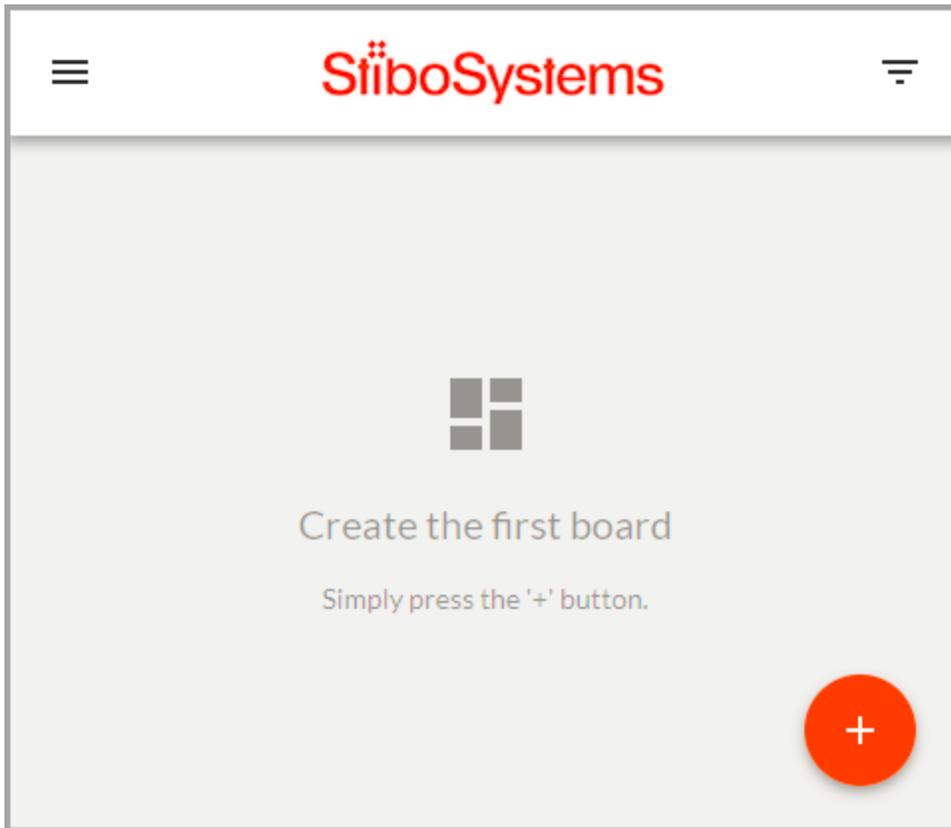


- See what user is signed into PLM. See the **Logging In and Out of Stibo Systems' PLM** topic in the **PLM for Users** documentation for more information.
- See what email is connected to the username. Talk to your administrator if the email is missing or incorrect.
- Return to the PLM board gallery. See the **Creating Storyboards** topic in the **PLM for Users** documentation for more information.
- Navigate to the PLM help. Look up information in the PLM documentation for more about PLM.
- Logout. See the **Logging In and Out of Stibo Systems' PLM** topic in the **PLM for Users** documentation for more information.

Creating Storyboards

Storyboards are containers for holding various content files, such as JPEGs, PNG files, etc. Storyboards can be used in a multitude of ways. For example, storyboards may be created to house ideas for the creation of new products.

After signing into PLM, a user is brought to a blank board gallery where storyboards can be added.



To create a new storyboard, click the button with the plus sign in the lower right-hand corner of the screen



When this is selected, a 'Create New Board' dialog displays.

The screenshot shows a dialog box titled "Create New Board". It features two tabs: "INFO" and "COLLECTIONS". The "INFO" tab is currently selected, indicated by an orange underline. Below the tabs, there are two text input fields. The first is labeled "Name *" and the second is labeled "Description". At the bottom right of the dialog, there are two buttons: "CANCEL" and "CREATE". The "CREATE" button is highlighted in blue.

There are two tabs on this dialog:

- **Info-** Enter a name for the storyboard, and fill out any other fields that are needed.

Note: It is required for the board to have a name. If it does not, it cannot be created. All required fields for the creation of new boards are marked with an asterisk.

- **Collections** - On this tab, add any labels / filters to the board that are required. These labels allow for better searchability of storyboards on the board gallery. For more information on using filters, see the **Using Filters** topic in this documentation.

Create New Board

INFO COLLECTIONS

Type to filter list of collections.

No collection has been selected yet, pick some.

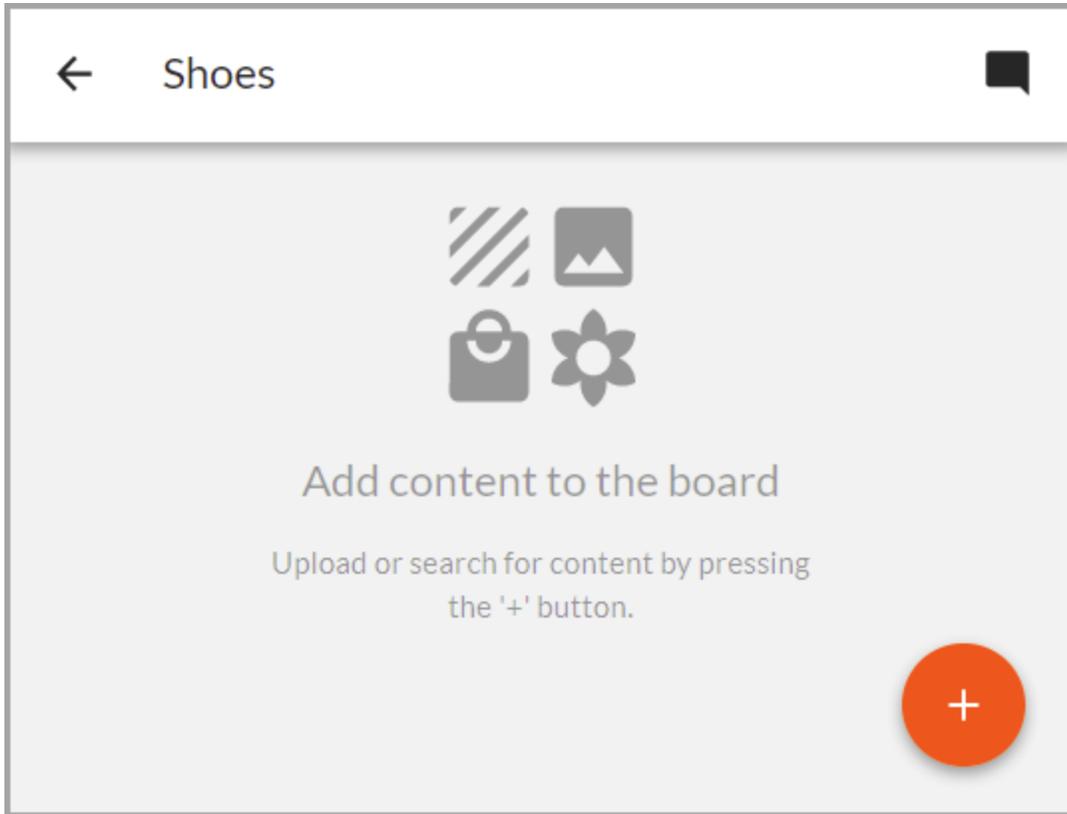
SS18 - Spring Summer 2018 - SS18 - 2018

FW18 - Fall & Winter 2018 - FW18 - 2018

CANCEL CREATE

Note: If a label that is needed is not in the system, talk to your administrator.

Once a storyboard is created, the next screen to display is the storyboard itself, where any content that is needed can be entered.



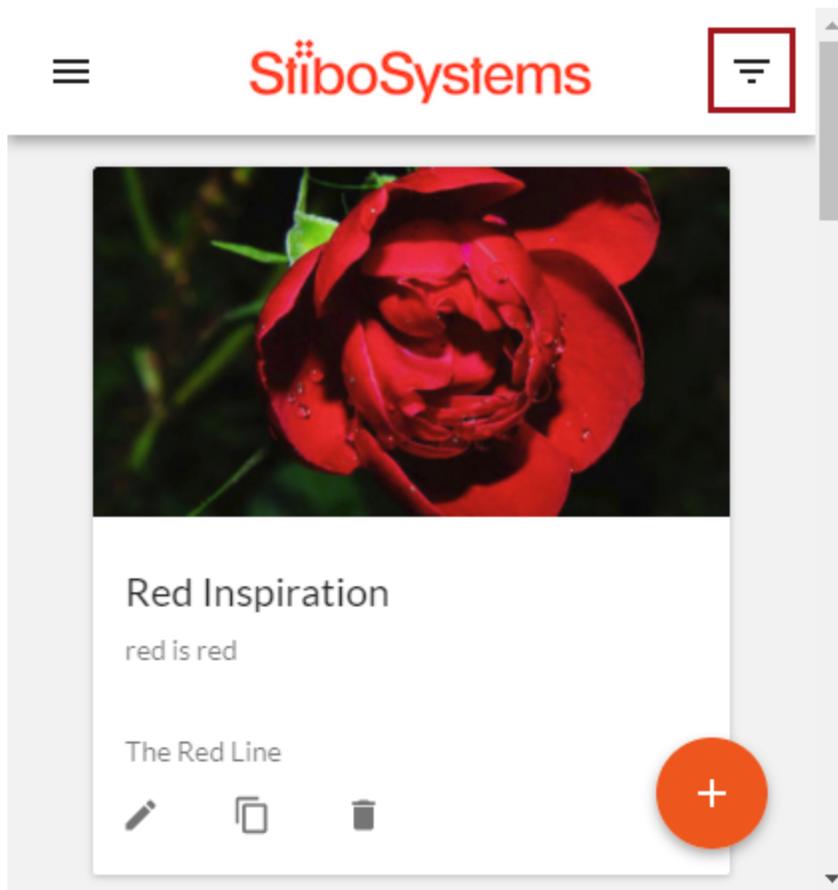
For more information on how to add content to a storyboard, see the **Adding Content to Storyboards** topic in this documentation.

Using Filters

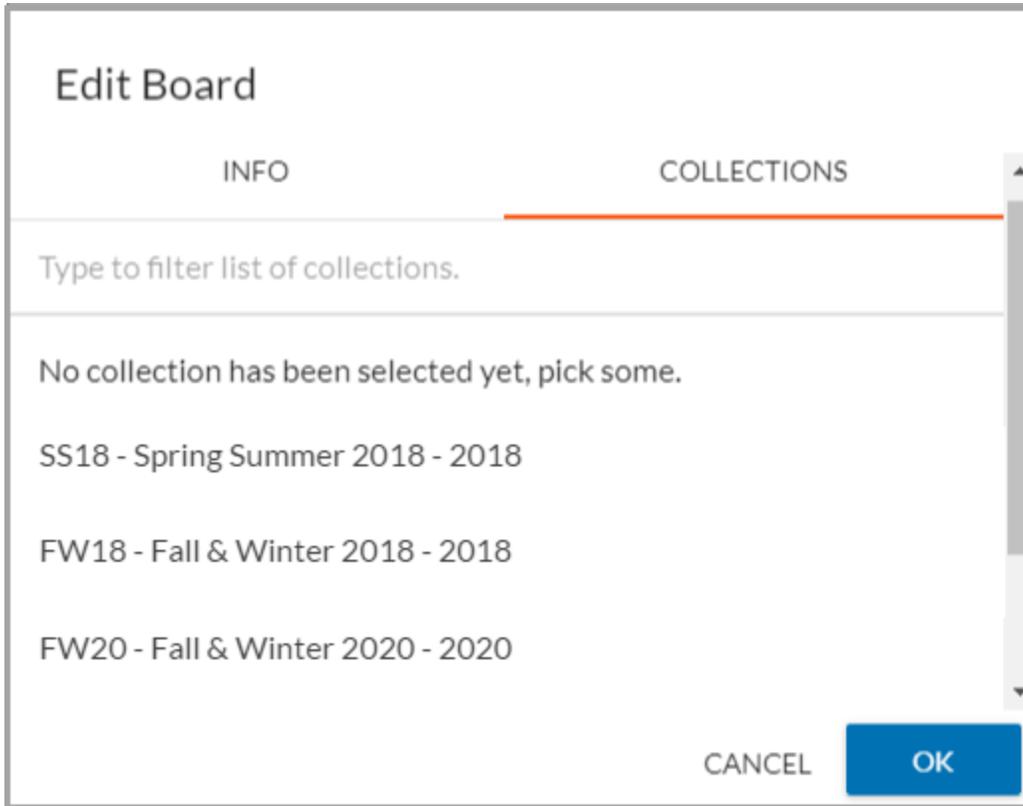
When creating storyboards, filters can be applied. These filters allow for efficient searchability among storyboards in the board gallery, allowing for quick continuation of work. The filters also enable users to navigate to certain storyboards with relevant content that can be perused for inspiration.

To use the filters while searching:

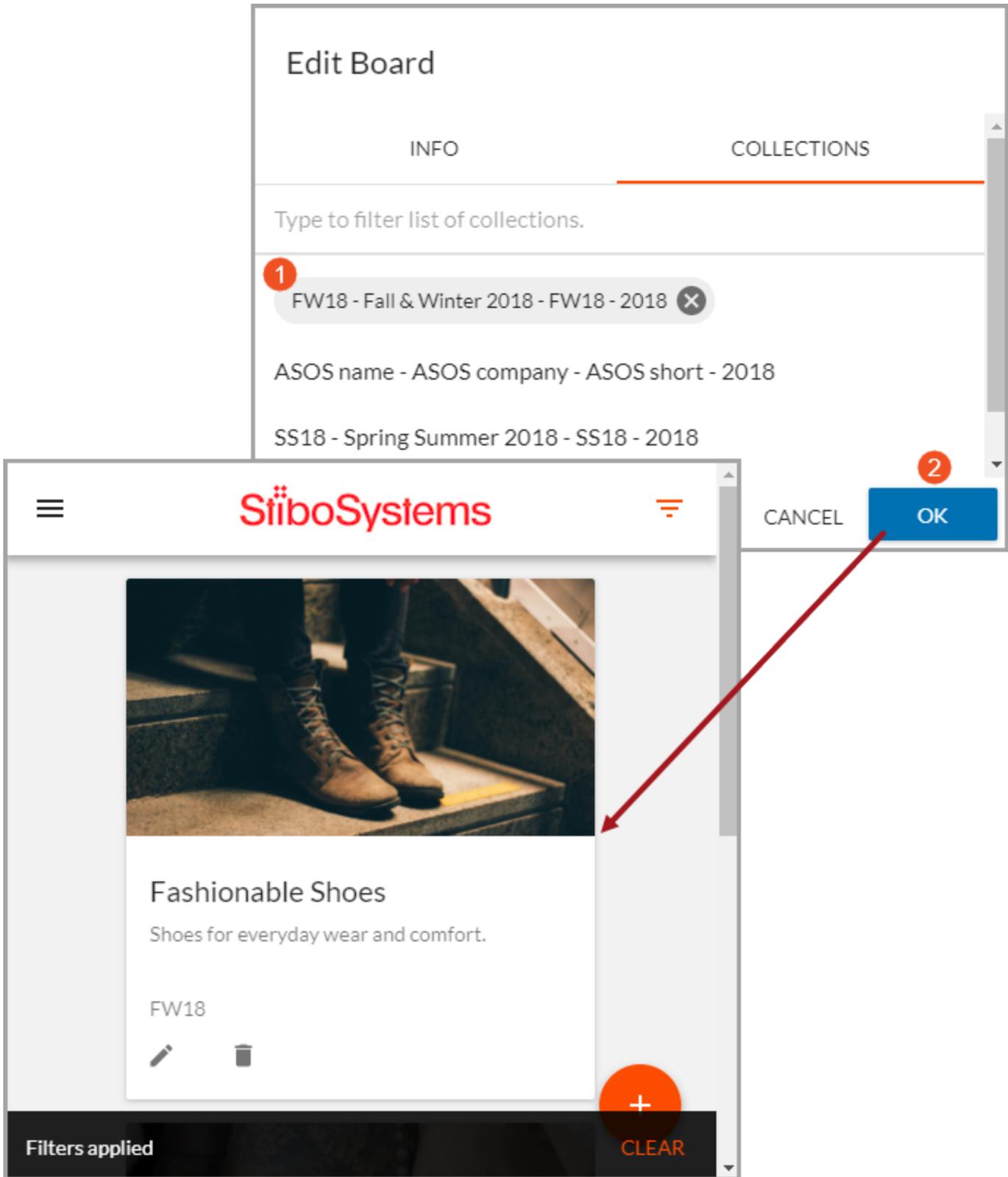
1. Click on the triangle menu,  , in the upper right-hand corner of the screen. The **Filter Boards** dialog will appear.



2. The Collections tab displays, allowing you to start typing in a filter name from the list, or to directly select any filters that are needed for the search.

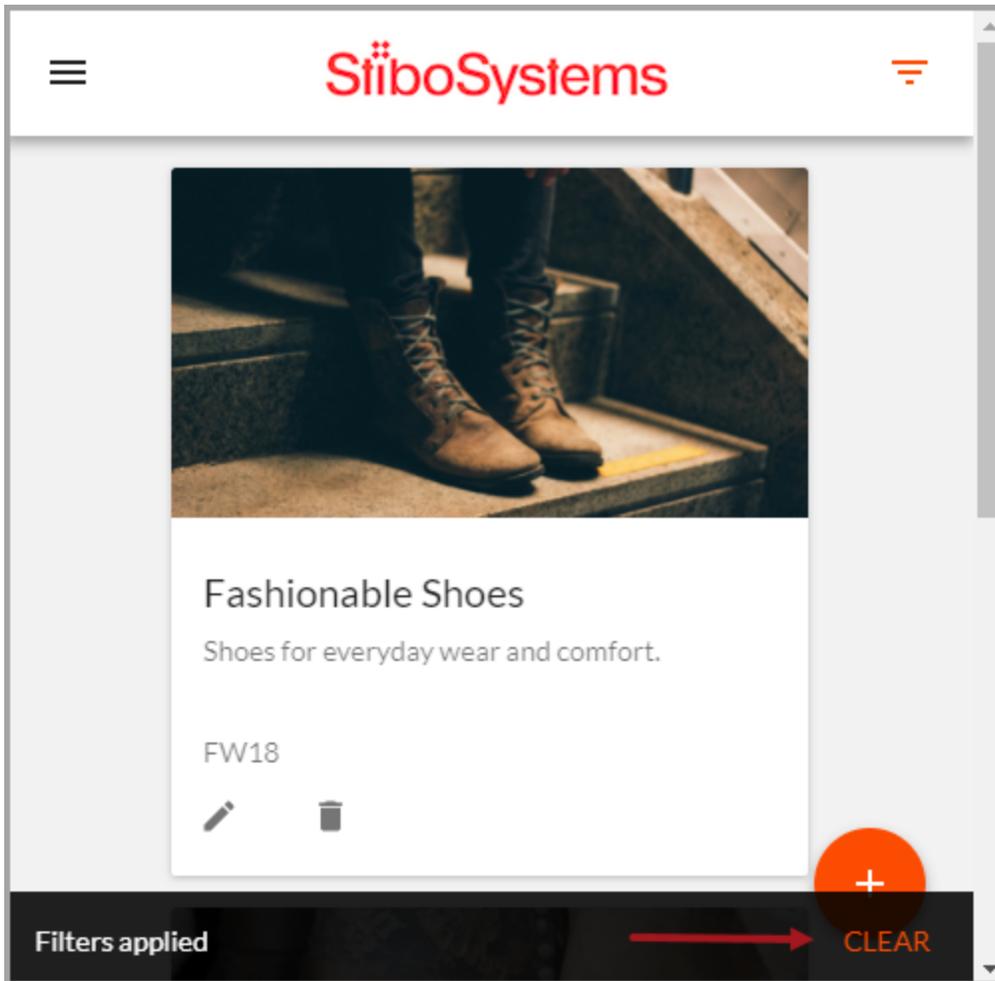


3. When finished, click **OK**, and the corresponding storyboards will appear.

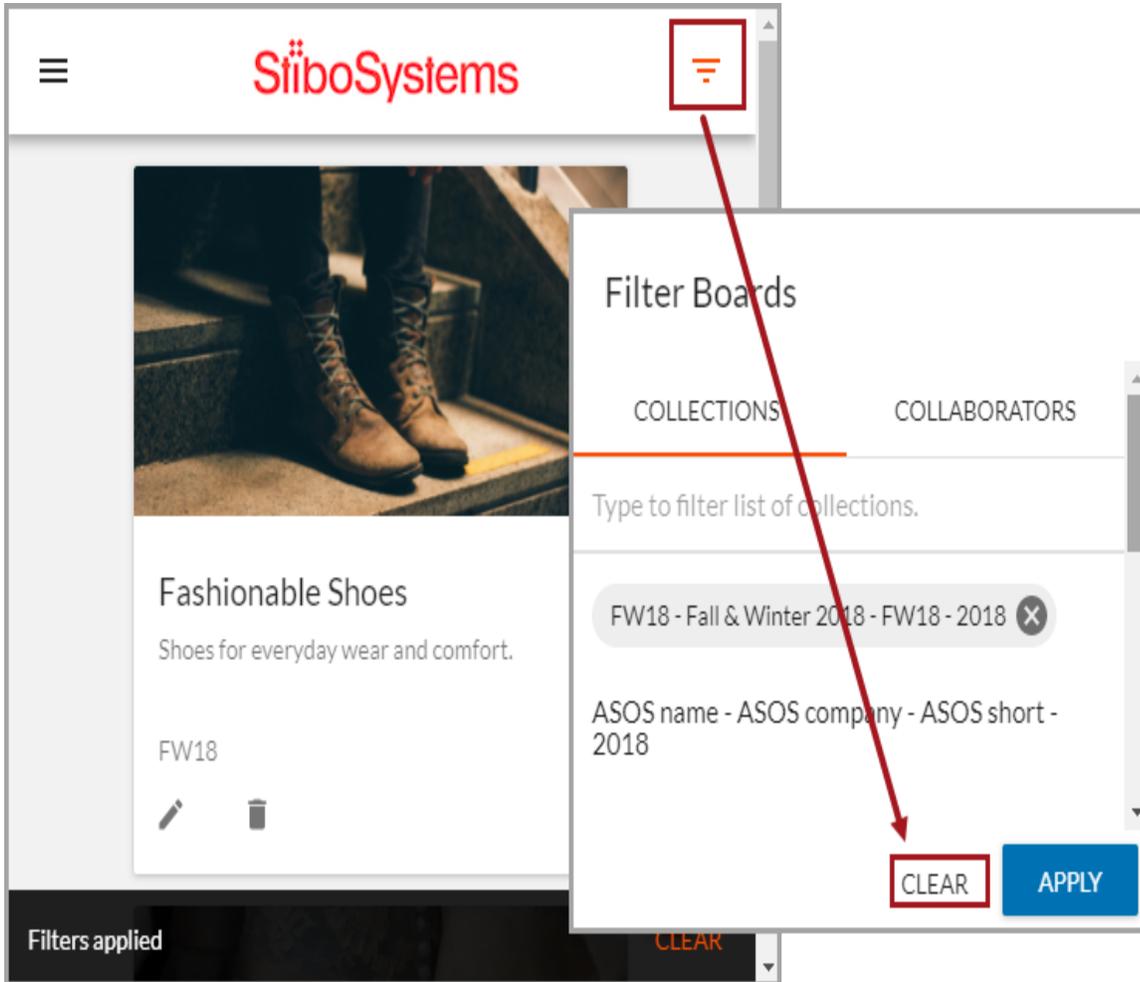


4. To clear the filter you can do it one of two ways:

- Click on the 'Clear' button that appears at the bottom of the screen.



- Click on the triangle menu again, and select 'Clear.'

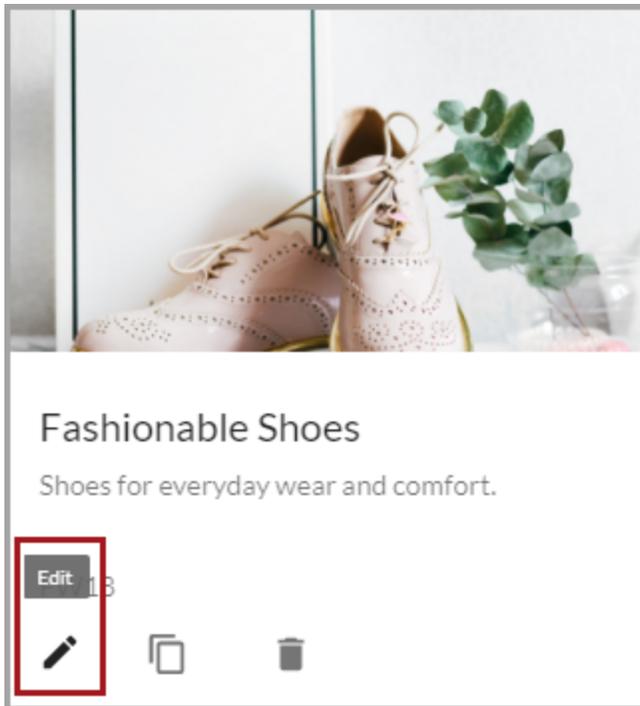


How to Manage Storyboards

The storyboard canvas is where all storyboards are kept and managed. Users can edit, duplicate, or delete storyboards.

Editing a Storyboard

If a storyboard needs to be updated, go to the storyboard canvas > navigate to the storyboard > select the pencil icon.



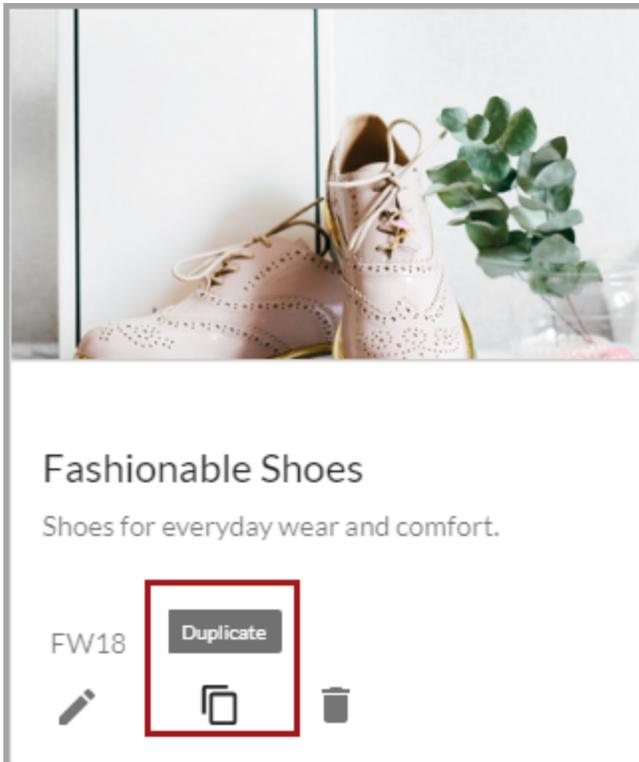
When selected, the Edit Board dialog appears. Change any information under the Info or Collections tabs that needs to be updated.

The image shows a dialog box titled "Edit Board". It has two tabs: "INFO" and "COLLECTIONS". The "INFO" tab is selected, indicated by a red underline. Below the tabs, there are two text input fields. The first is labeled "Name *" and the second is labeled "Description". At the bottom right of the dialog, there are two buttons: "CANCEL" and "OK".

For more information on filling out the Edit Board dialog, see the **Creating Storyboards** and **Using Filters** topics in this documentation.

Duplicating Boards

If an existing storyboard needs to be duplicated, go to the storyboard canvas > navigate to the desired storyboard > click the duplicate icon.



Once selected, a 'Duplicate board' dialog appears. Either keep or change the name and any necessary data, and click **DUPLICATE**. A new storyboard will be created with all of the original storyboard's references.

Duplicate board

INFO COLLECTIONS

Name *

Fashionable Shoes

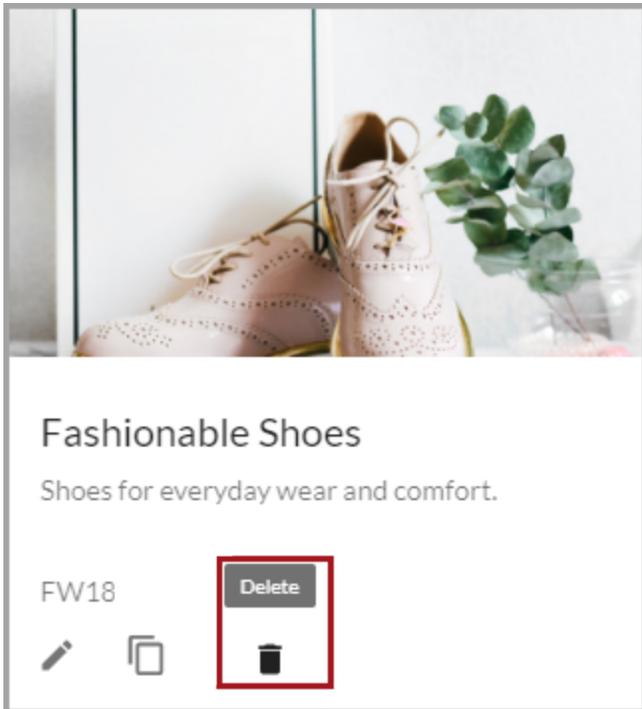
Description

Shoes for everyday wear and comfort.

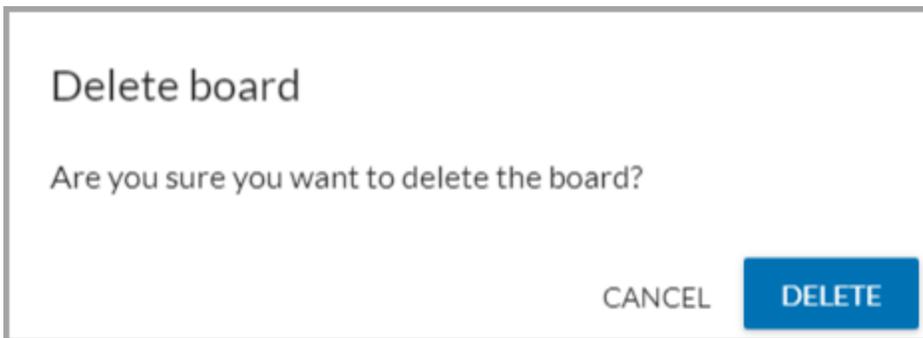
CANCEL DUPLICATE

Deleting Storyboards

If a storyboard is no longer needed, it can be deleted by going to the storyboard canvas > navigating to the storyboard > clicking on the trash icon.



Once clicked, a prompt will appear confirming that the selected storyboard is to be deleted.



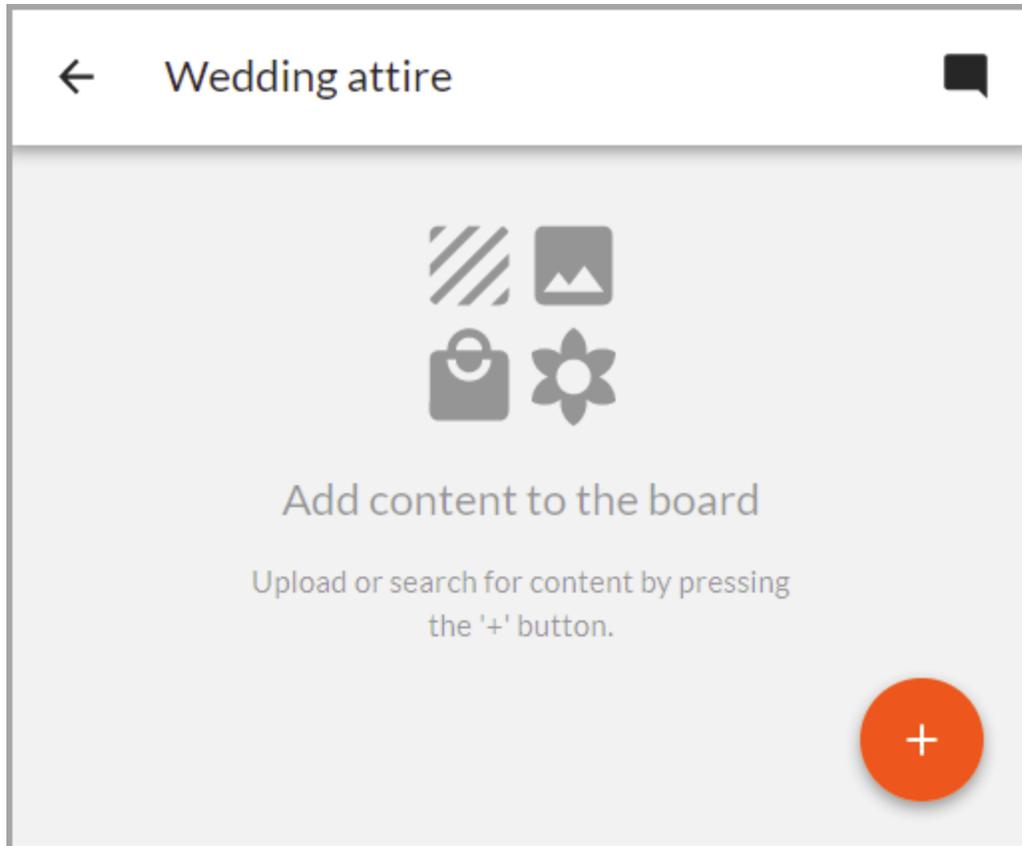
Clicking the **DELETE** button will discard the storyboard.

Important: Once a storyboard is deleted, it is not able to be recovered again. Caution should be used when deleting storyboards.

Adding Content to Storyboards

Once a storyboard has been created, a user is brought to the blank storyboard canvas where they can add various types of content. A few examples of content that can be added to a storyboard are trims, images, colors, and materials. The storyboards allow users to keep all content in one spot while they are developing ideas for various collections.

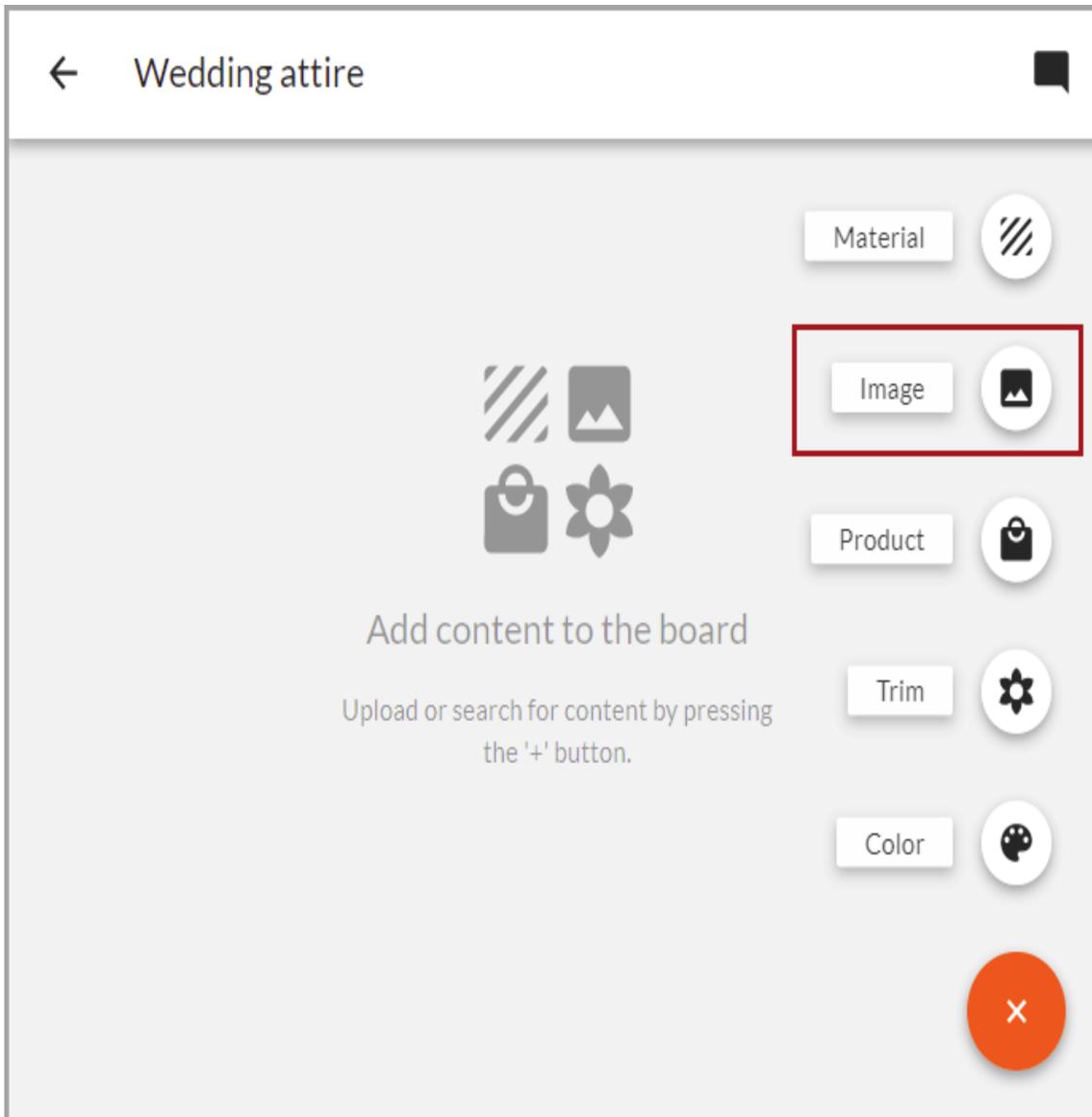
In the example below, the blank storyboard canvas is meant to hold inspirational content and sketches to create a new wedding clothing line.



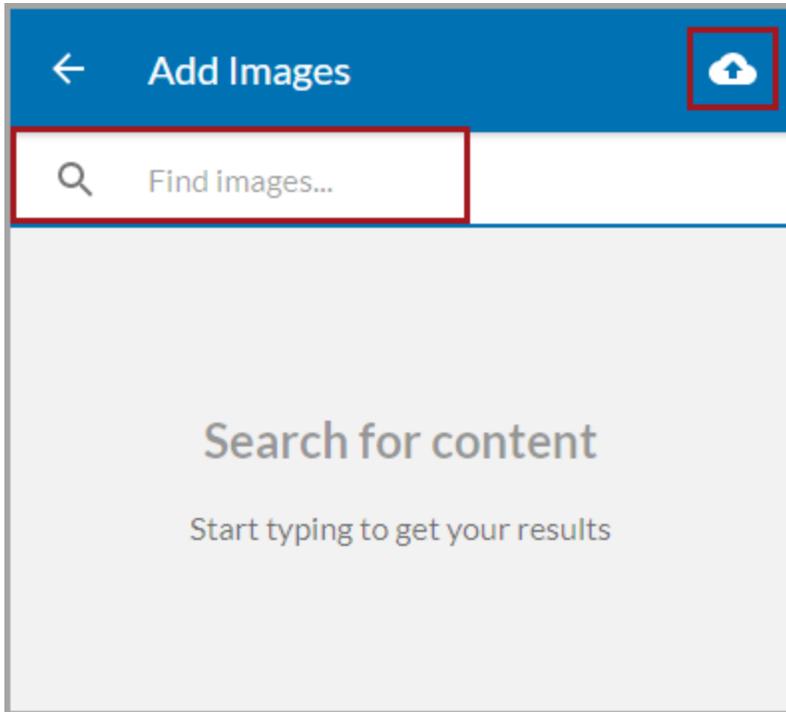
Follow the steps below when adding content to a storyboard:

1. Click on the round button with the plus sign on it in the lower right-hand corner of the screen. A list of available content types will scroll up.
2. Click on the content type that needs to be added. In this example, 'Image' is selected.

Note: Clicking the round button with the plus sign on it may display different content types than pictured. Content types will differ in availability according to user needs (and setup) from company to company.



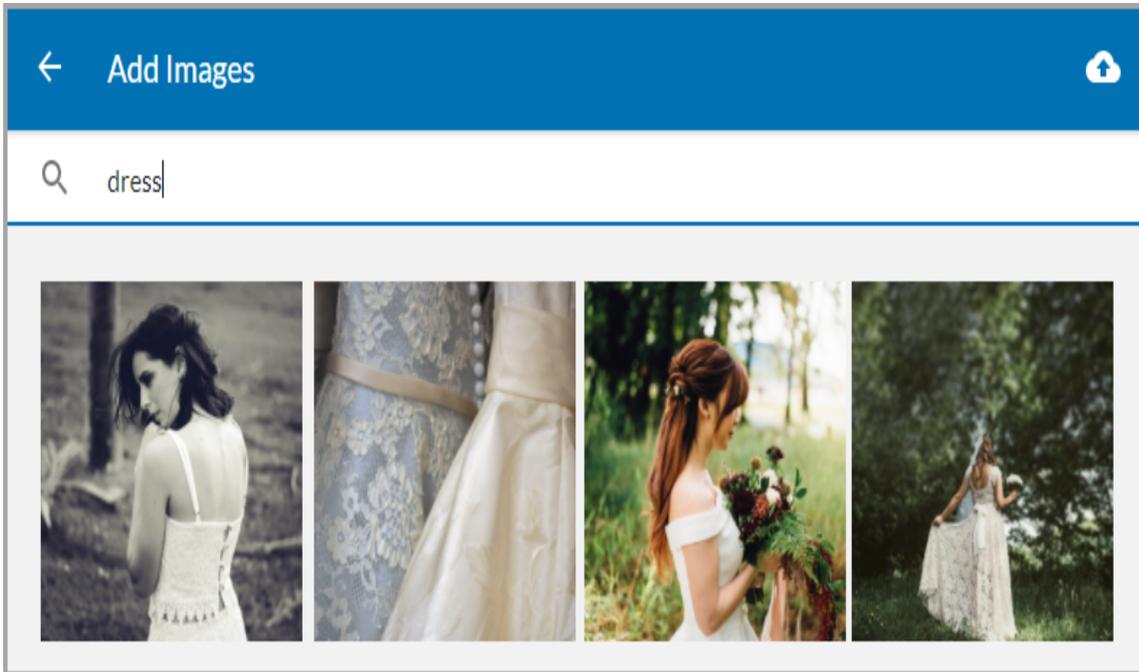
3. Next, on the **Search for content** dialog, either search for existing content already in the PLM system via the search bar, or upload new content via the upload cloud icon in the top right corner.



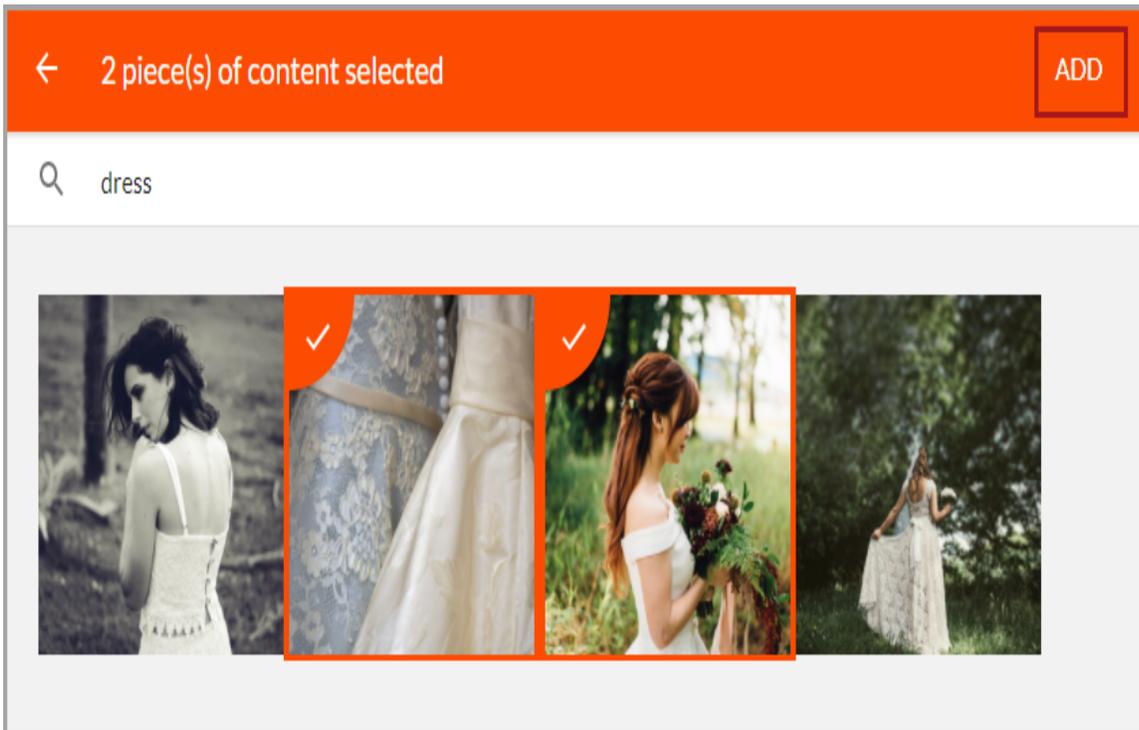
Depending on if you are using a computer or an iPad, searching for and uploading content is generally the same, though there are some differences. Read the following section below for further details.

Searching for Content

1. For either the computer or iPad, when searching for content already in PLM system, click in the search field and start typing either the file name, ID, tag, or other information known about the file(s) being sought. Results will display below the search bar.



2. Select the desired content to add to the board, and press 'Add.'

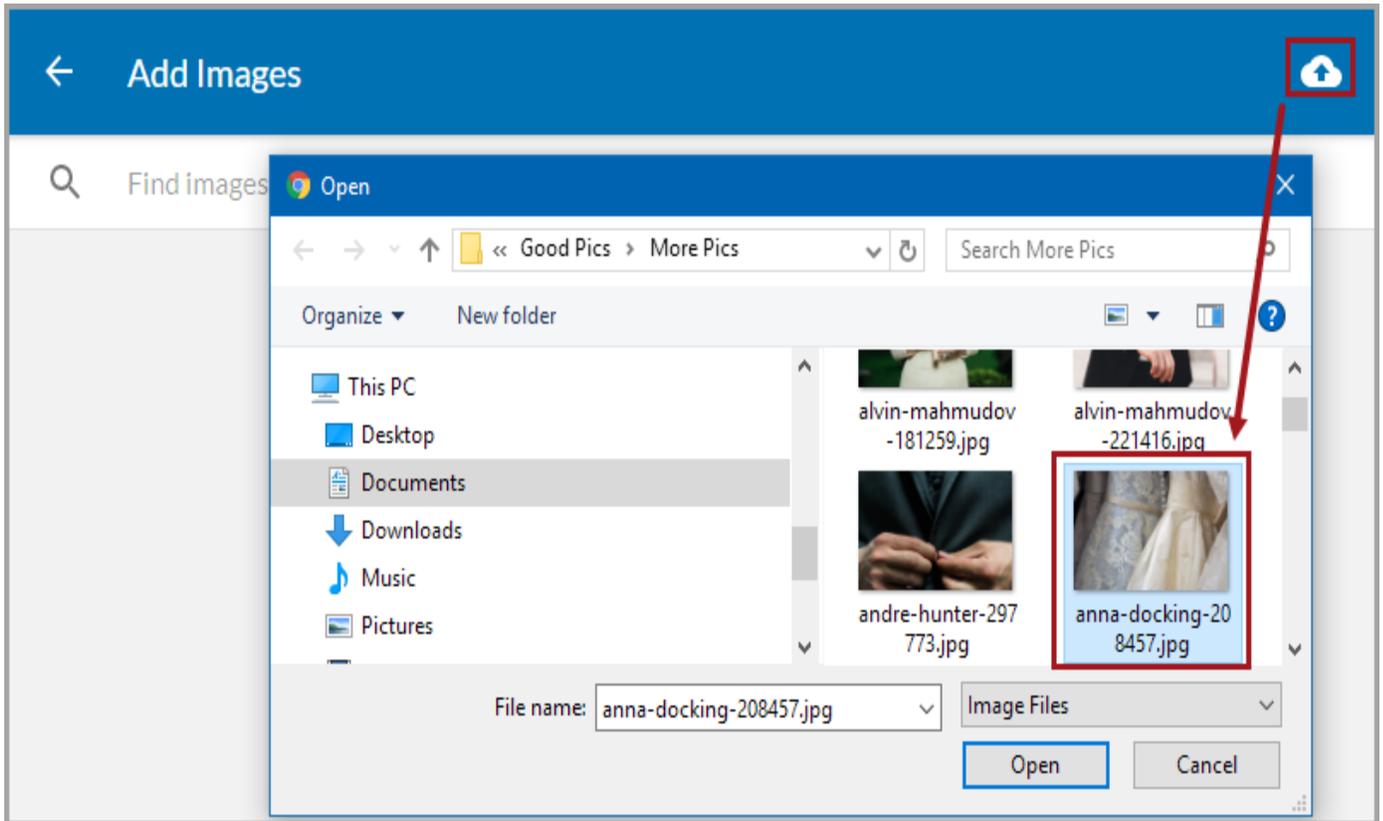


3. The selected content will be added to the board instantaneously.

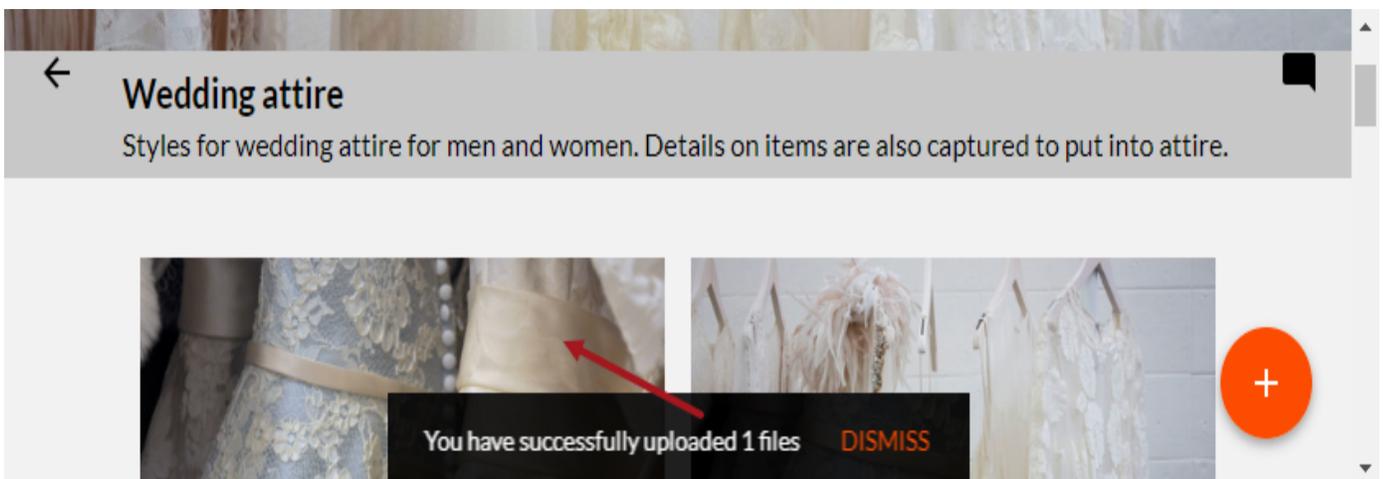
Uploading Content

For both the computer and iPad, content can be uploaded to storyboards by selecting the upload cloud in the upper right-hand corner.

- **If using a computer:** Select the necessary folder that contains the content for upload. In this example, it is an image.

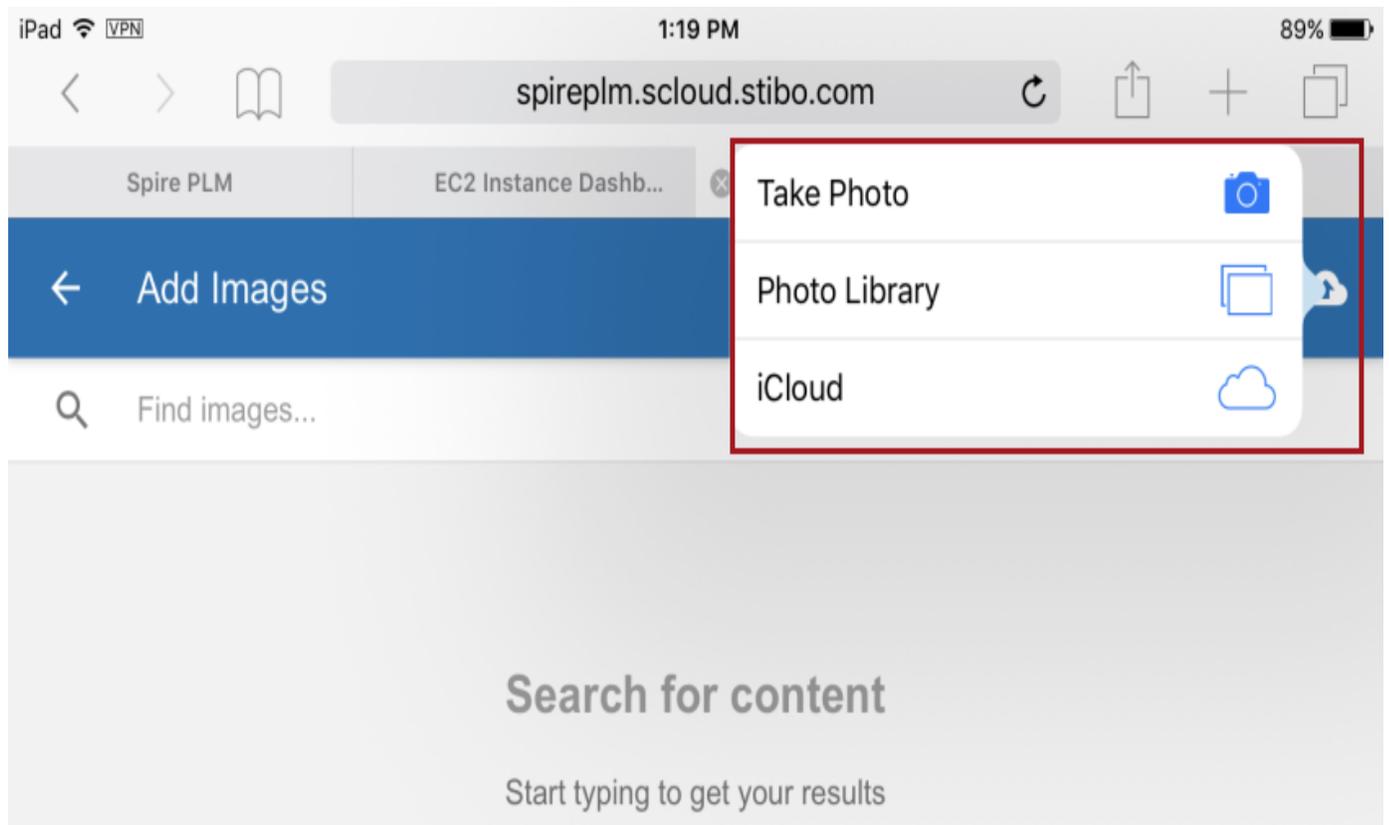


Once added, it will appear on the storyboard.



The upload message disappears once something else is clicked on in the storyboard, or clicking the 'DISMISS' button also makes the message disappear.

- **If using an iPad:** Upload content via the upload cloud icon in the top right corner. When clicked, three options appear. Choose from content stored either directly on the iPad or in iCloud, or take a picture for instant uploading.



Note: Only one of these three options can be chosen and performed at a time.

Selecting Storyboard Content

When interacting with and selecting content on storyboards, there are two modes a user can enter: **Full Screen View** or **Selection Mode**. While both modes allow a user to interact with data, Full Screen View allows the user to concentrate on an individual item, and Selection Mode is used for managing a group of items.

Full Screen View

Full Screen View enables the selected content to be viewed on a larger scale. It also enables certain actions to be performed on the currently viewed content item.

- **On a computer:** After opening the desired storyboard, content can be viewed in Full Screen View by clicking on the content.
- **On an iPad:** After opening the desired storyboard, content can be viewed in Full Screen View by tapping the content.

While in Full Screen View:

1. The name of the content displays at the top of the item being viewed.
2. Any tags applied to the content appear at the bottom of the view.
3. Content can be rotated, selected to be the hero image, or deleted by clicking one of the icons in the top right of the view.



Scrolling through the rest of the content on the storyboard in Full Screen View is enabled until the 'x' in the upper-left corner is clicked, which exits Full Screen View. For more information on hero images and rotating items, see the **Interacting with Data on Storyboards** topic in this documentation.

Selection Mode

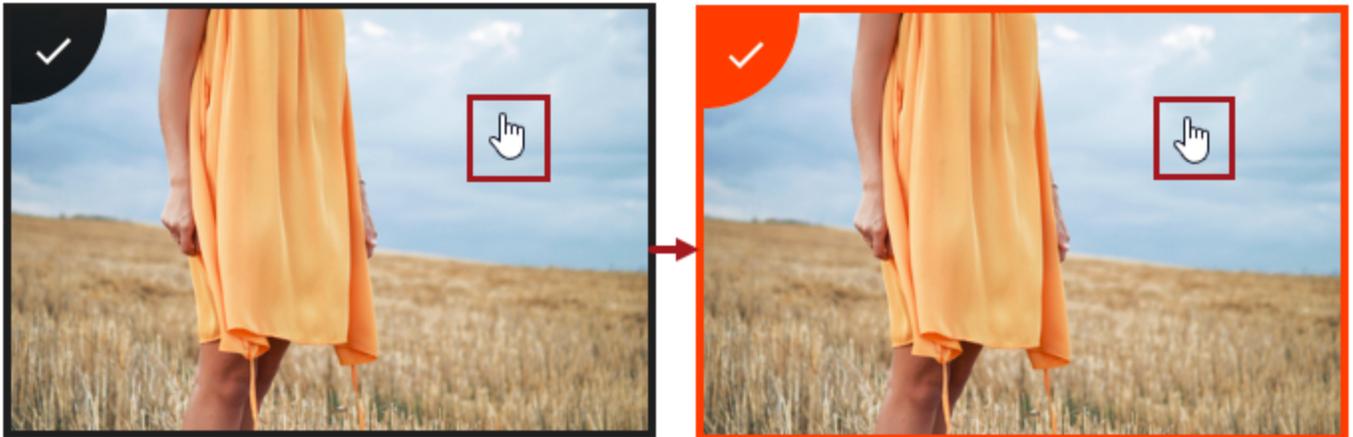
In Selection Mode, once the desired storyboard is open, multiple items can be selected at a time. This is useful when a particular action needs to be performed on a group of items. For both the computer and the iPad, entering into Selection Mode only needs to be done for the first content item. Once the initial item has been selected using Selection Mode, click or tap anywhere on as many other content pieces as needed to add them to the selected items.

Entering into Selection Mode

- **On a computer:** Selection Mode can be entered in two ways:
 - Hover the mouse over the desired content item, and select the checkmark in the upper left-hand corner.



- Hold the mouse button down over the desired content until the checkmark becomes engaged and appears in the upper left-hand corner.



- **On an iPad:** You can enter into Selection Mode on an iPad by long pressing the desired content.

After all needed items have been selected, decide which action to take on the content. To deselect any of the content, including the original item, just click or tap on the selected items again.

To learn more on what a user can do with the content on storyboards, see the **Interacting with Data on Storyboards** topic in this documentation.

Interacting with Data on Storyboards

Once a board is created and has content on it, users can easily interact with it in a number of ways: they can add tags to content, choose a different feature / hero image, or delete content by using the options in the upper right-hand corner of each storyboard when in Selection Mode.



In Full Screen View, users are able to rotate content, make content the hero image, or delete content.



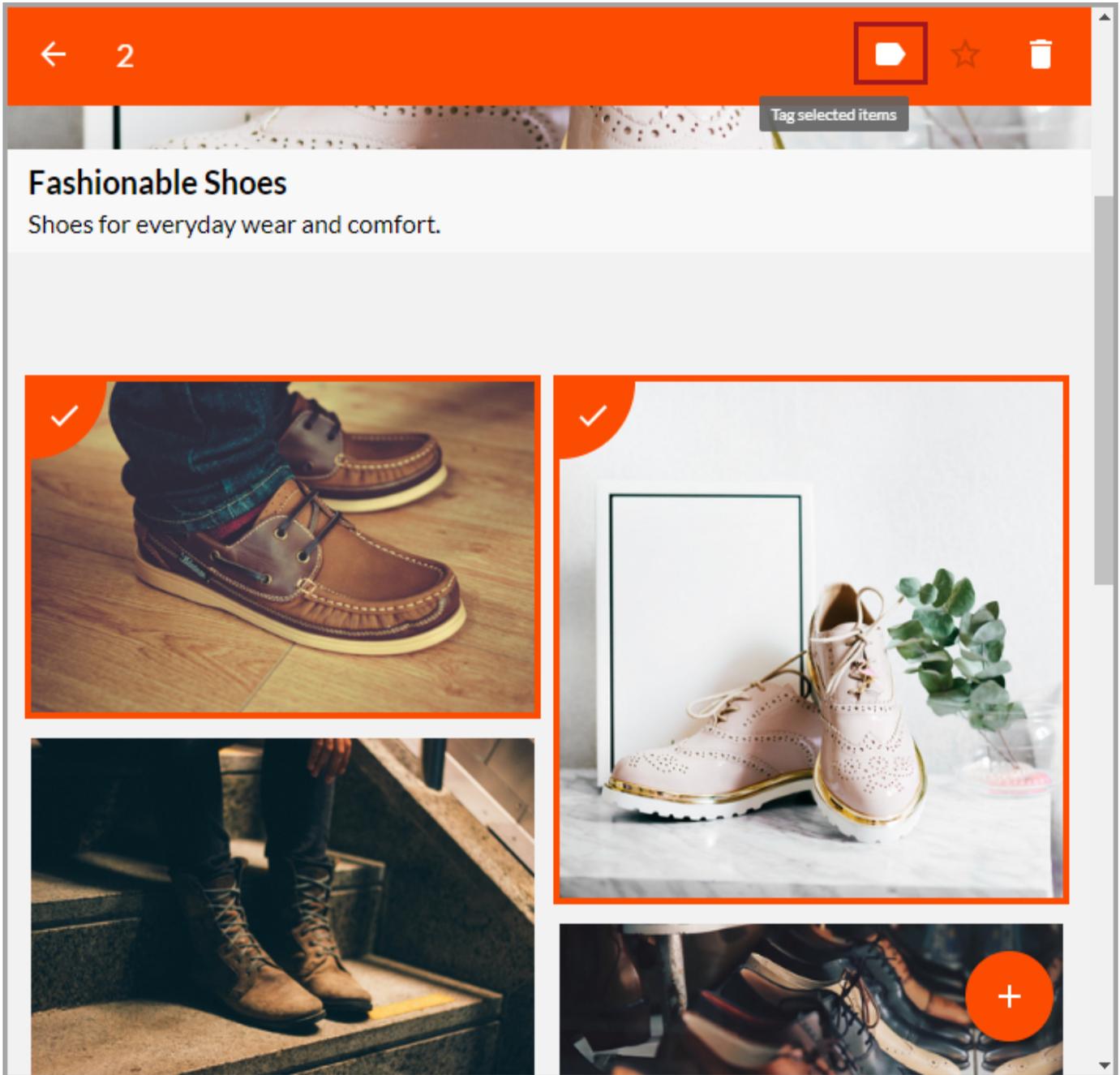
Tagging Storyboard Content

After images, trims, materials, etc. are placed on a storyboard, it is possible to apply tags to them. This allows users to add more data onto their storyboard, and allows content to easily be identified and categorized for use and concept development.

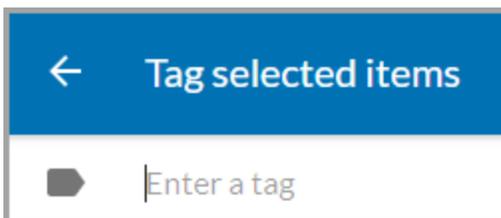
Additionally, once a content file has been tagged, a user is able to search for that content again on other storyboards by typing that tag in the search field. This allows for smarter searching within PLM.

Applying Tags

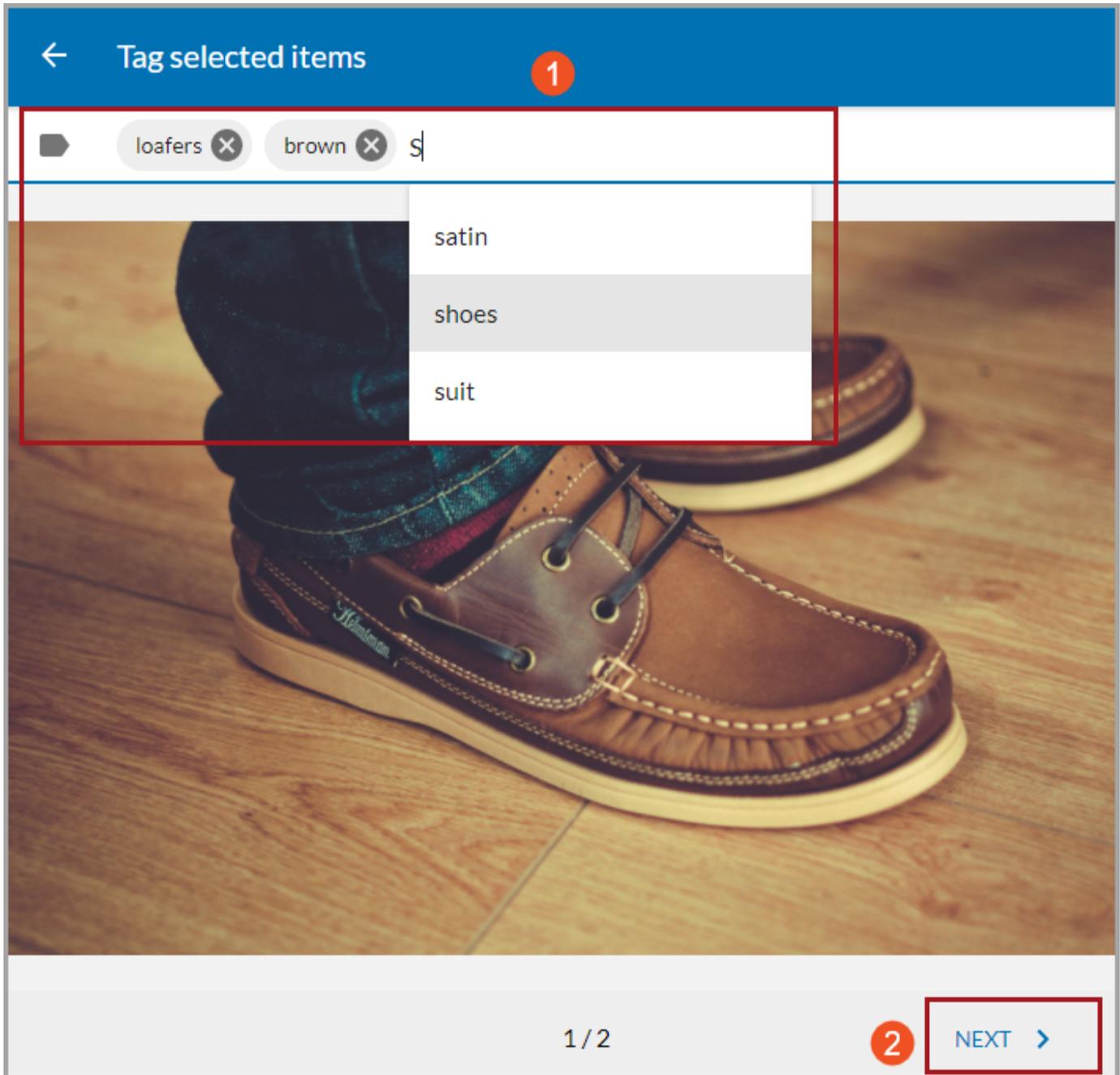
In order to apply tags to content on a board, you must be in Selection Mode. You can then select all desired content, and click the tag icon that appears in the upper right-hand corner of the storyboard. Selected content file (s) are highlighted with a checkmark in the upper left-hand corner of each file.



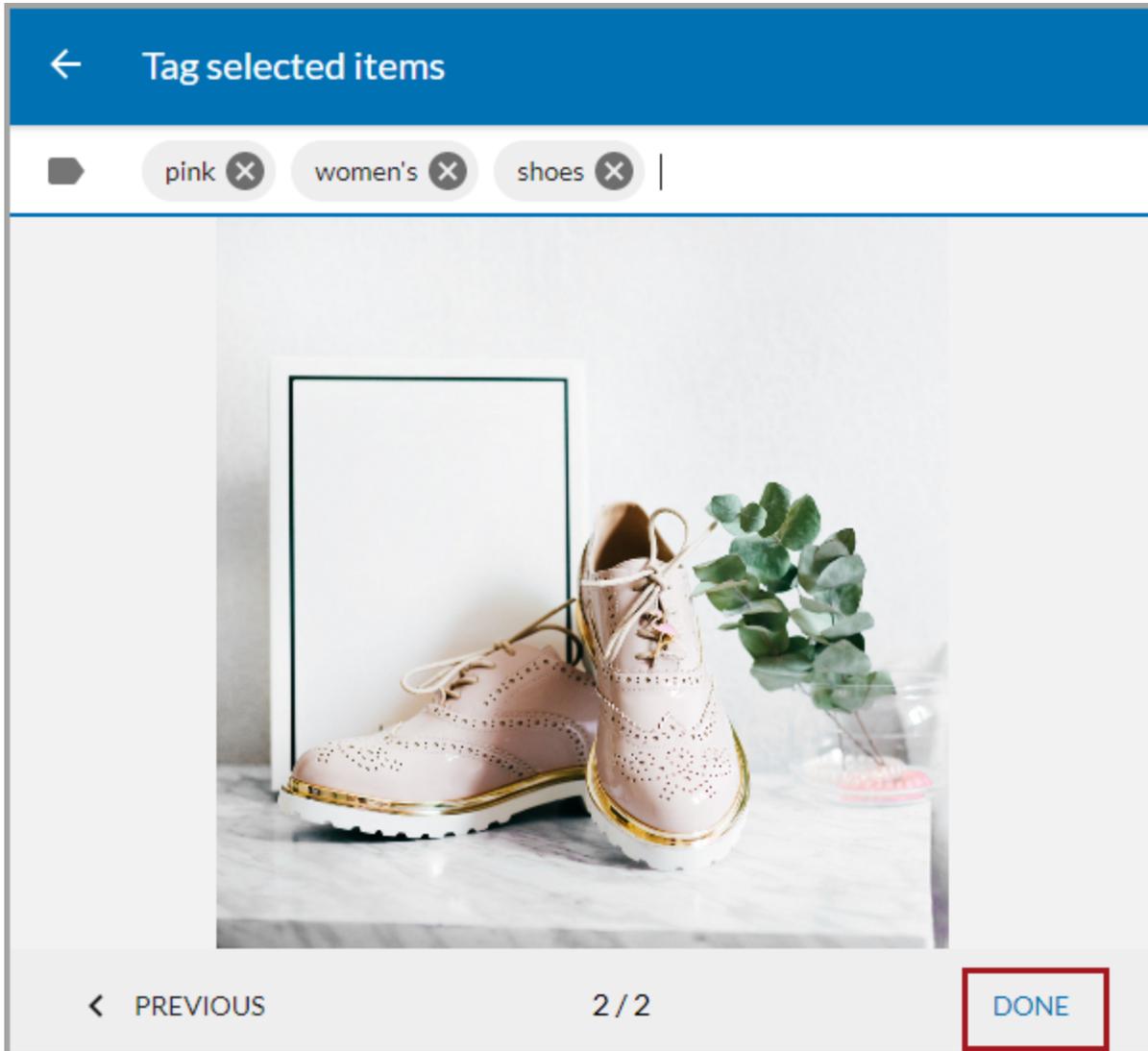
Once clicked, you are brought to a window where as many tags as needed can be added to each individual item by typing in the 'Enter a tag' field.



After all needed tags have been entered, press the 'Enter' or 'Return' key and the tag will be created. A typeahead feature is activated if a letter sequence for a tag already exists in the system. To use an existing tag, use the down arrow to select it before pressing enter, or click on the existing tag directly. When finished and ready to move on to the next picture for tagging, press '**NEXT**.'



After all tags have been applied, select 'DONE,' and the individual tags will be saved to the individual content files that they were applied to.



If these content fields are ever viewed again in either Full Screen View or Selection Mode, you will see any applied and saved tags on them.

Note: Once a content file is tagged, that tag stays with the content file no matter what storyboard it is placed on, until the tag is removed.

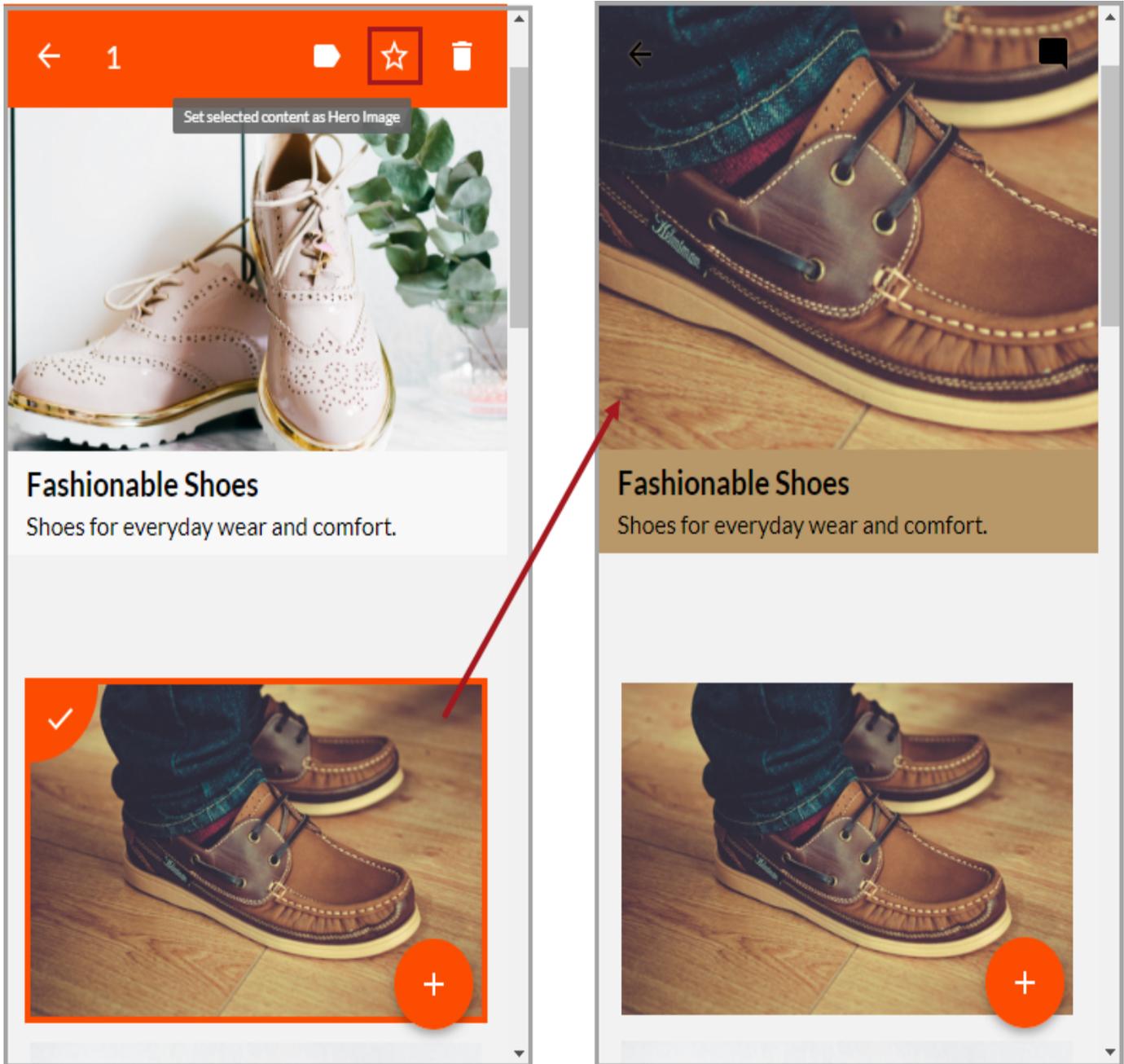
Choosing a Different Hero Image

A hero image, or 'feature' image, is the image chosen to display at the top of a storyboard. This is also the image that will represent the board when searching through storyboards in the board gallery.

By default, the first item added to a board becomes the hero image. If the hero image needs to be changed, you can select a new feature image by two different methods:

1. Entering into Selection Mode, click on a different picture and then select the star in the upper right-hand corner of the board gallery. The selected image is now the new feature image.

Note: The star will be activated only if one image is selected, otherwise a user is unable to select this action.



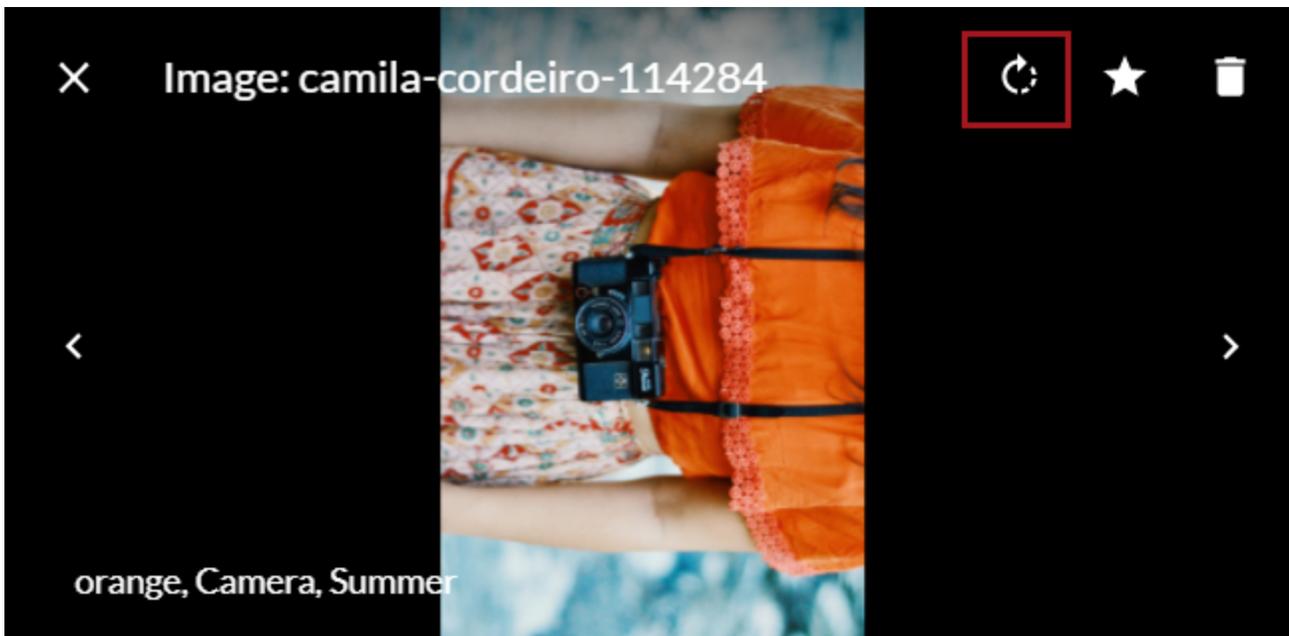
2. Entering into Full Screen View, select the star in the upper right-hand corner. The currently viewed image is now the new feature image.



Rotating Content in Full Screen View Mode

If a piece of content is uploaded or added to the storyboard, but is in an undesired orientation, the user is able to rotate the content after entering into Full Screen View.

After entering into Full Screen View, click the rotate icon to rotate the image.

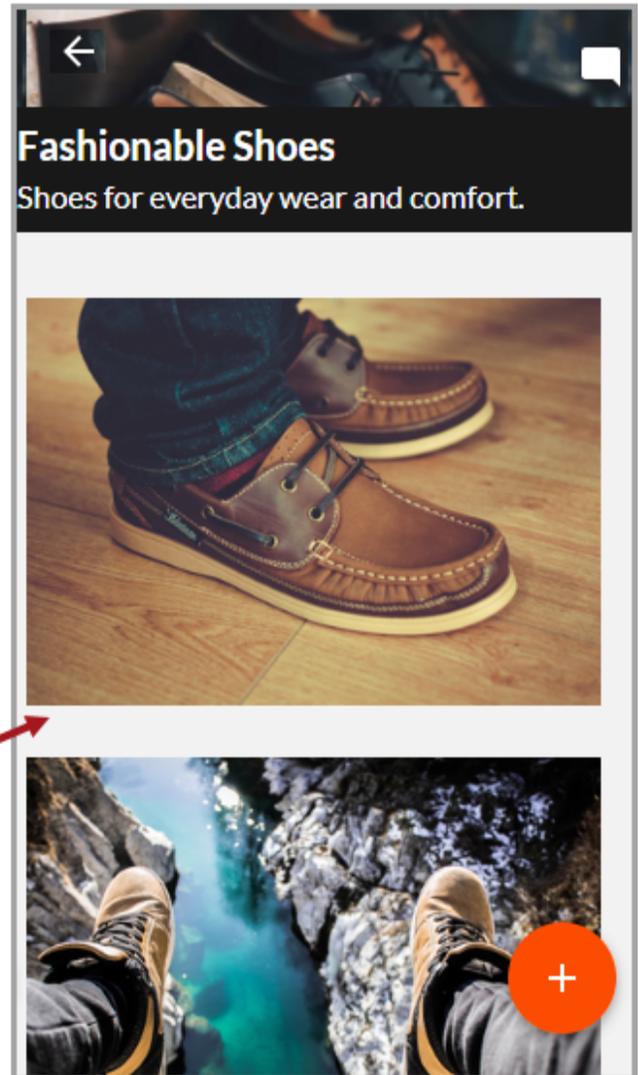
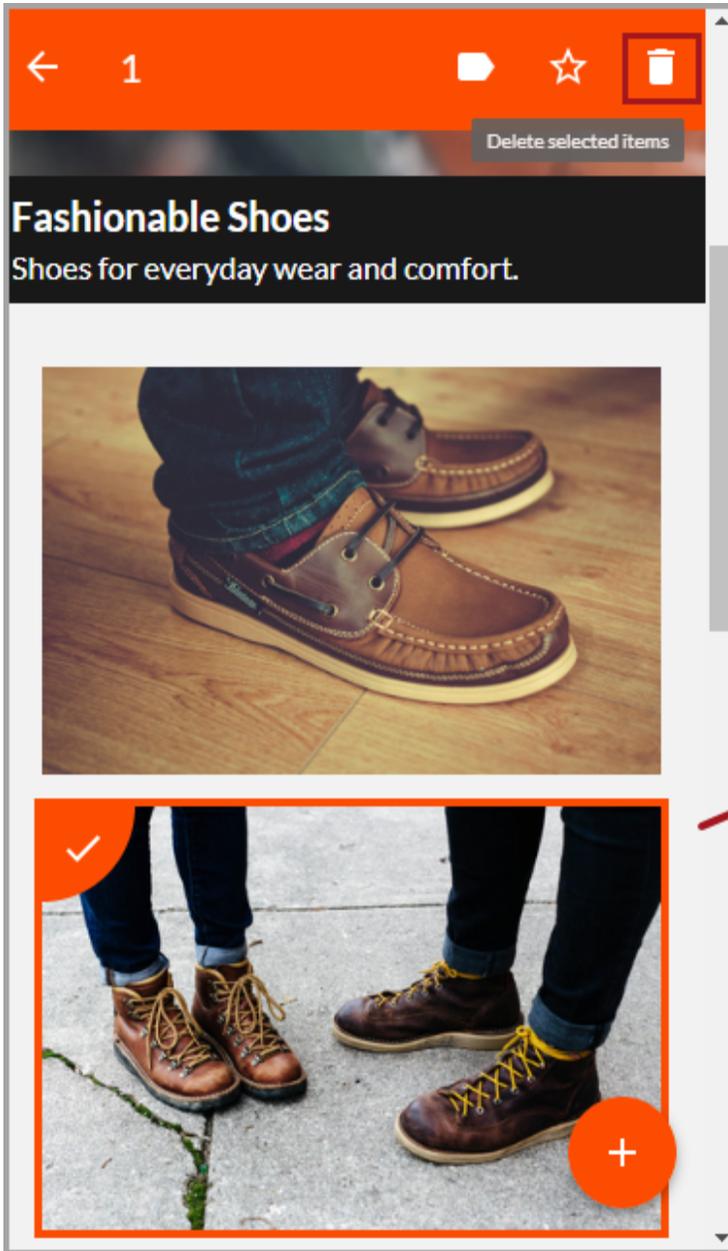


Continue to press the rotate icon as many times as needed to get the content piece in the desired orientation.



Deleting Content From Storyboards

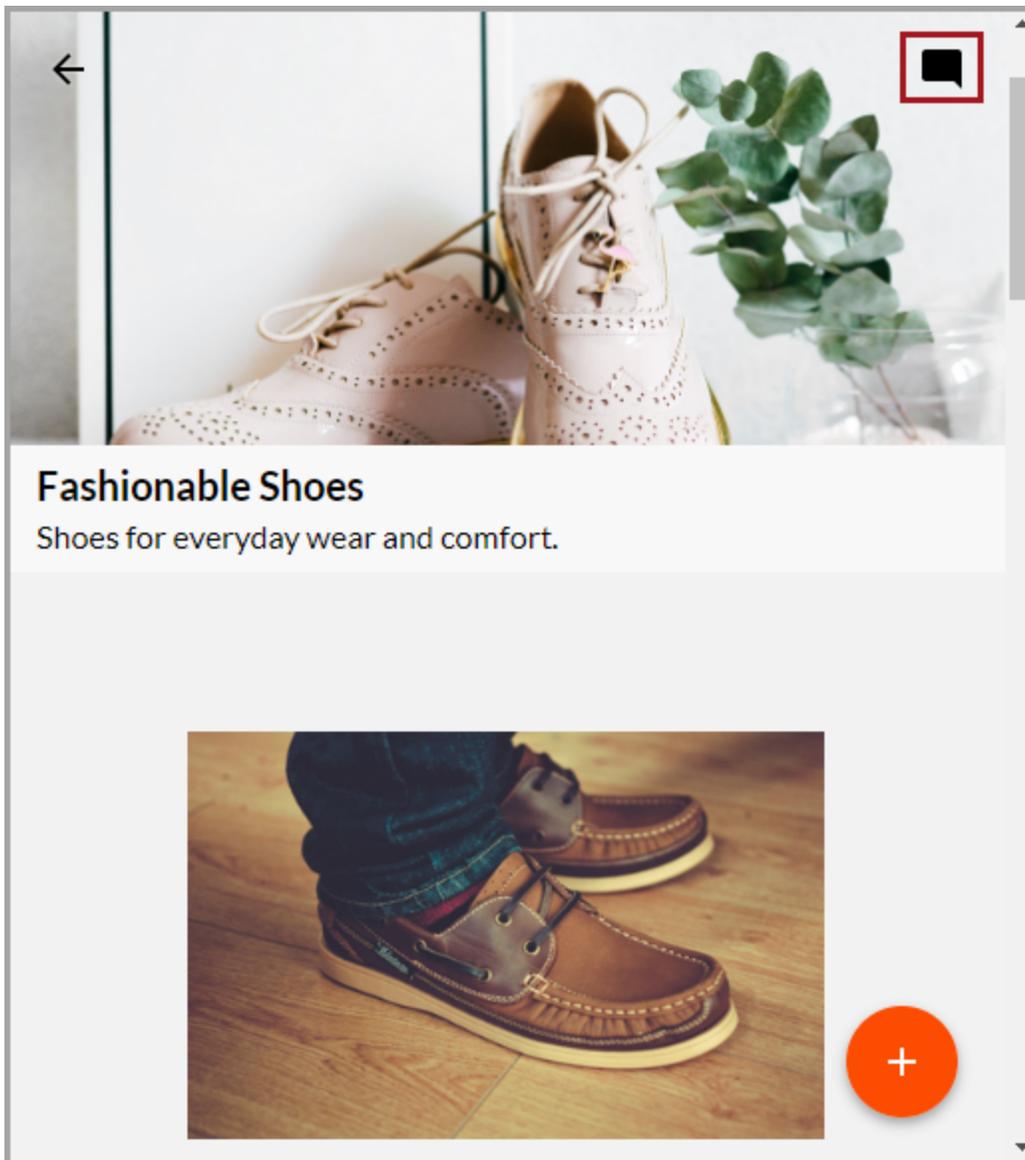
To delete any unwanted content on a storyboard, click on the item or items, and then select the trash icon in the upper right-hand corner. This can be done in either Full Screen View or Selection mode. The desired item(s) disappear from the storyboard, and the remaining content moves up to take the deleted item's place.



Note that if the item deleted is currently the hero image, then a different content piece on the storyboard automatically updates and becomes the new hero image.

Adding Comments

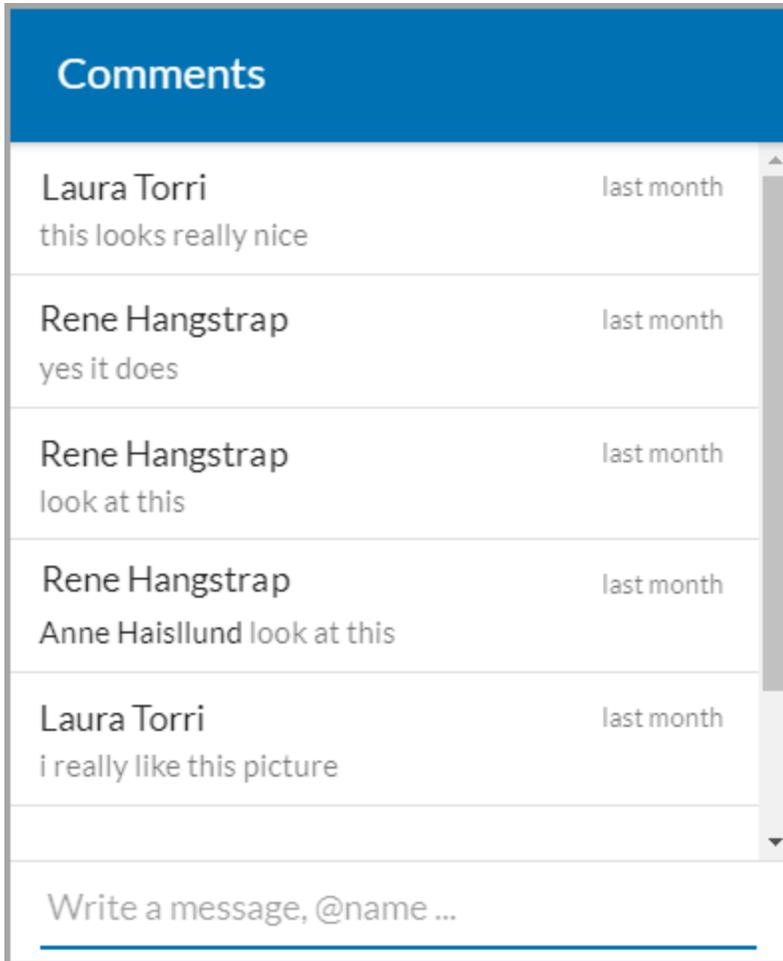
When working on a storyboard collection, it is often helpful to collaborate with colleagues to discuss and share ideas. In PLM, users are able to do this by using the speech balloon feature located in the top right corner of each storyboard.



Depending on the color of the hero image, the speech balloon color might differ from storyboard to storyboard.

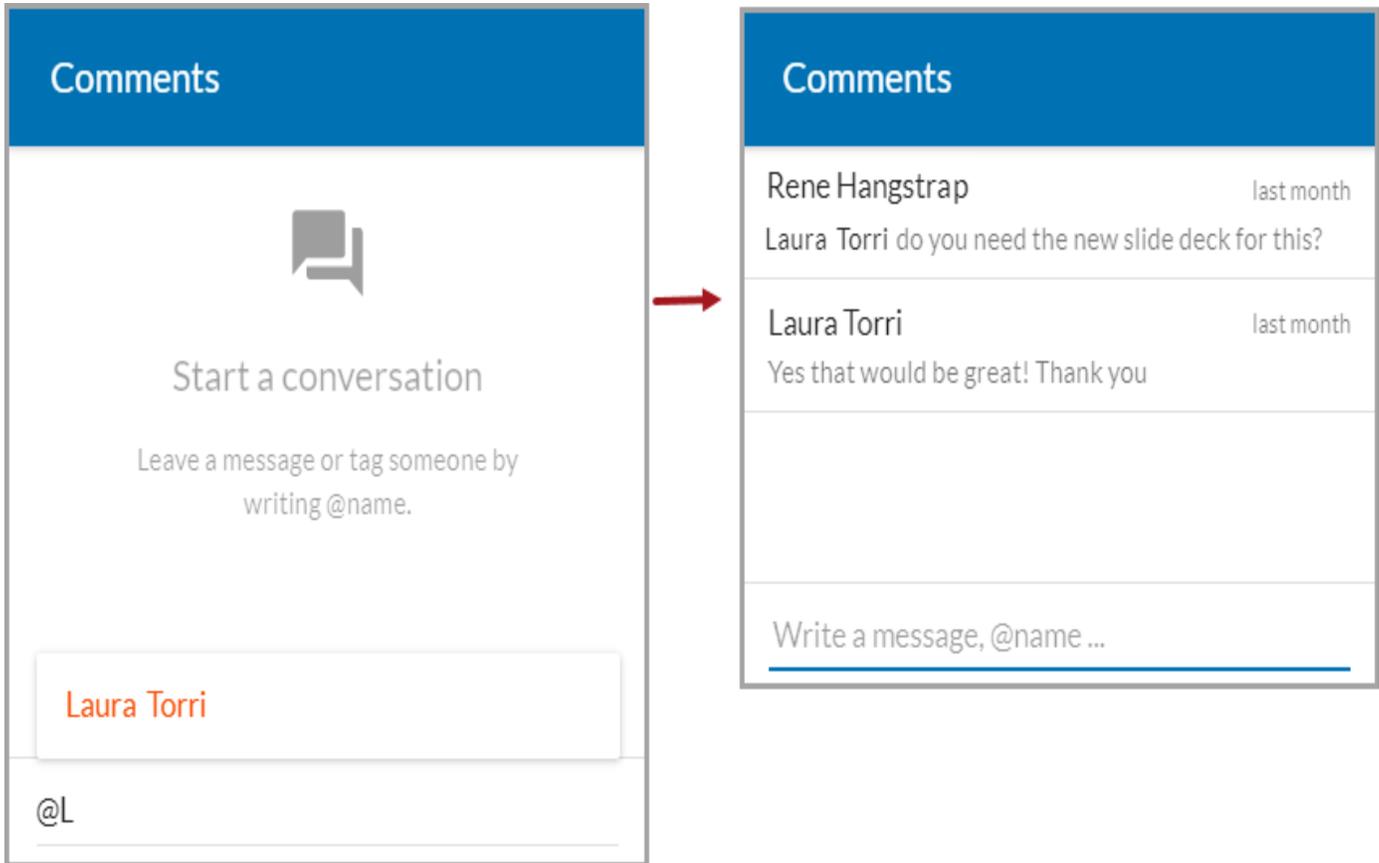


When clicked, a side Comments panel opens, where all current and past dialog is visible.



The comments panel shows the user name of who made the comment, the comment itself, and the time the comment was made.

To enter dialog, click in the open bottom field where it says 'Write a message, @name...' type a message, and press the Return or Enter key on your iPad or keyboard. It will now be visible to anyone who has access to the storyboard. Additionally, if the '@' symbol is typed in front of a colleague's user name, their name will pop up as a suggestion to select.



If selected and a message is entered, the mentioned user will be notified via an email.

Note: Setup for receiving email is done on the admin side through STEP Workbench. If a user feels their email is not properly set up, they should talk to their administrator.

The email notification to the mentioned user will include the message and the storyboard URL so that the individual can quickly navigate to that storyboard and read the comments thread.

Reply Reply All Forward IM

Wed 6/28/2017 2:25 PM

 noreply@stibosystems.com
stepsys mentioned you on Nature's Designs

To  Laura Torri

Laura Torri <lati@stibosystems.com> do you need the new slide deck for this?

Join the conversation at
<http://tom.scloud.stibo.com:80/spireplm/board/board-102986/content>